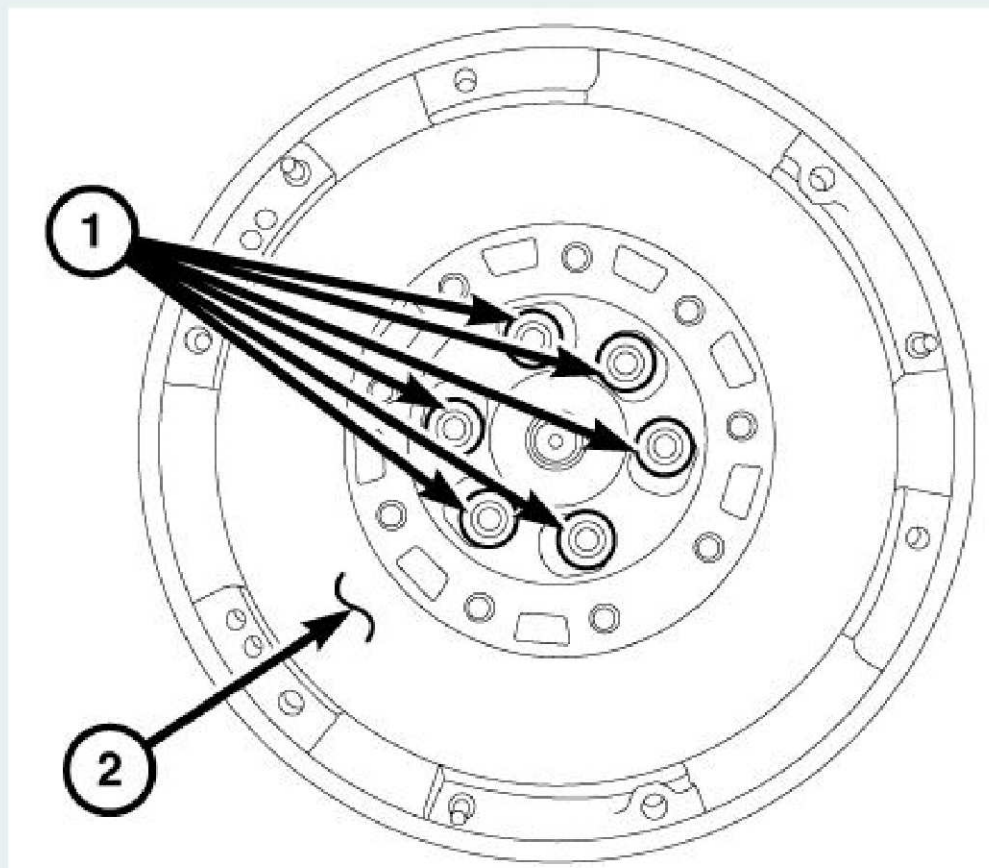
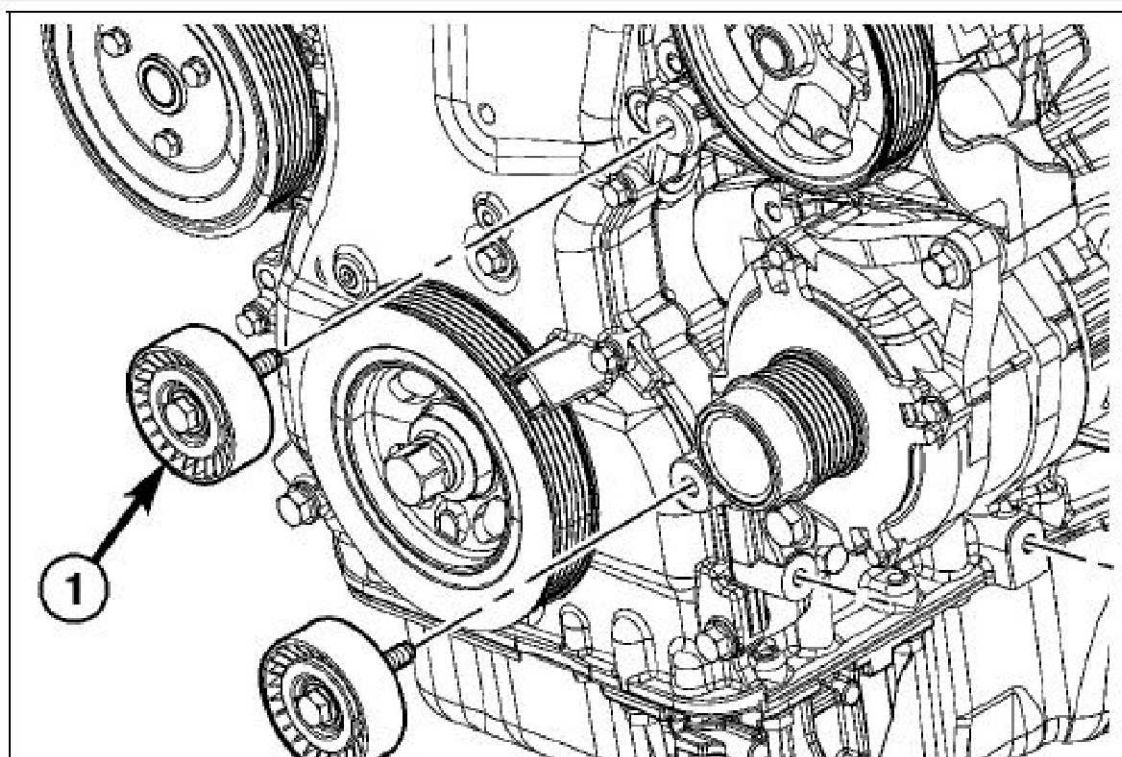


PARAFUSOS DO VOLANTE MOTOR AO VIRABREQUIM
160 Nm (16,0 kgm)

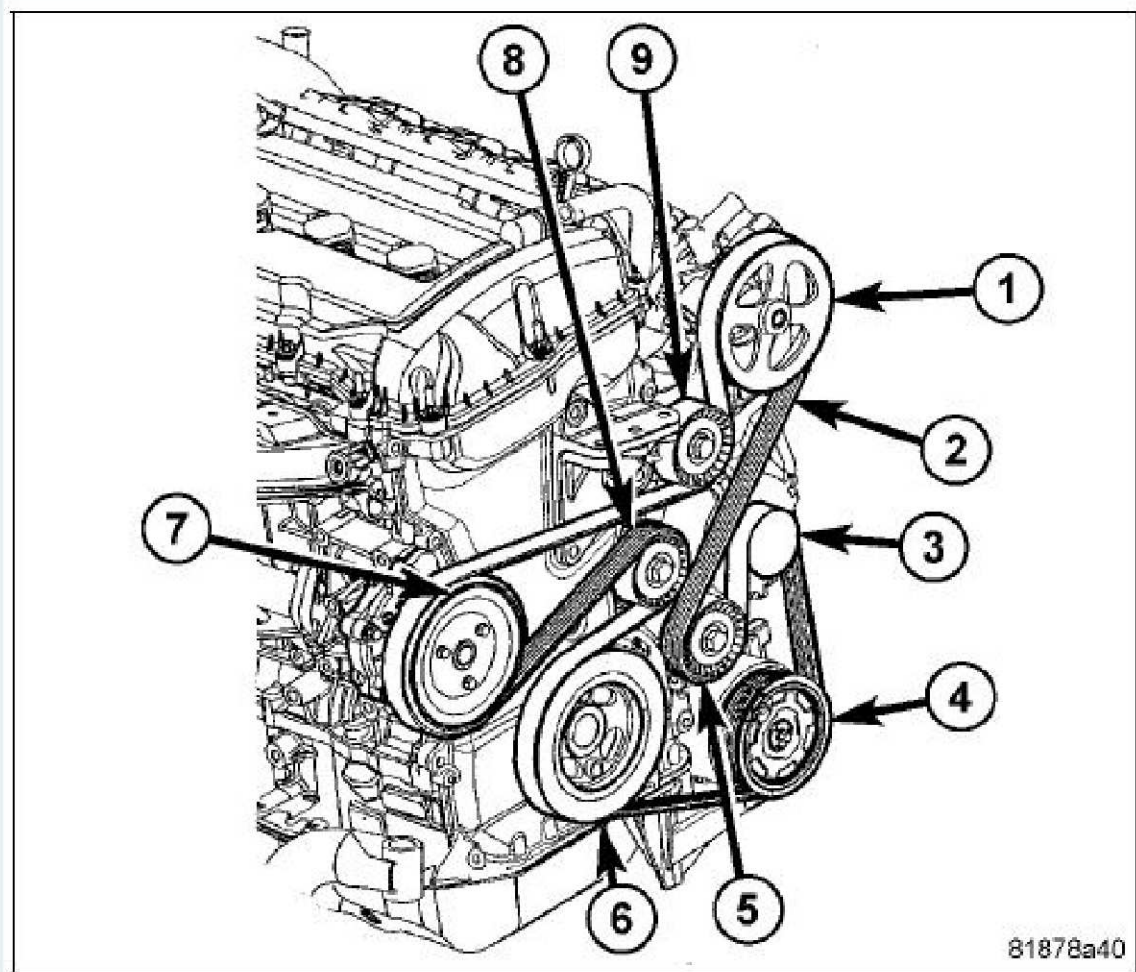


PARAFUSO DA POLIA INTERMEDIÁRIA SUPERIOR (1)
PARAFUSO DA POLIA INTERMEDIÁRIA INFERIOR (2)
(1) 35 Nm (3,5 kgm)
(2) 35 Nm (3,5 kgm)

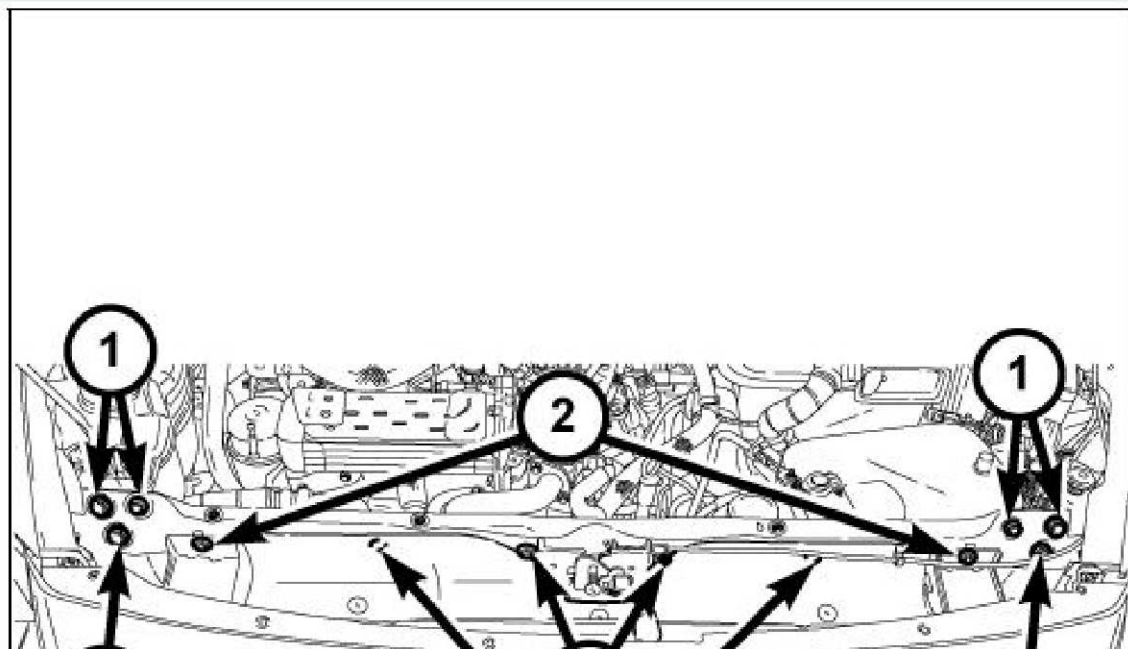


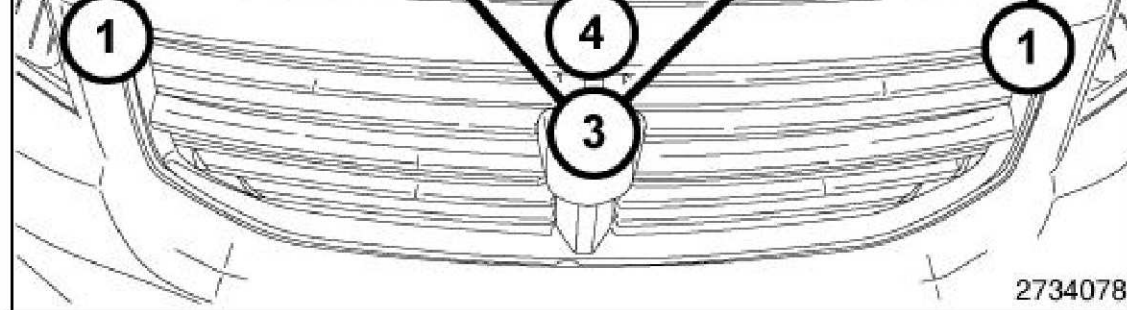


PARAFUSO DO TENSOR DA CORREIA DE TRANSMISSÃO AUXILIAR (8)
24 Nm (2,4 kgm)

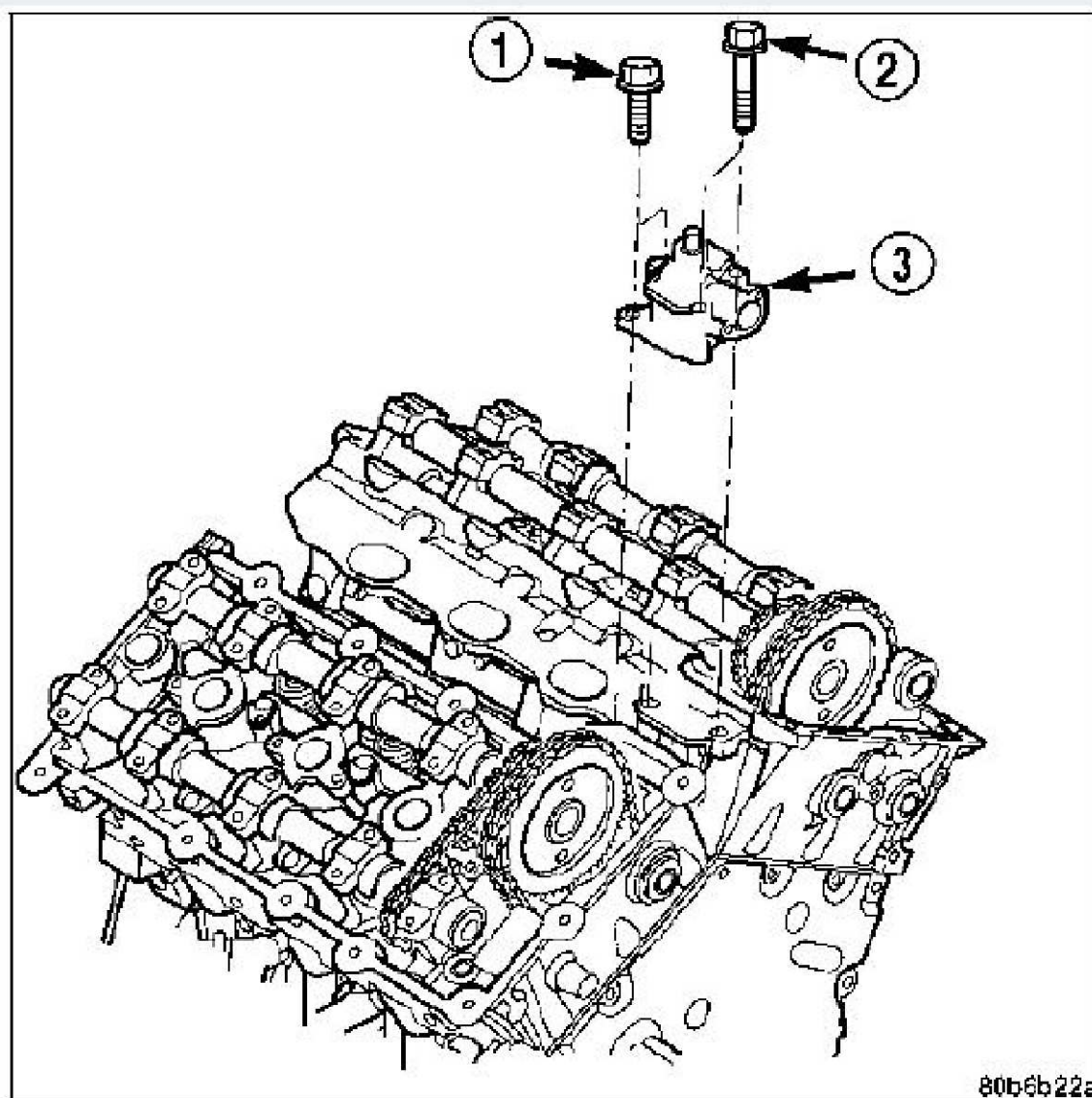


PARAFUSOS EXTERNOS DO SUPORTE CENTRAL SUPERIOR DO
RADIADOR
PARAFUSOS INTERNOS DO SUPORTE CENTRAL DO RADIADOR
23 Nm (2,3 kgm) - externos
8 Nm (0,8 kgm) - internos

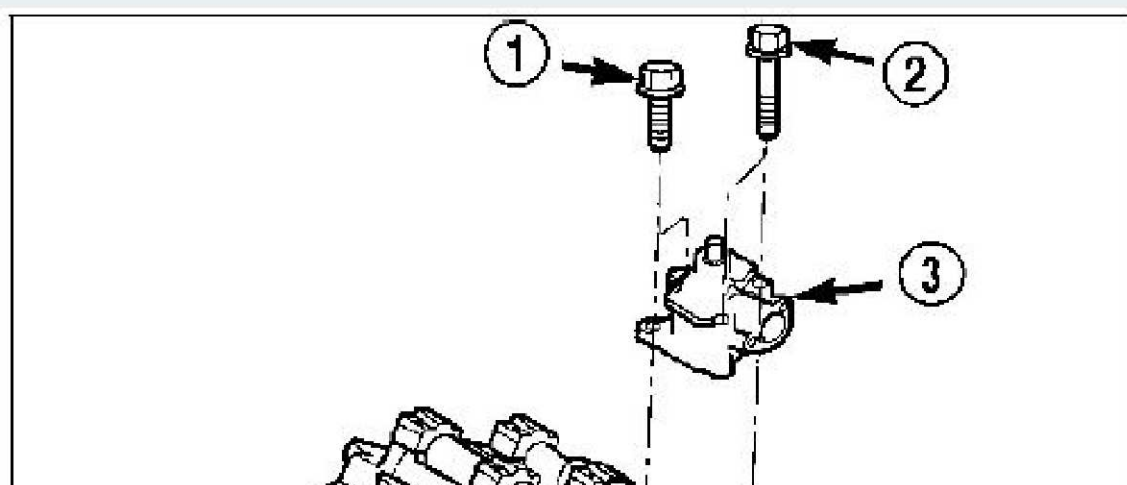


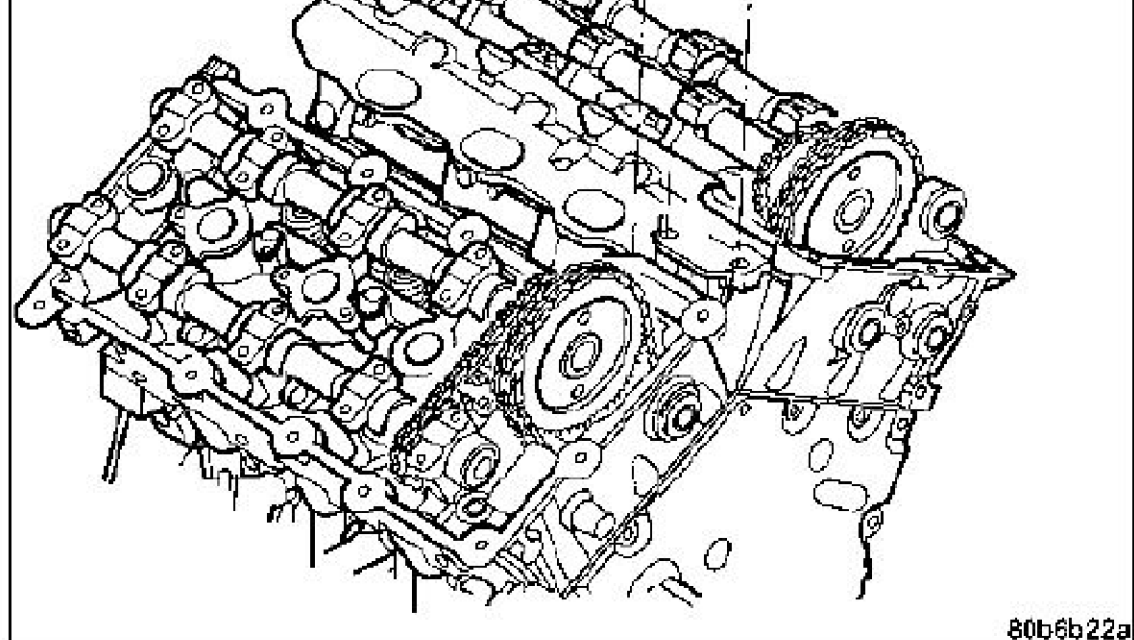


PARAFUSOS INTERNOS DO SUPORTE CENTRAL DO RADIADOR
8 Nm (0,8 kgm)



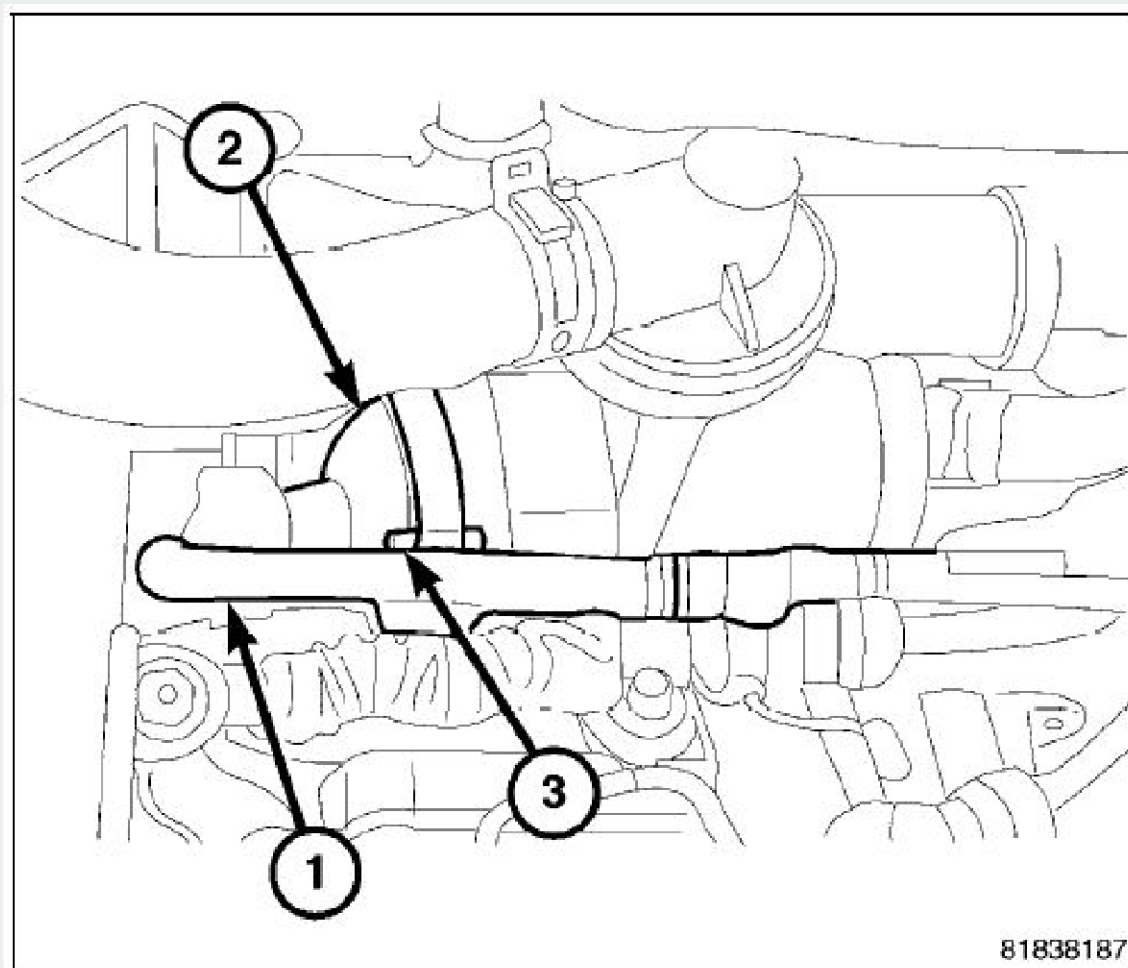
PARAFUSO DO CONECTOR DA SAÍDA DO ARREFECIMENTO
12 Nm (1,2 kgm)





80b6b22a

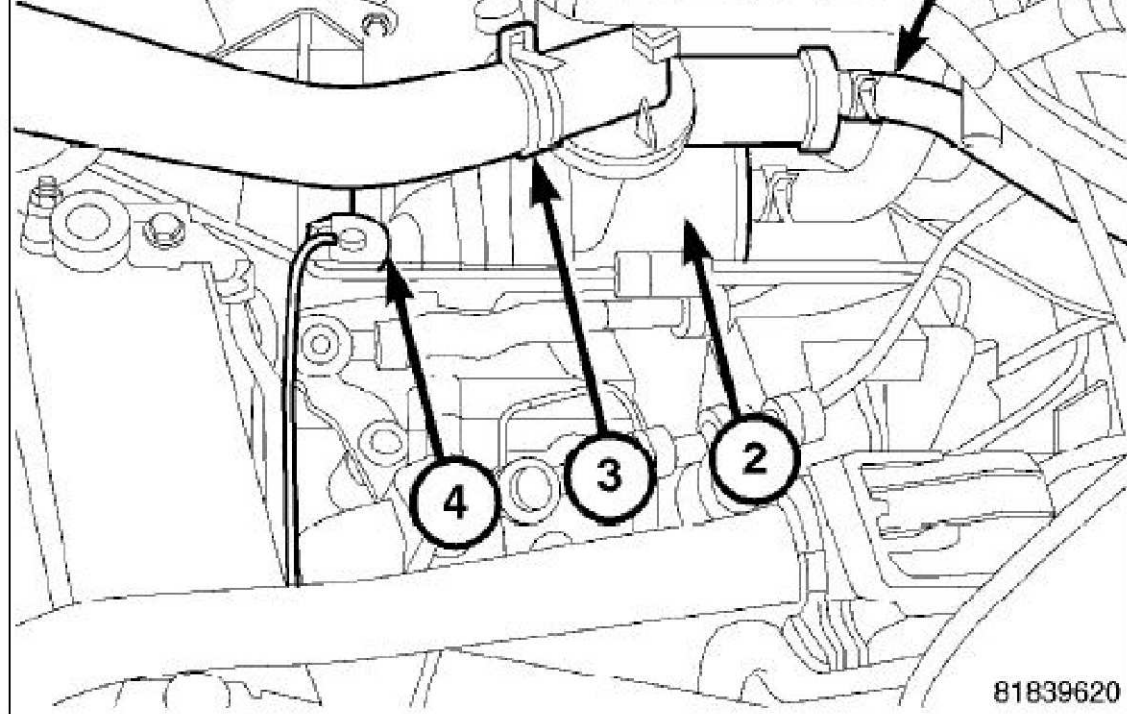
PARAFUSO DO ALOJAMENTO DE ENTRADA (2) NO ADAPTADOR DO
LÍQUIDO DE ARREFECIMENTO
9 Nm (0,9 kgm)



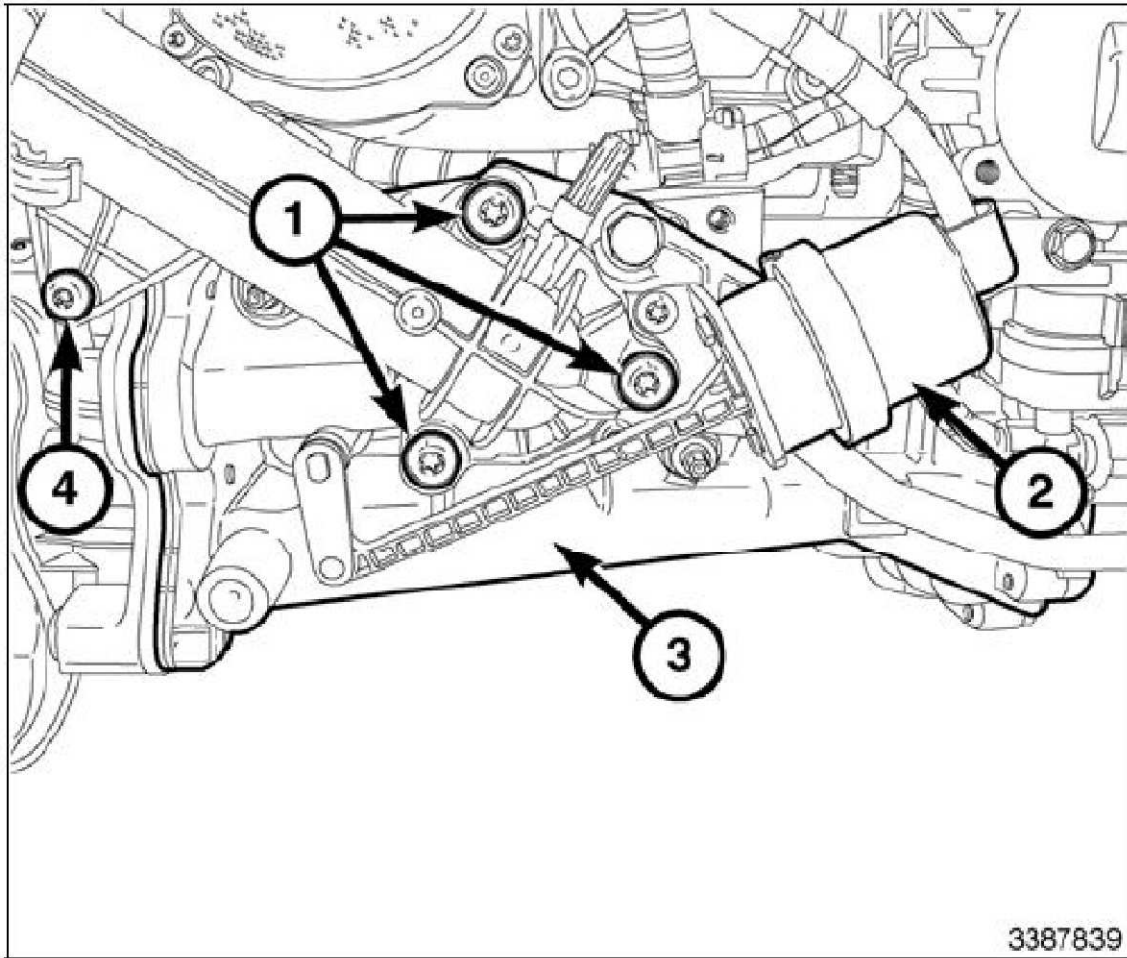
81838187

PARAFUSO DO ADAPTADOR DO LÍQUIDO DE ARREFECIMENTO NO TUBO
DE ENTRADA DA BOMBA DE ÁGUA E NO CABEÇOTE DO CILINDRO
18,1 Nm (1,8 kgm)



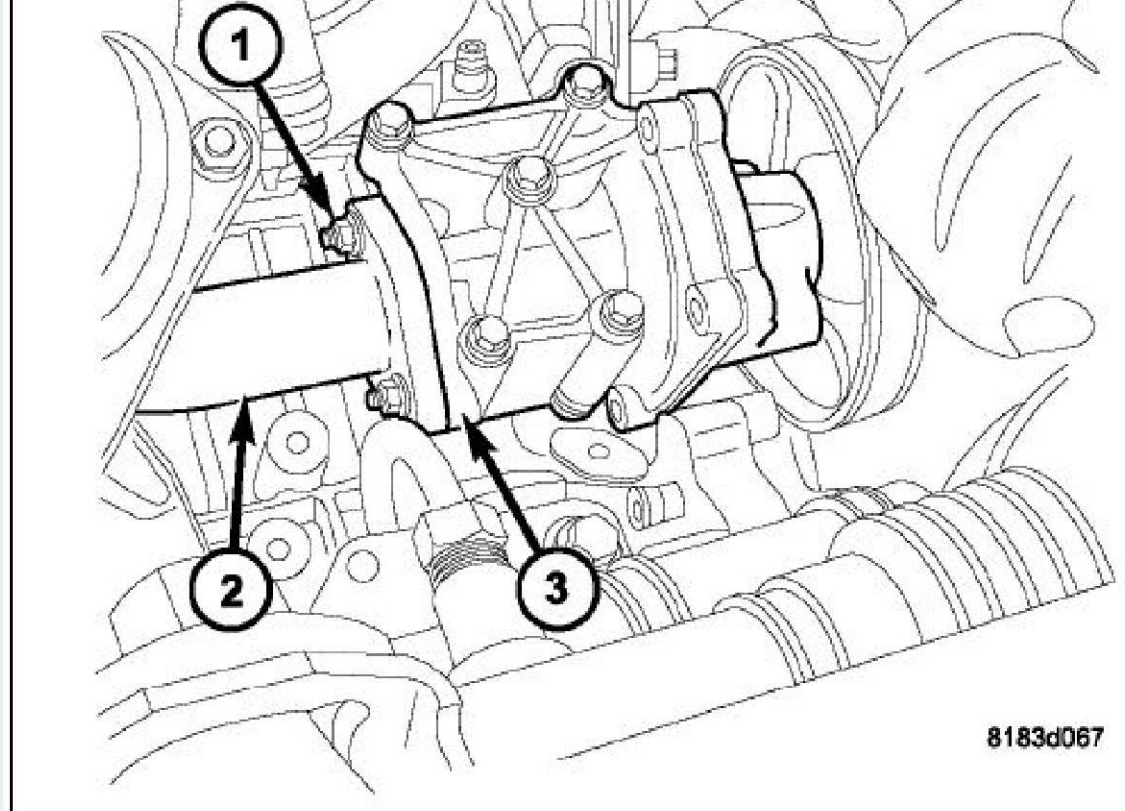


PARAFUSOS DE MONTAGEM DO COMPARTIMENTO DO TERMOSTATO (1)
 PARAFUSO DO BRAÇAL DE SUPORTE DO TERMOSTATO INFERIOR
 9 Nm (0,9 kgm)
 9 Nm (0,9 kgm)

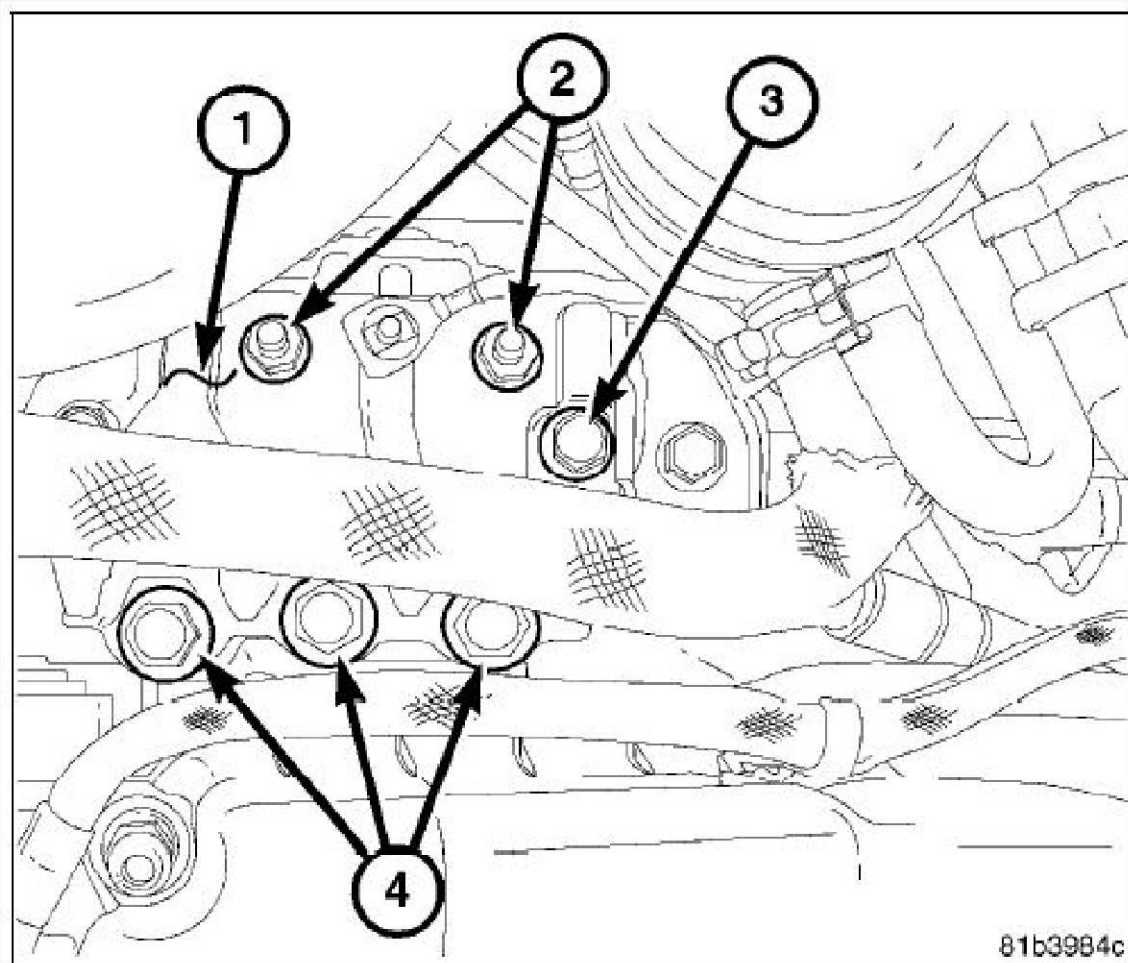


PORCAS DO TUBO DE ENTRADA DA BOMBA DE ÁGUA NA CAIXA DA
 BOMBA DE ÁGUA
 24 Nm (2,4 kgm)

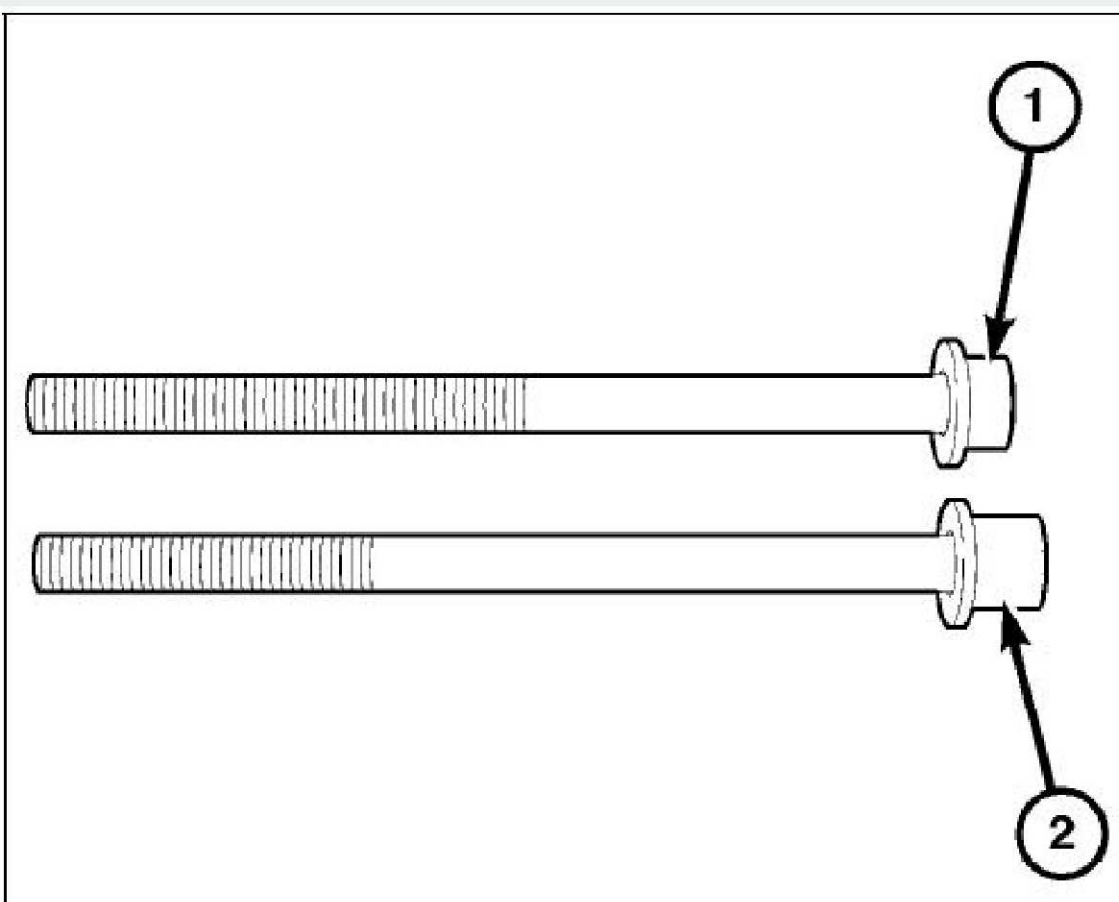
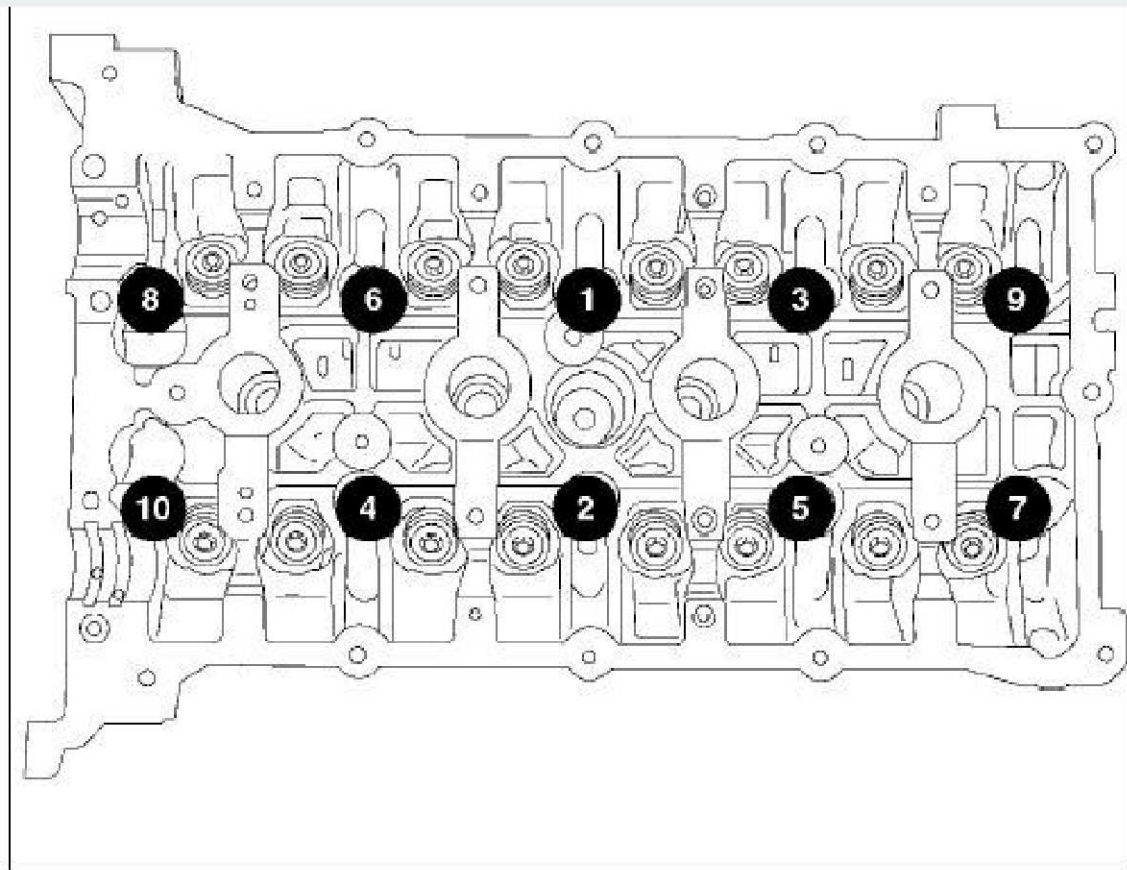




PORCAS DE RETENÇÃO DO SUPORTE DE MONTAGEM DIREITO
 PARAFUSOS DO SUPORTE DE MONTAGEM DIREITO (4)
 30 Nm (3,0 kgm) - direito
 50 Nm (5,0 kgm) - direito (4)



PARAFUSOS DO CABEÇOTE DO CILINDRO (PARAFUSOS CABEÇAS
 CURTAS)
 Primeiro: Todos a 30 Nm (3,0 kgm)
 Segundo: Todos a 61 Nm (6,1 kgm)
 Terceiro: Todos a 61 Nm (6,1 kgm)
 Quarto: Um adicional de 90°



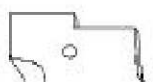
PARAFUSOS DO CABEÇOTE DO CILINDRO (PARAFUSOS CABEÇAS LONGAS)

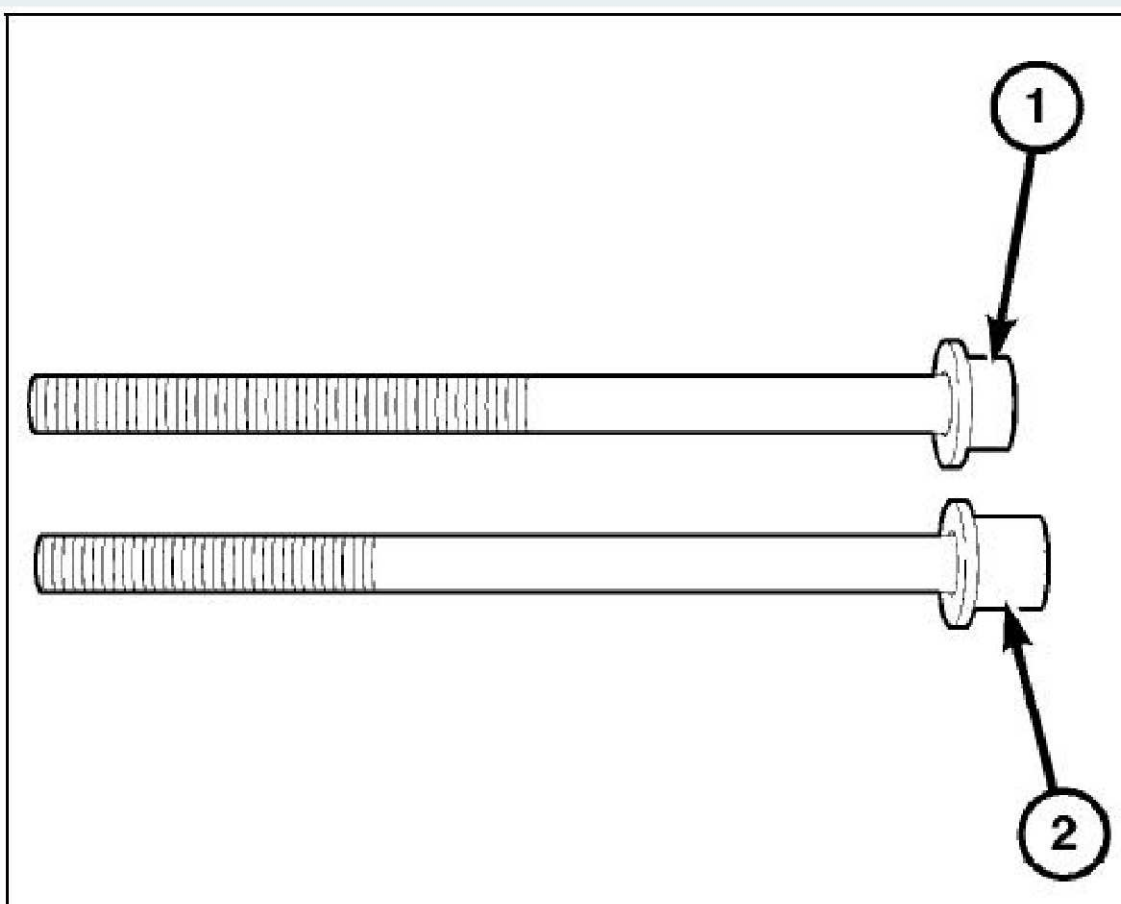
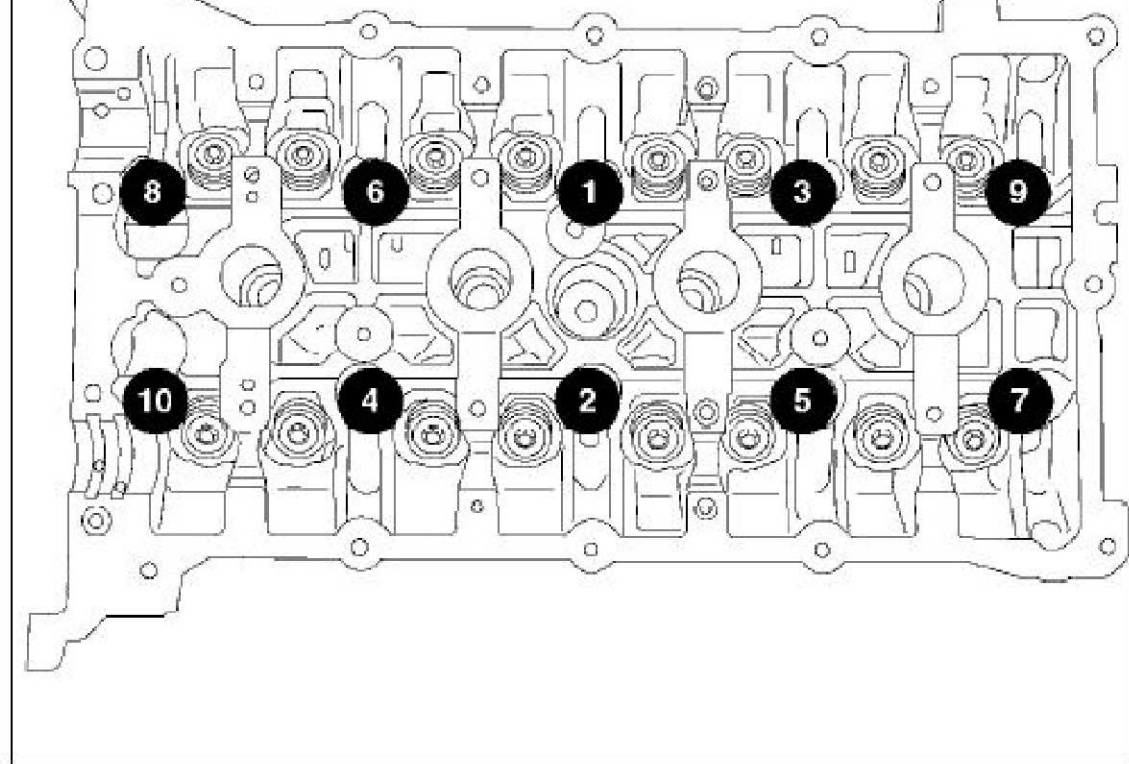
Primeiro: Todos a 30 Nm (3,0 kgm)

Segundo: Todos a 73 Nm (7,3 kgm)

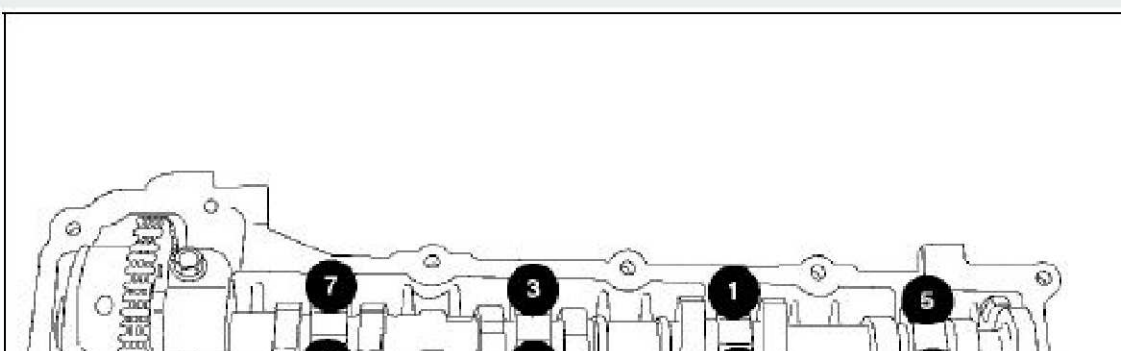
Terceiro: Todos a 73 Nm (7,3 kgm)

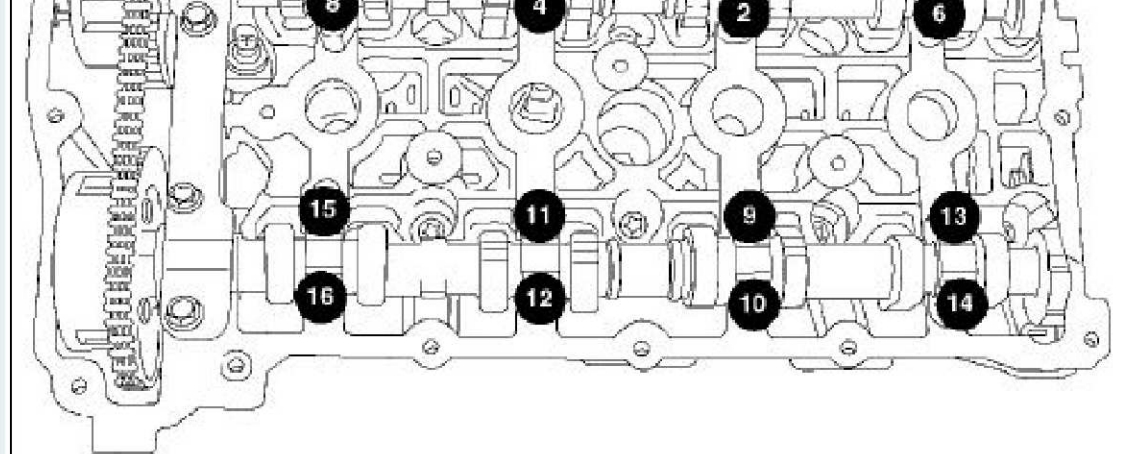
Quarto: Um adicional de 90°





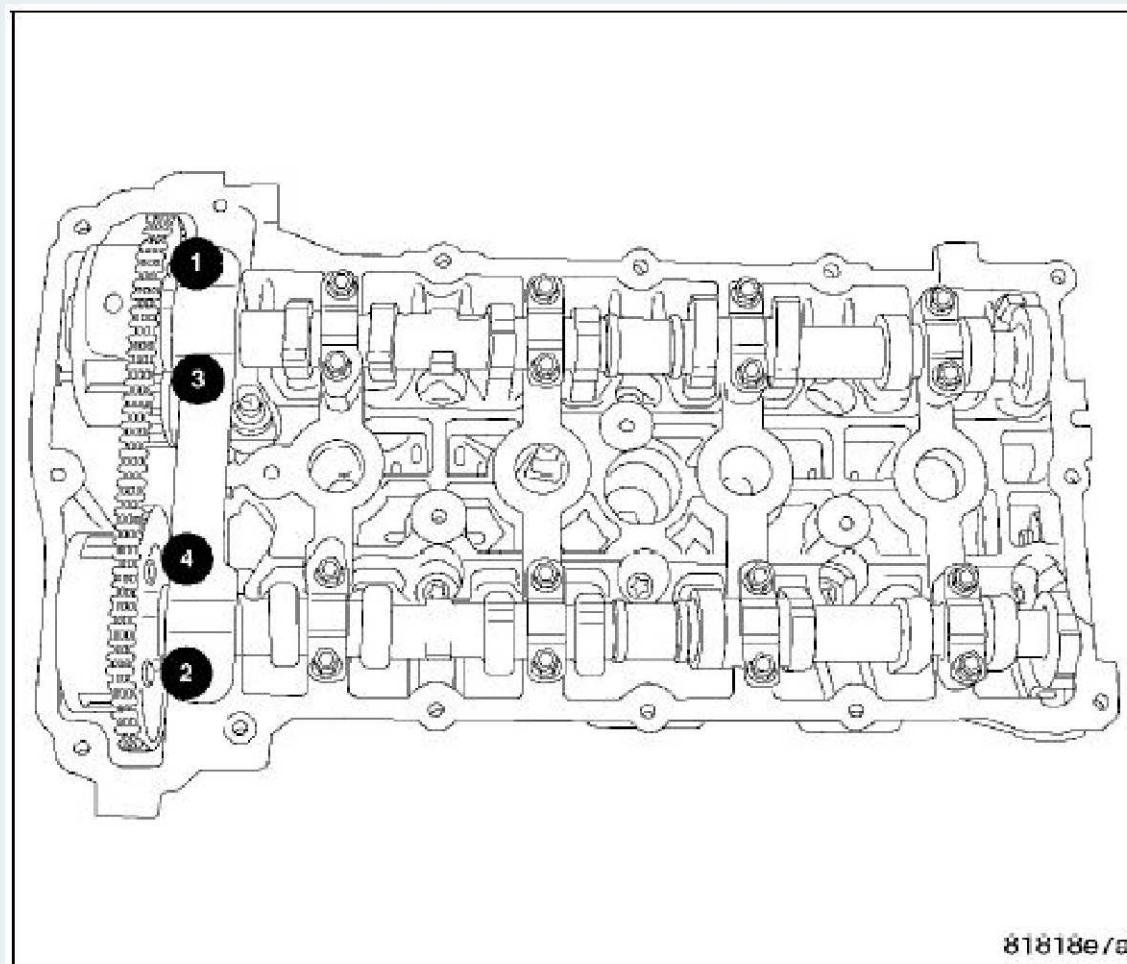
PARAFUSOS DAS CAPAS DE ROLAMENTO DO EIXO COMANDO DE VÁLVULAS
9,5 Nm (0,9 kgm)





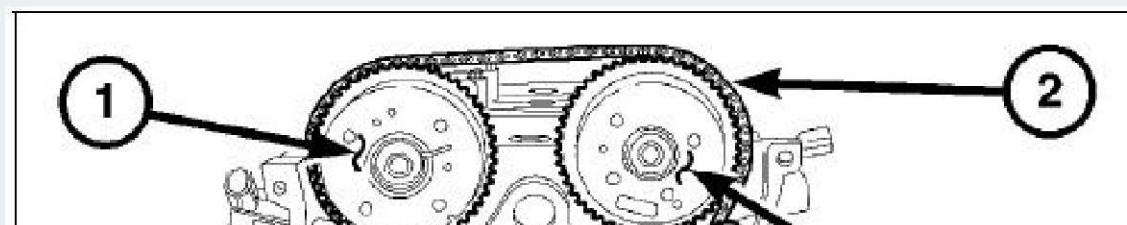
81818e70,

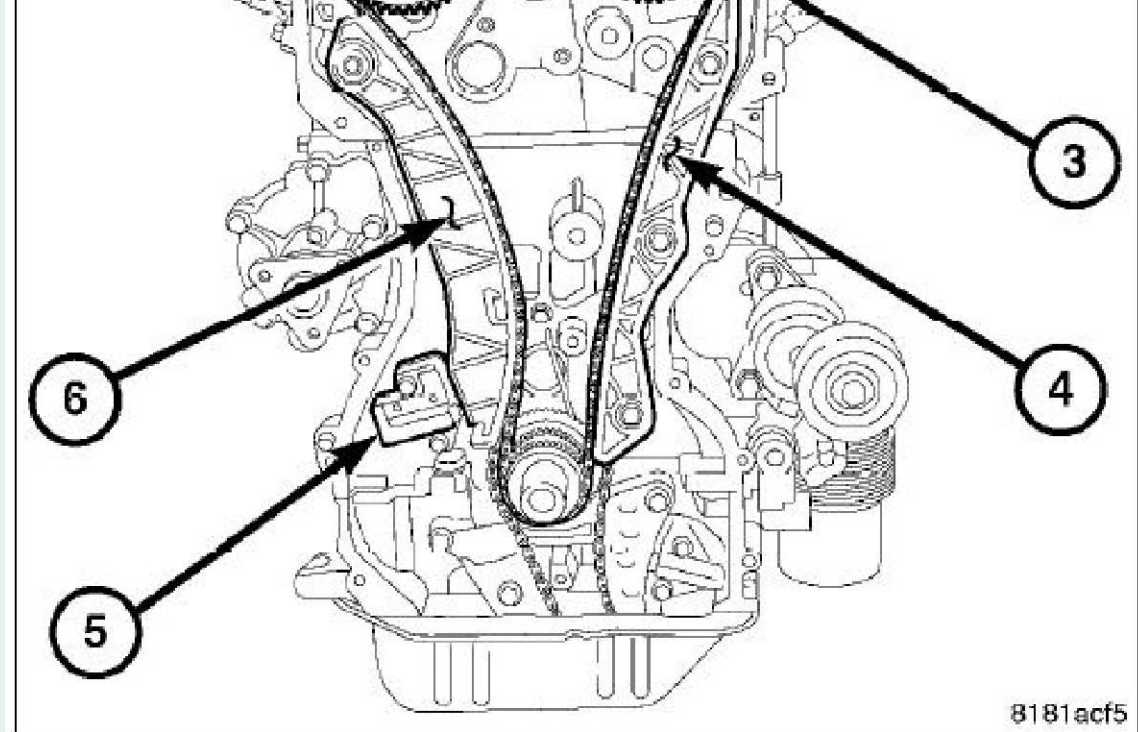
PARAFUSOS DAS CAPAS DO ROLAMENTO DIANTEIRO DE ADMISSÃO E DE ESCAPE
25 Nm (2,5 kgm)



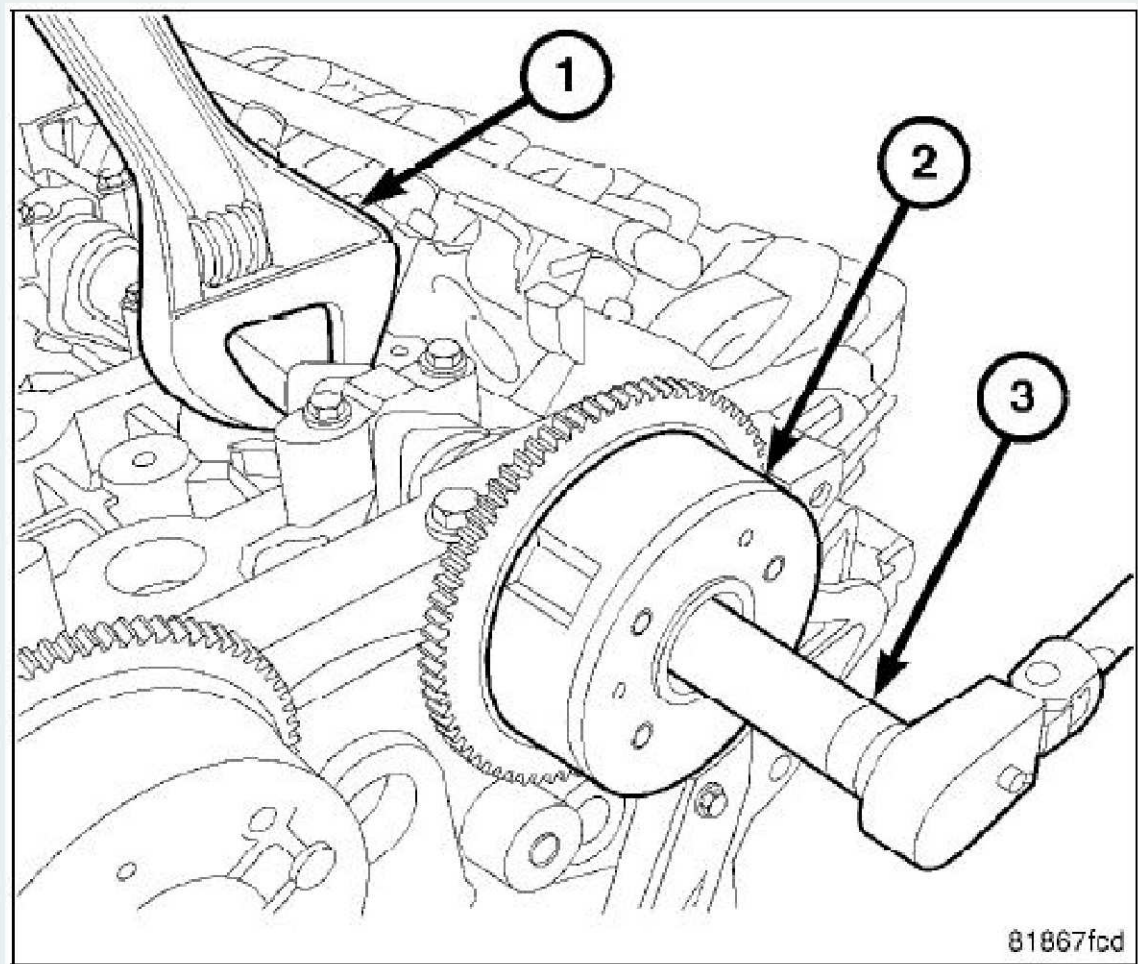
81818e/a

PARAFUSOS DO TENSOR DA CORRENTE DE DISTRIBUIÇÃO (4)
PARAFUSO DO TENSOR MÓVEL DO BRAÇO DA CORRENTE DE DISTRIBUIÇÃO (6)
12 Nm (1,2 kgm)
12 Nm (1,2 kgm)



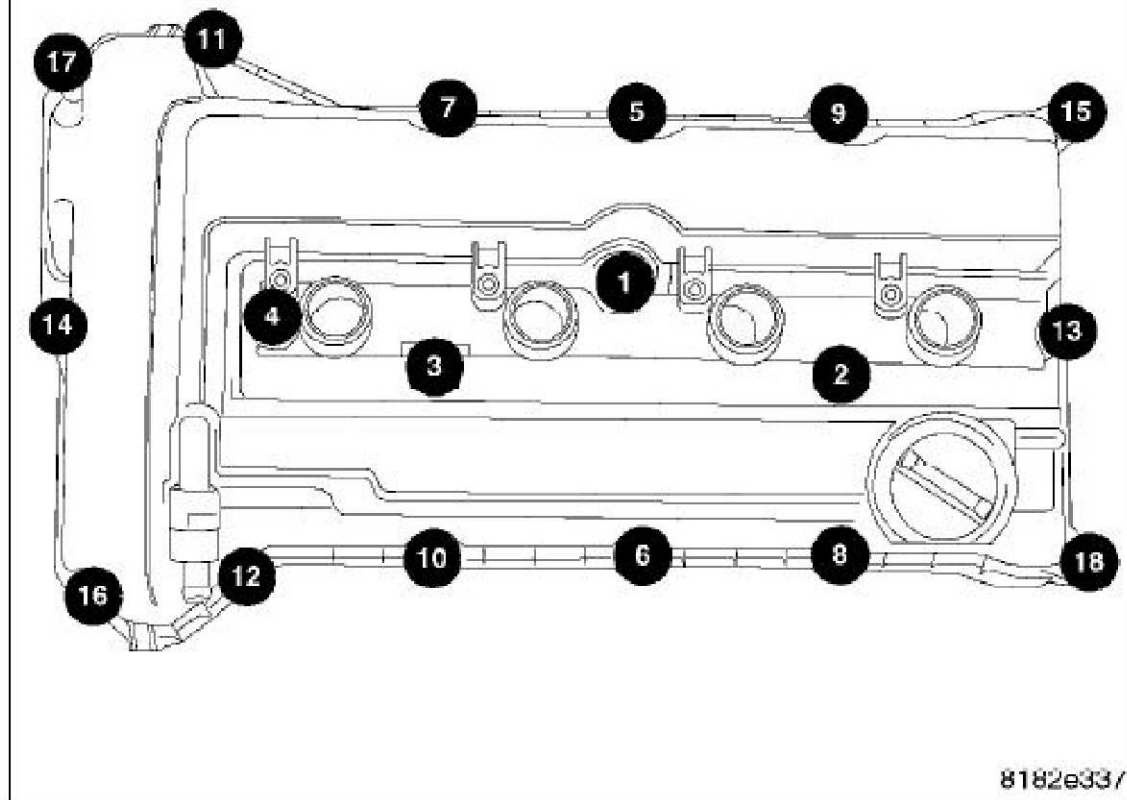


PARAFUSO DE RETENÇÃO DO VARIADOR DE FASE
59 Nm (5,9 kgm)

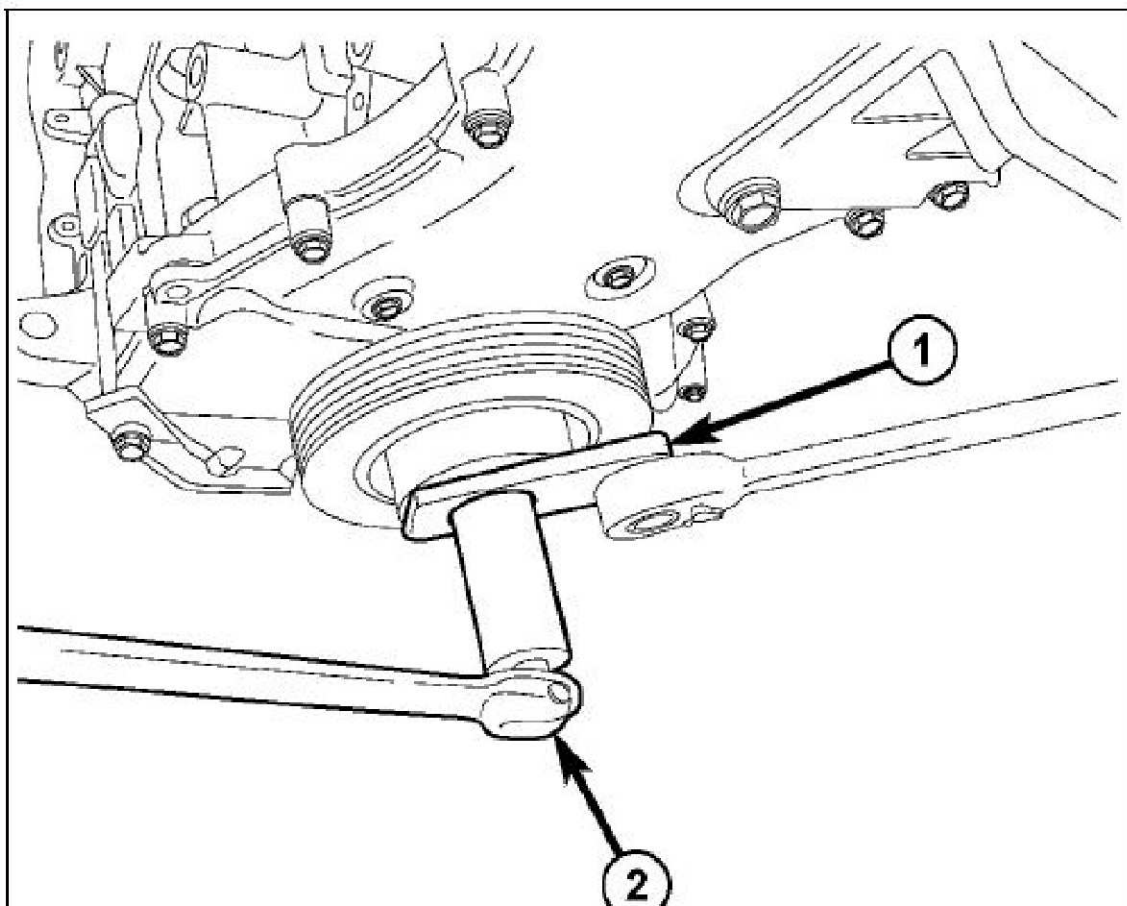


PARAFUSOS DA TAMPA DO CABEÇOTE TORQUE EM DUAS ETAPA 2 DA
SEGUINTE FORMA

- a - Aperte os parafusos a 5 Nm (0,5 kgm)
- b - Aperte os parafusos a 10 N?m (1,0 kgm)



PARAFUSO DA POLIA AMORTECEDORA DO VIRABREQUIM
210 Nm (21,0 kgm)

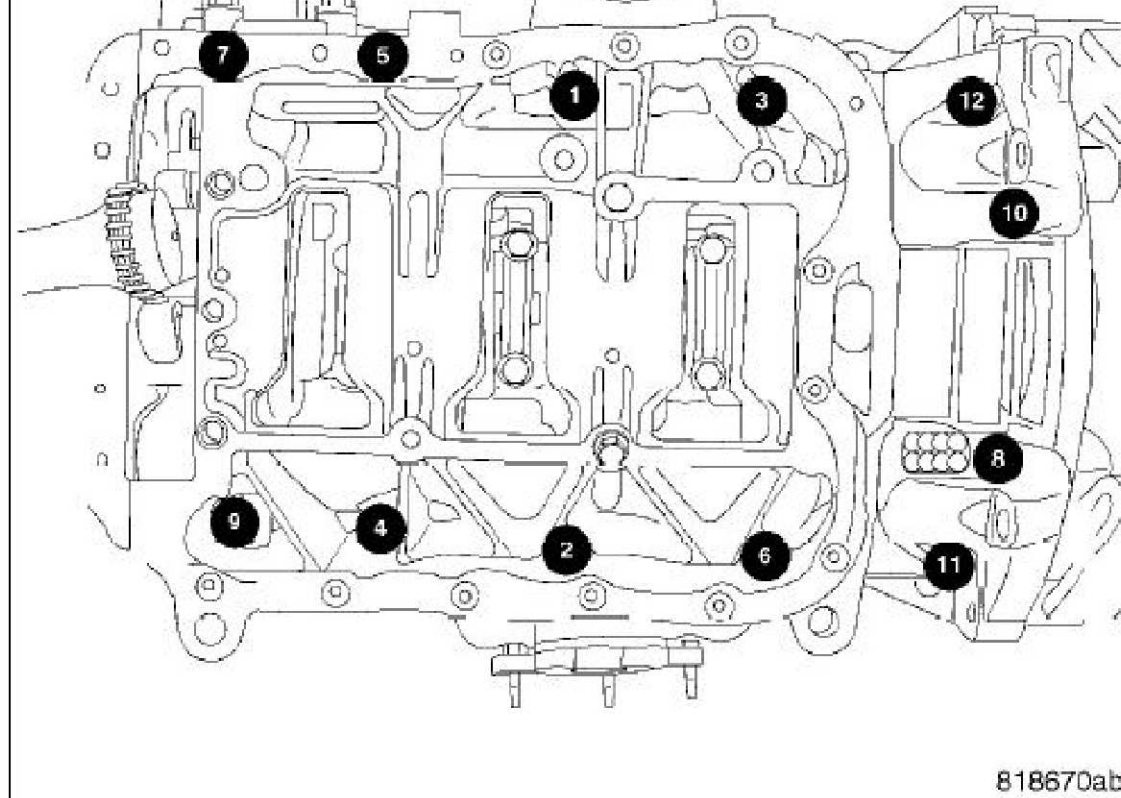


PARAFUSOS DO SUB-BLOCO. APERTE OS PARAFUSOS USANDO UM
MÉTODO DE DUAS ETAPAS

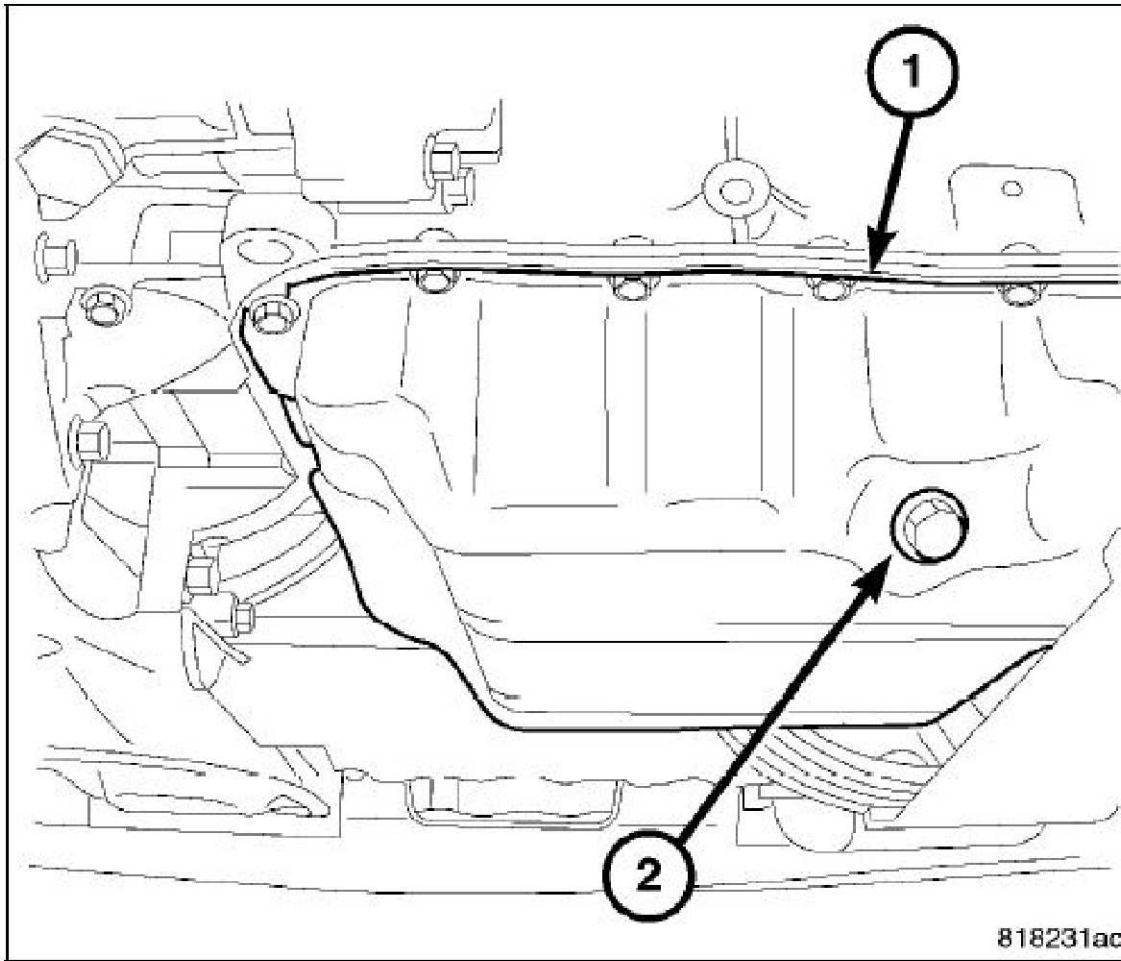
Primeira: Todos a 10 Nm (1,0 kgm)

Segunda: Todos a 26 Nm (2,6 kgm)



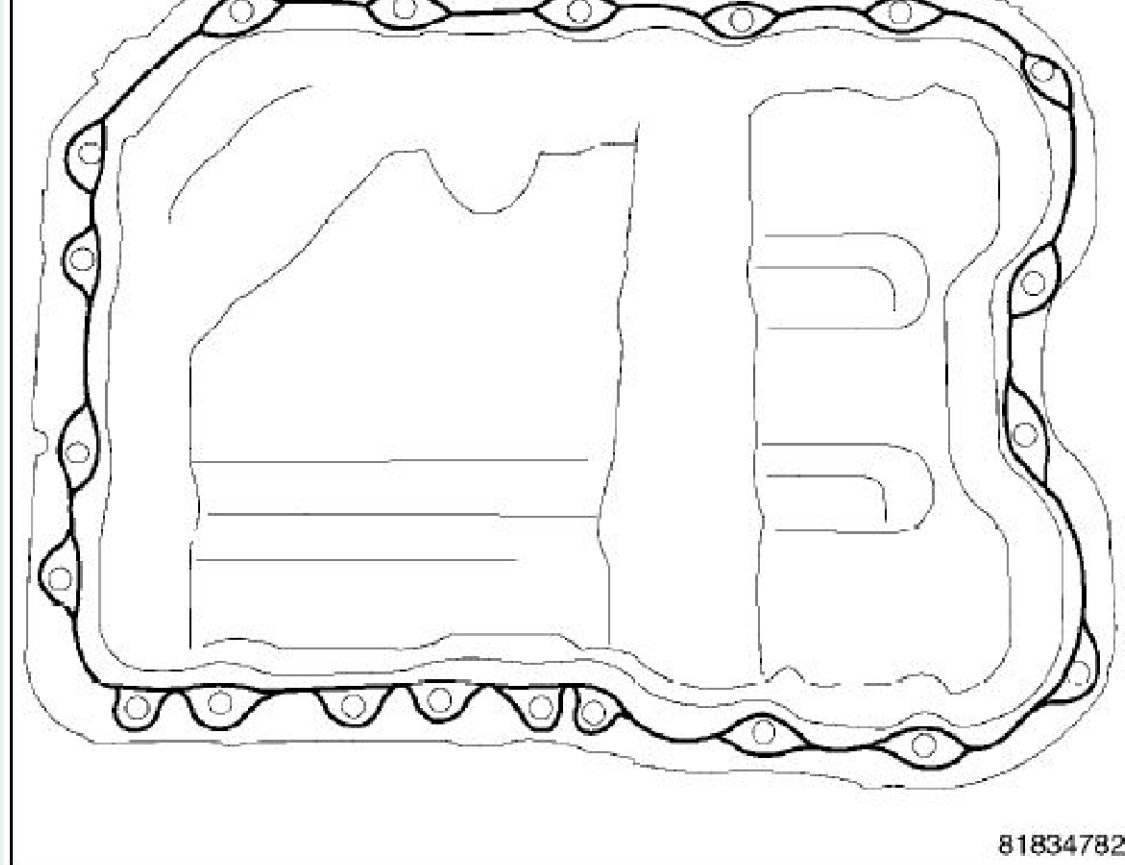


BUJÃO DE DRENAGEM DO CÂRTER DE ÓLEO (2)
 40 Nm (4,0 kgm)

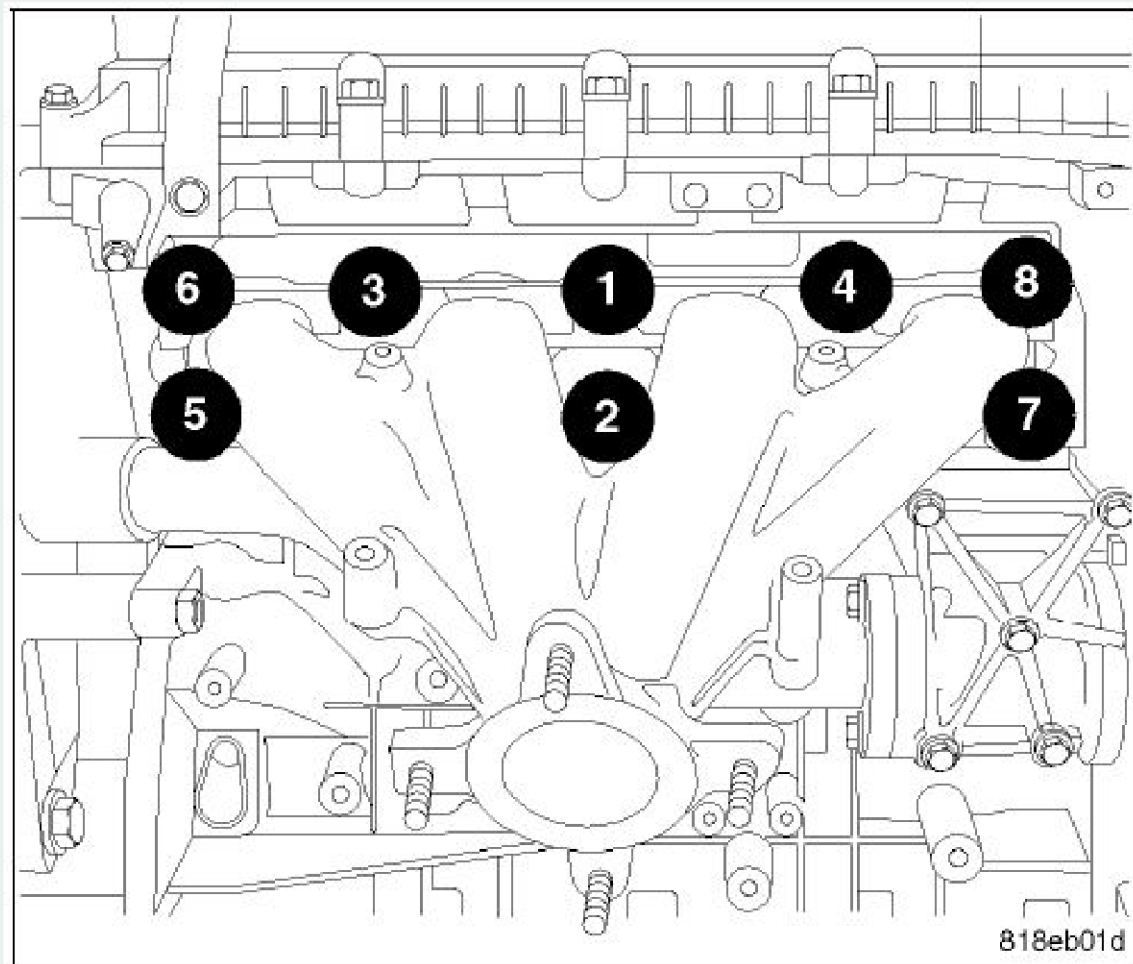


PARAFUSOS DO CÂRTER DE ÓLEO (CURTOS)
 PARAFUSOS DO CÂRTER DE ÓLEO (LONGOS)
 12 Nm (1,2 kgm) - curtos
 22 Nm (2,2 kgm) - longos



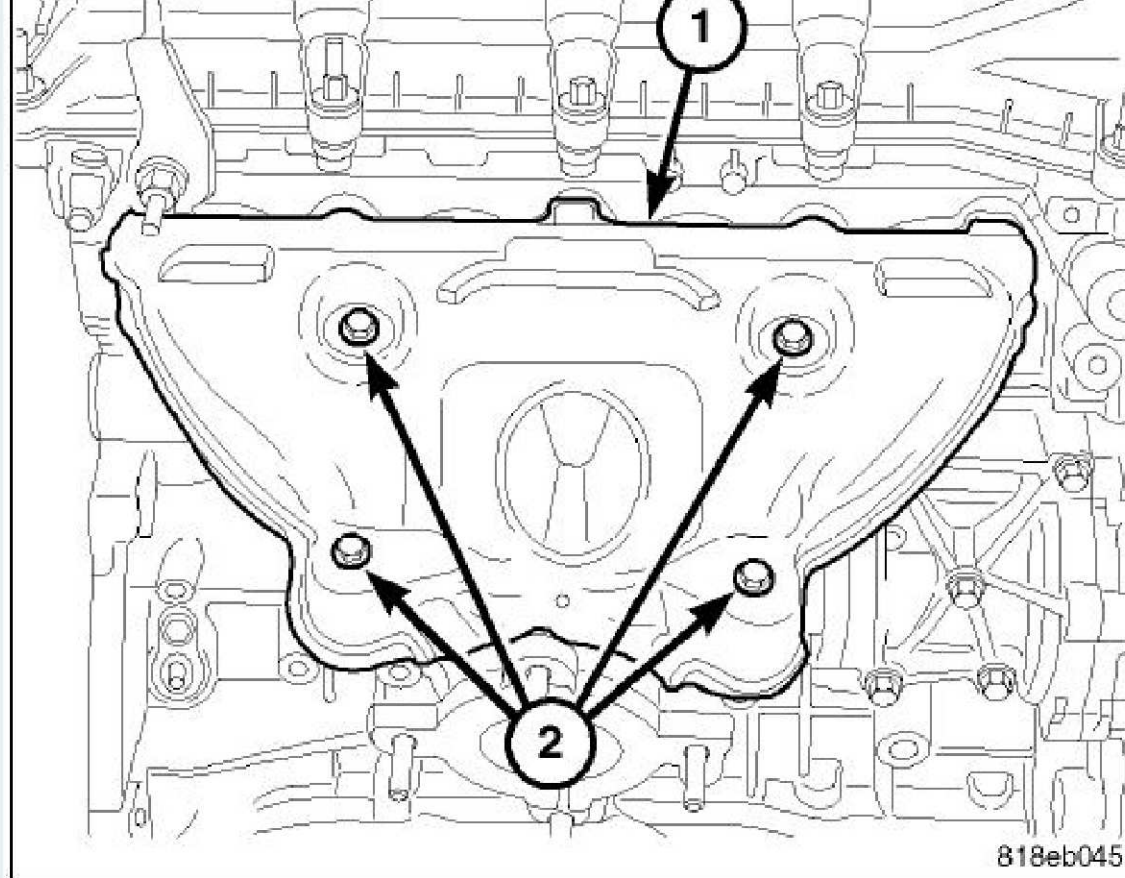


PARAFUSOS DO COLETOR DE ESCAPE
 34 Nm (3,4 kgm)

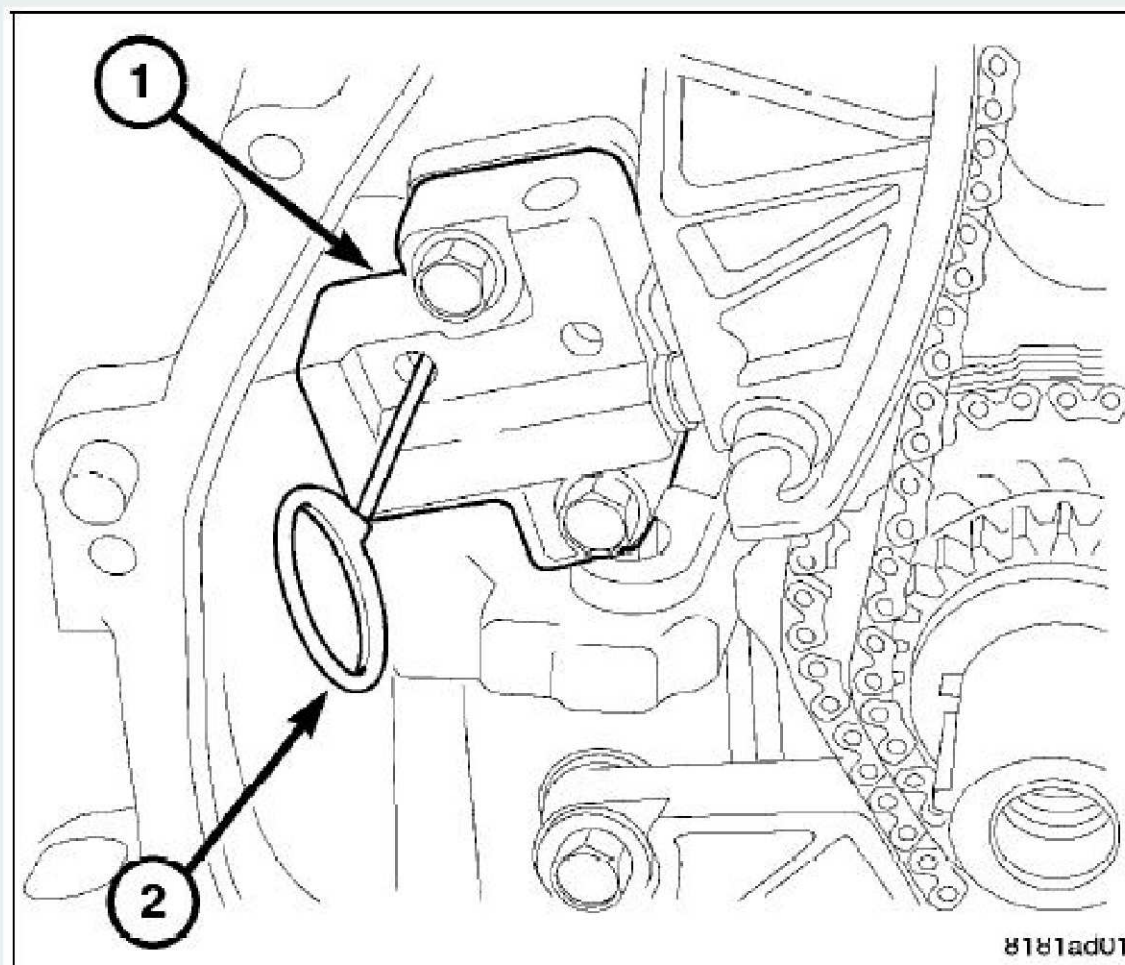


PARAFUSOS DOS PROTETORES TÉRMICOS DO COLETOR DE ESCAPE (2)
 12 Nm (1,2 kgm)

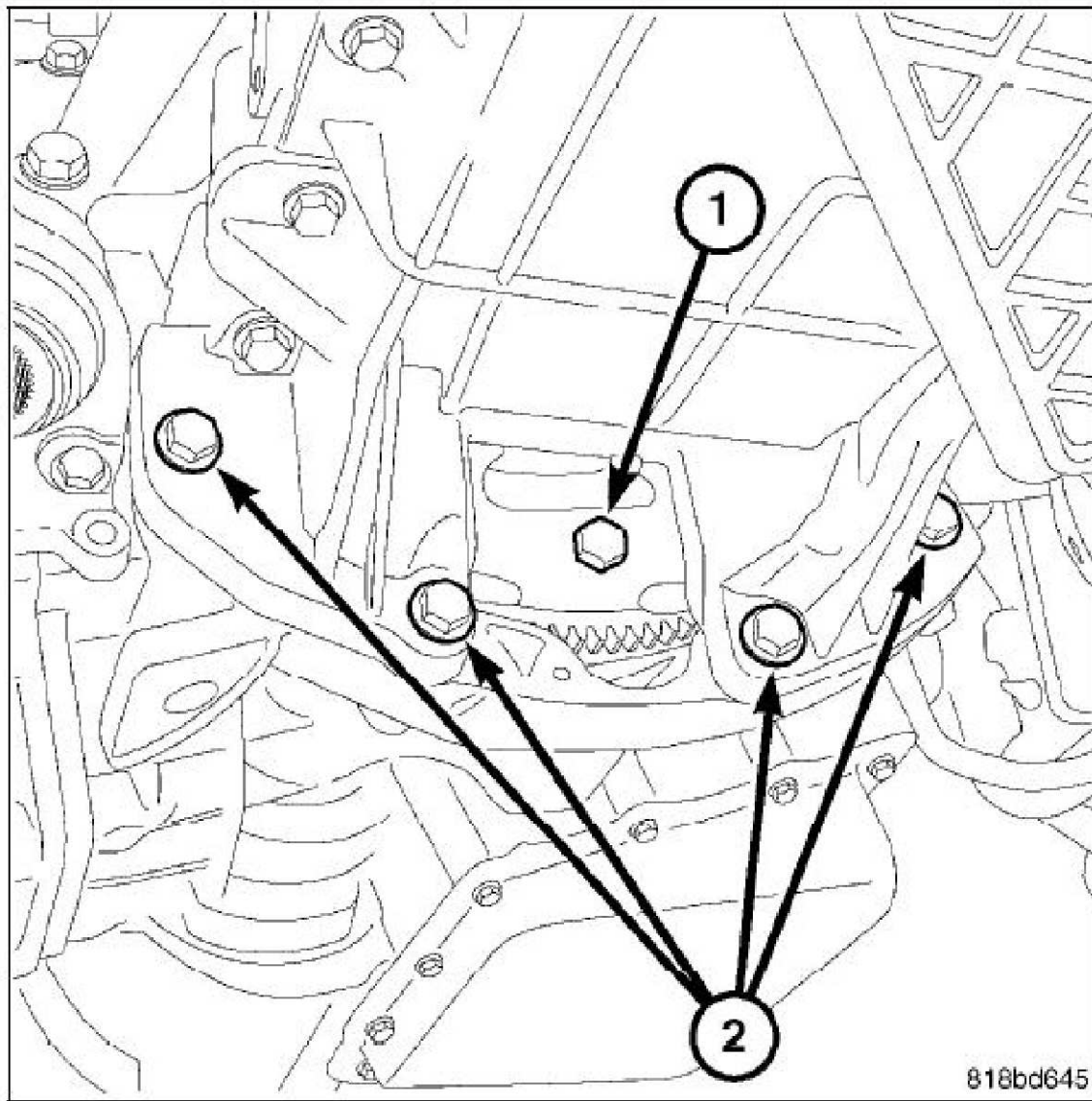




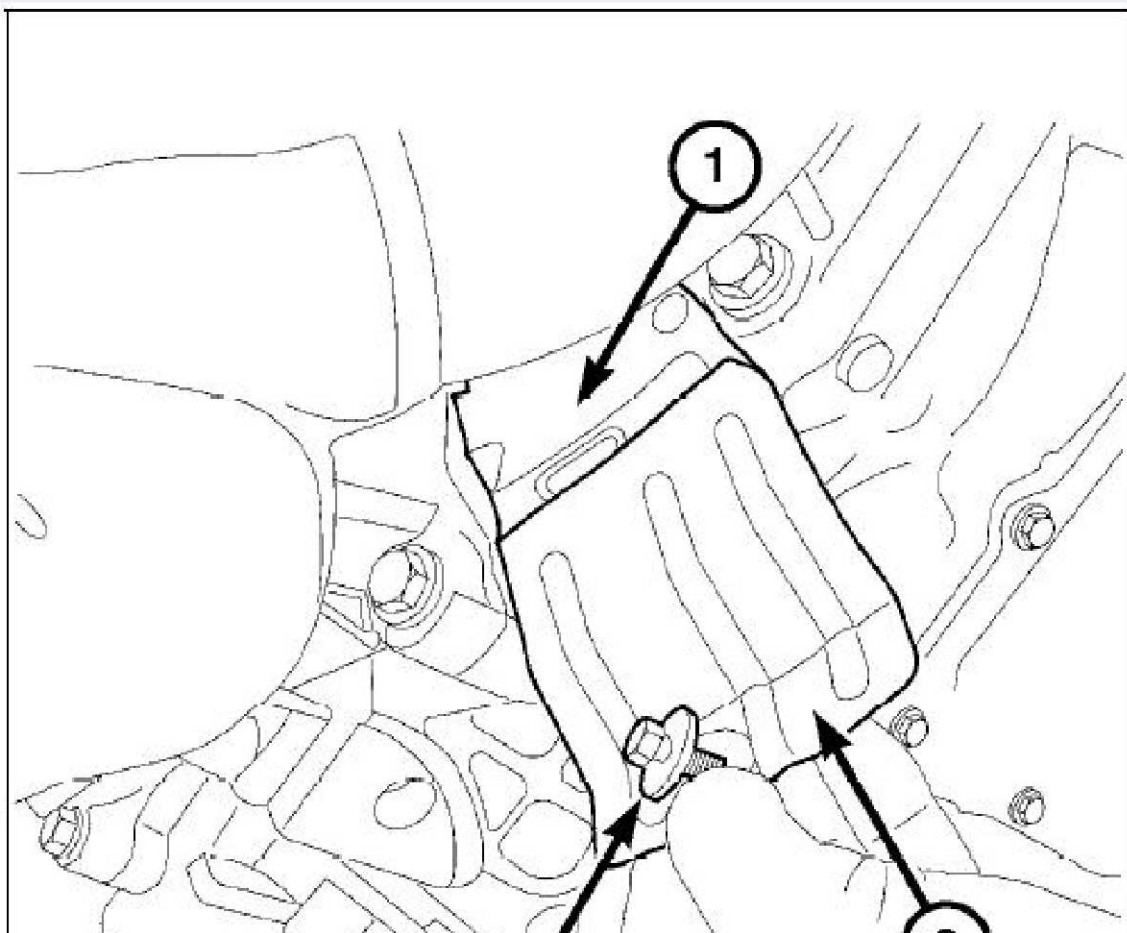
PARAFUSO DO TENSOR DA CORRENTE DE DISTRIBUIÇÃO (1)
12 Nm (1,2 kgm)



PARAFUSOS EXTERNOS INFERIORES DO CONJUNTO MOTRIZ NO MOTOR
PARAFUSOS DO CONVERSOR PARA A TRAVESSA DA TRANSMISSÃO (1)
70 Nm (7,0 kgm)
88 Nm (8,8 kgm)



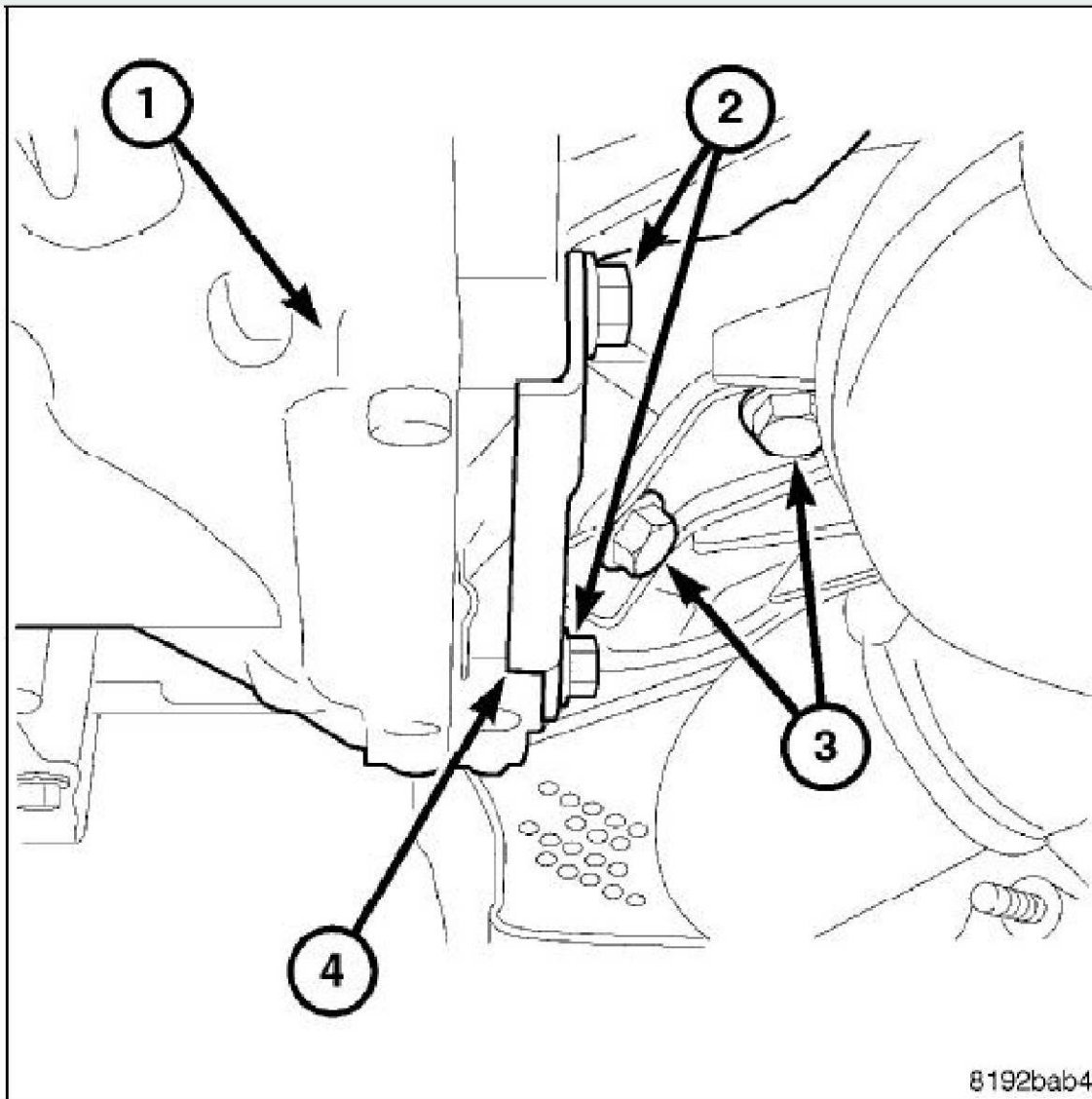
PARAFUSO DO PROTETOR DE POEIRA DO CONVERSOR DE TORQUE
6 Nm (0,6 kgm)





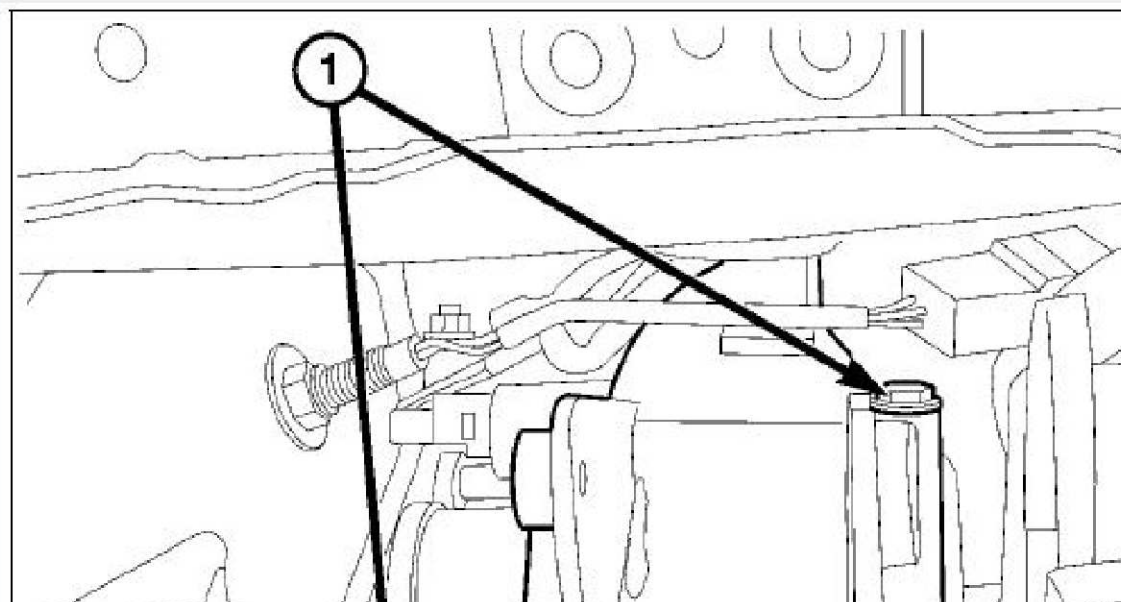
8188b1ce

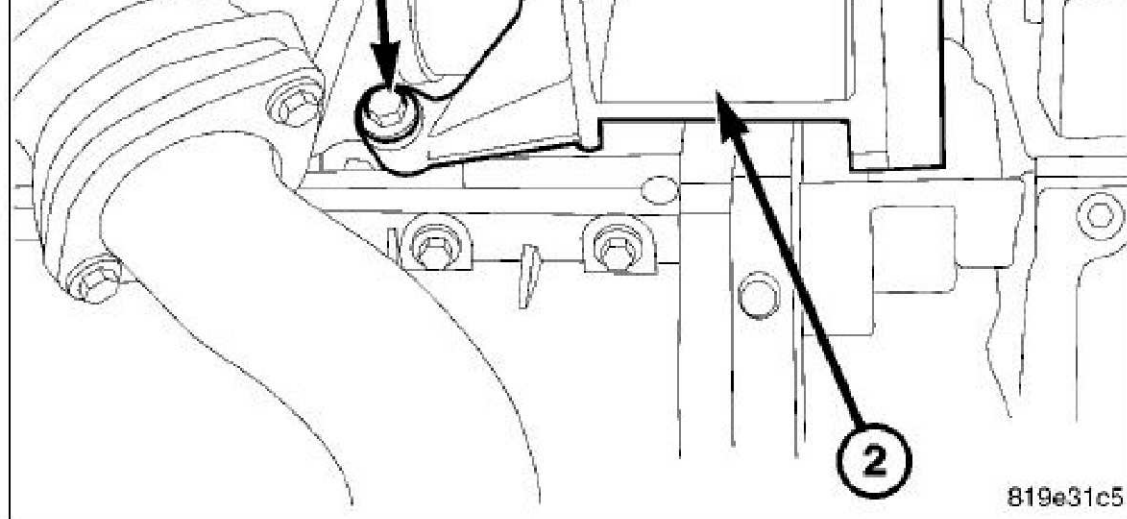
PARAFUSOS (2) DO SUPORTE DE PROTEÇÃO DO ESCAPAMENTO
95 Nm (9,5 kgm)



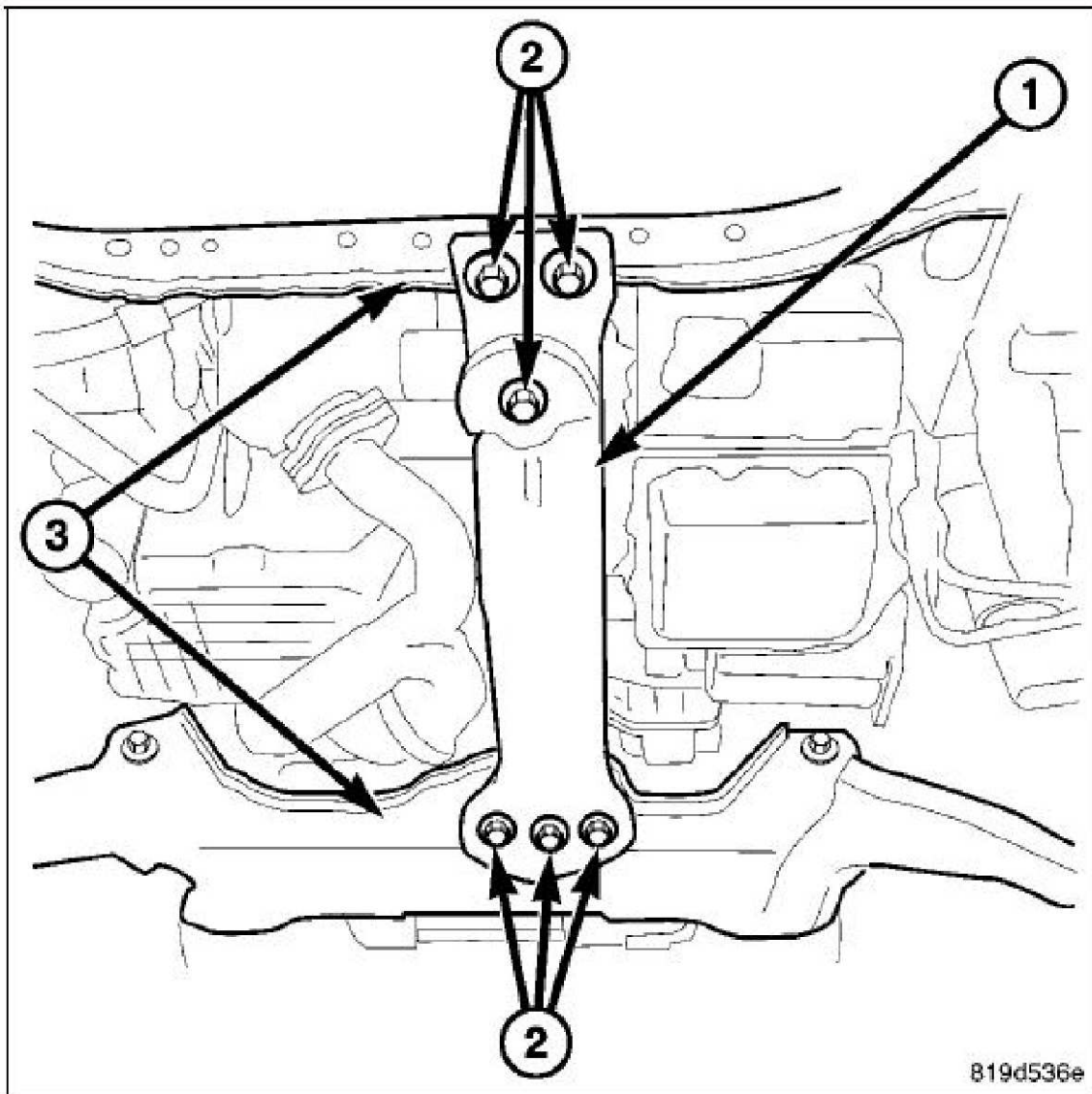
8192bab4

PARAFUSOS DO SUPORTE DO MONTANTE FRONTAL (1)
100 Nm (10,0 kgm)

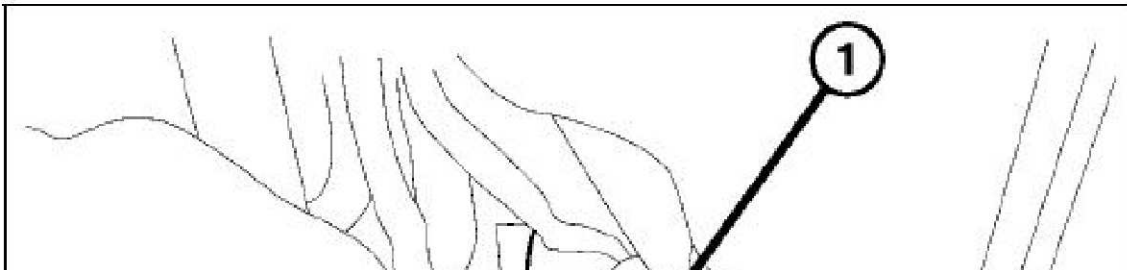


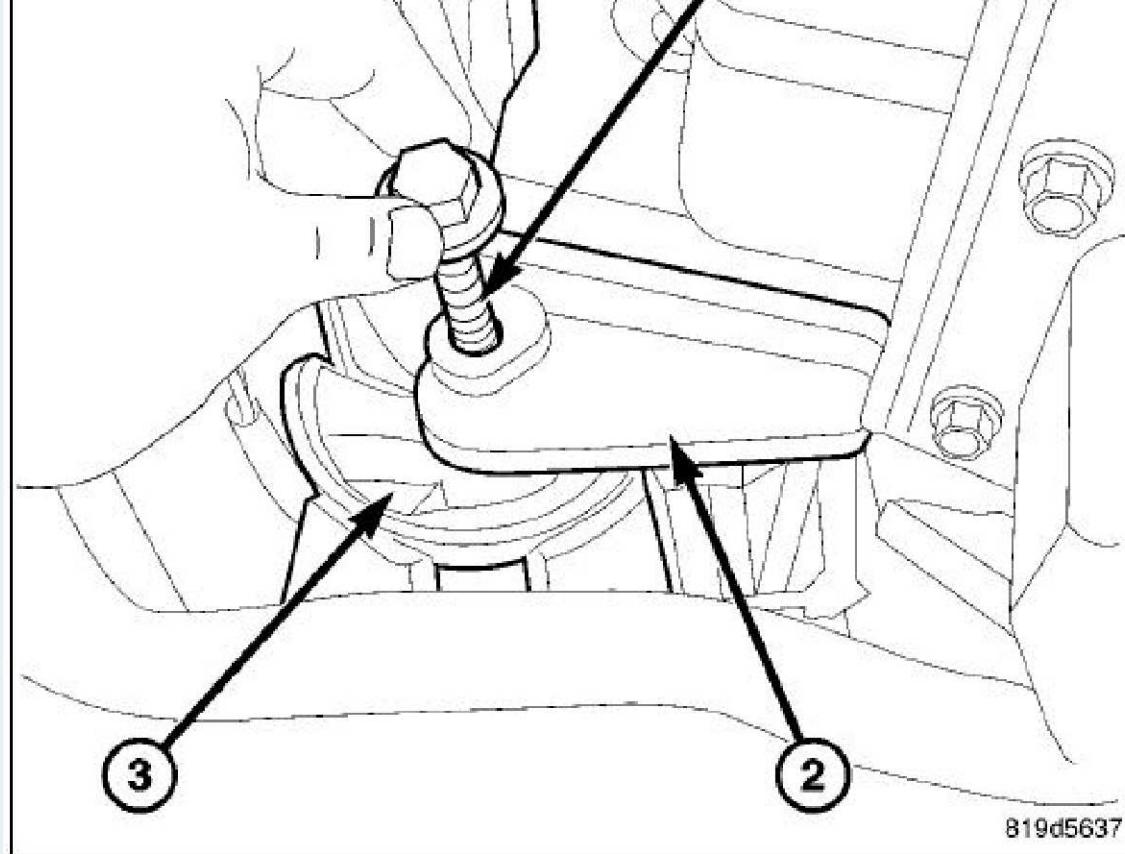


PARAFUSO DA BARRA TRANSVERSAL DA TRANSMISSÃO
50 Nm (5,0 kgm)

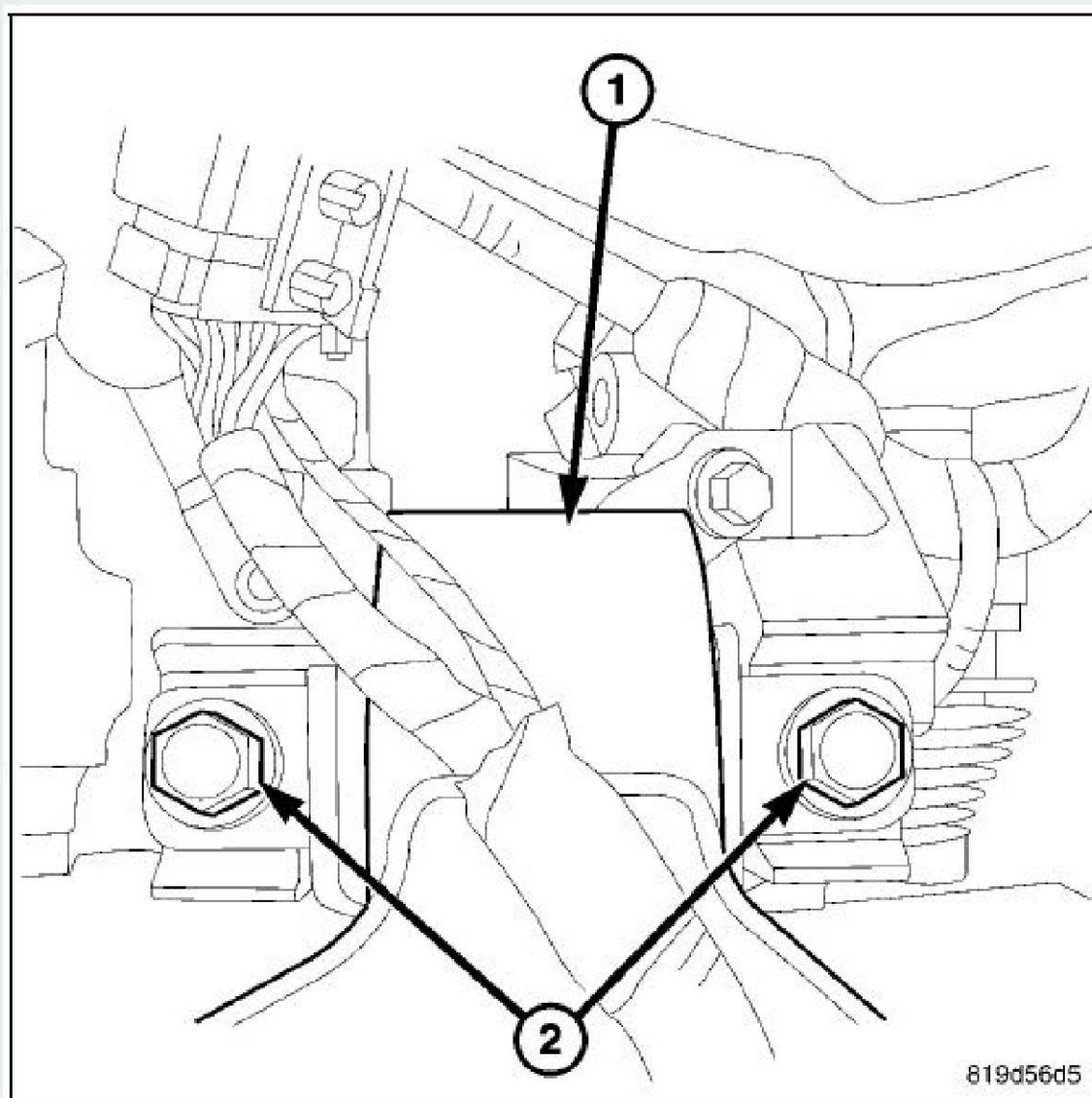


PARAFUSO DO MONTANTE FRONTAL
50 Nm (5,0 kgm)

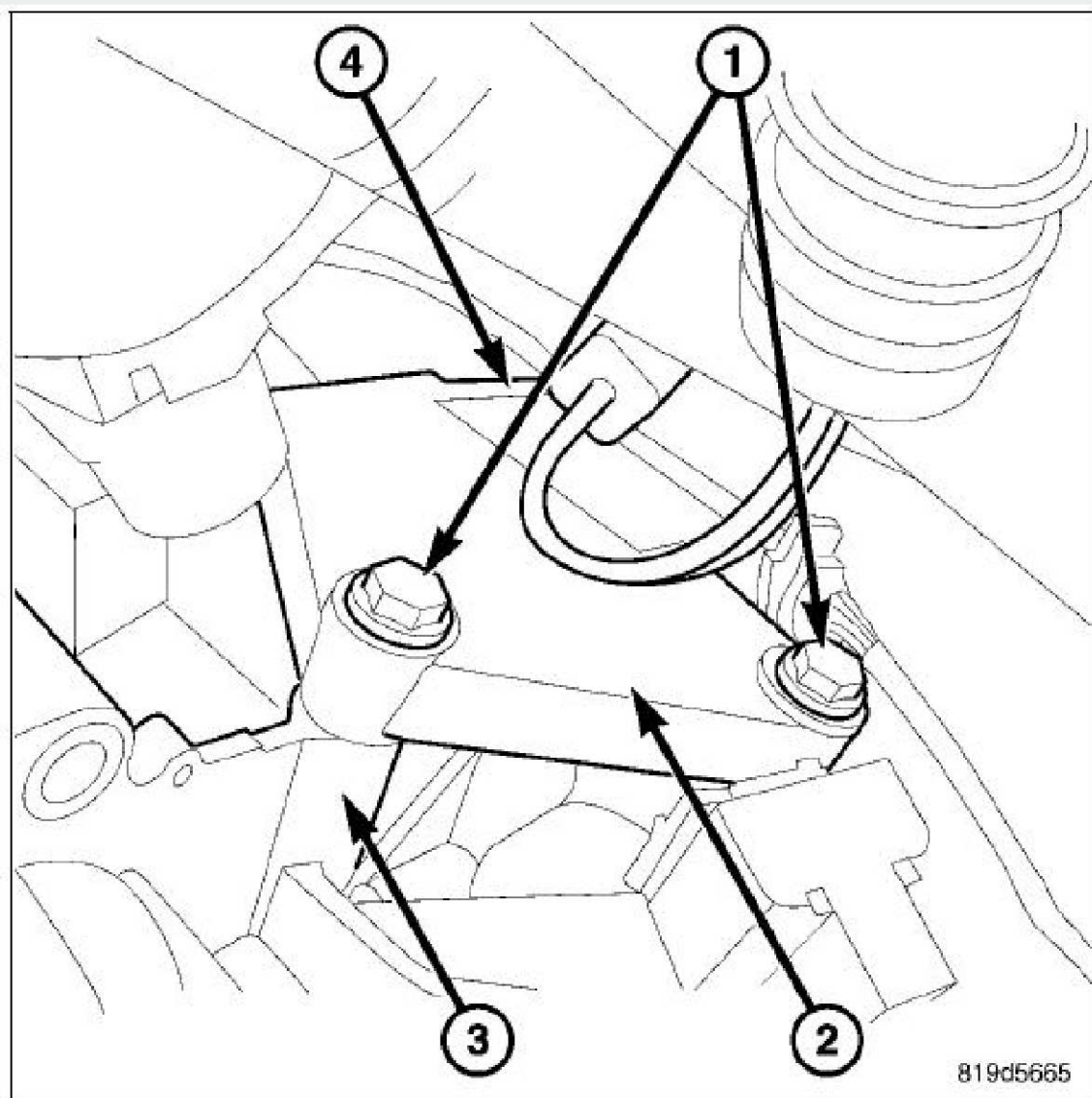




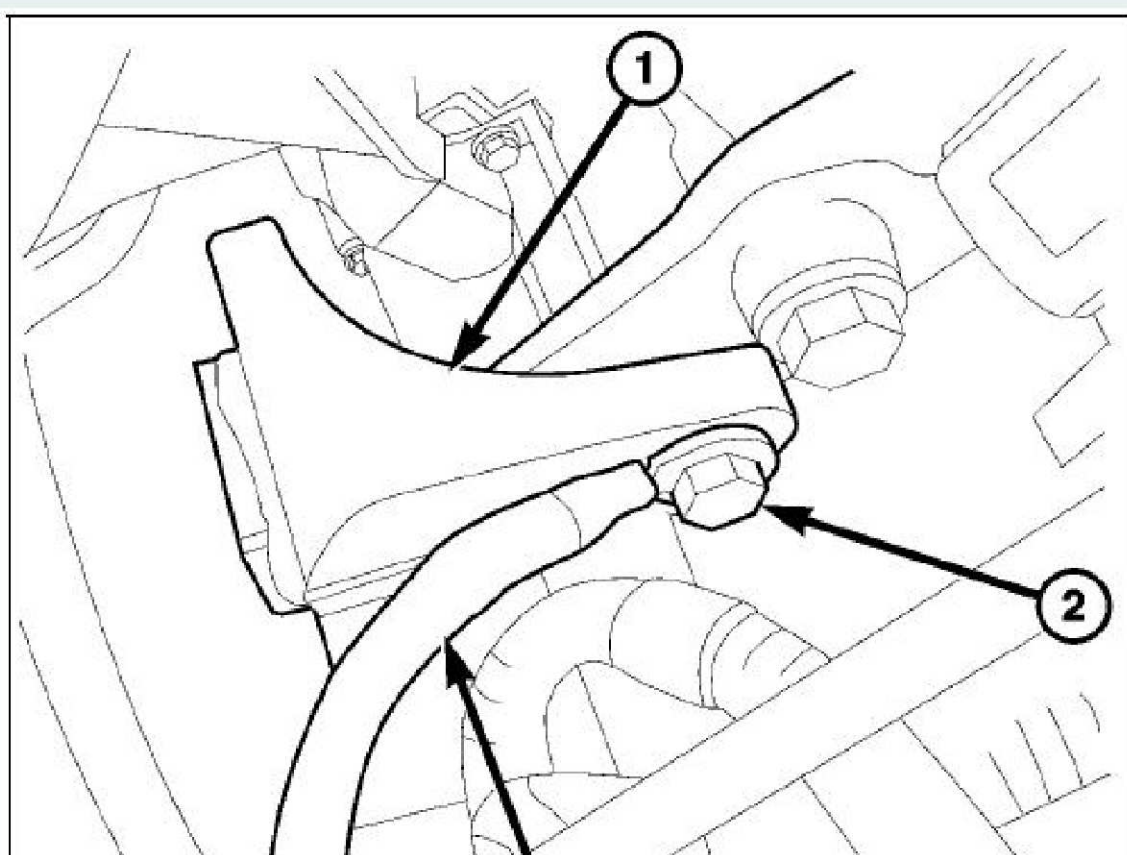
PARAFUSOS DO MONTANTE DO LADO ESQUERDO
100 Nm (10,0 kgm)



PARAFUSOS DO MONTANTE TRASEIRO

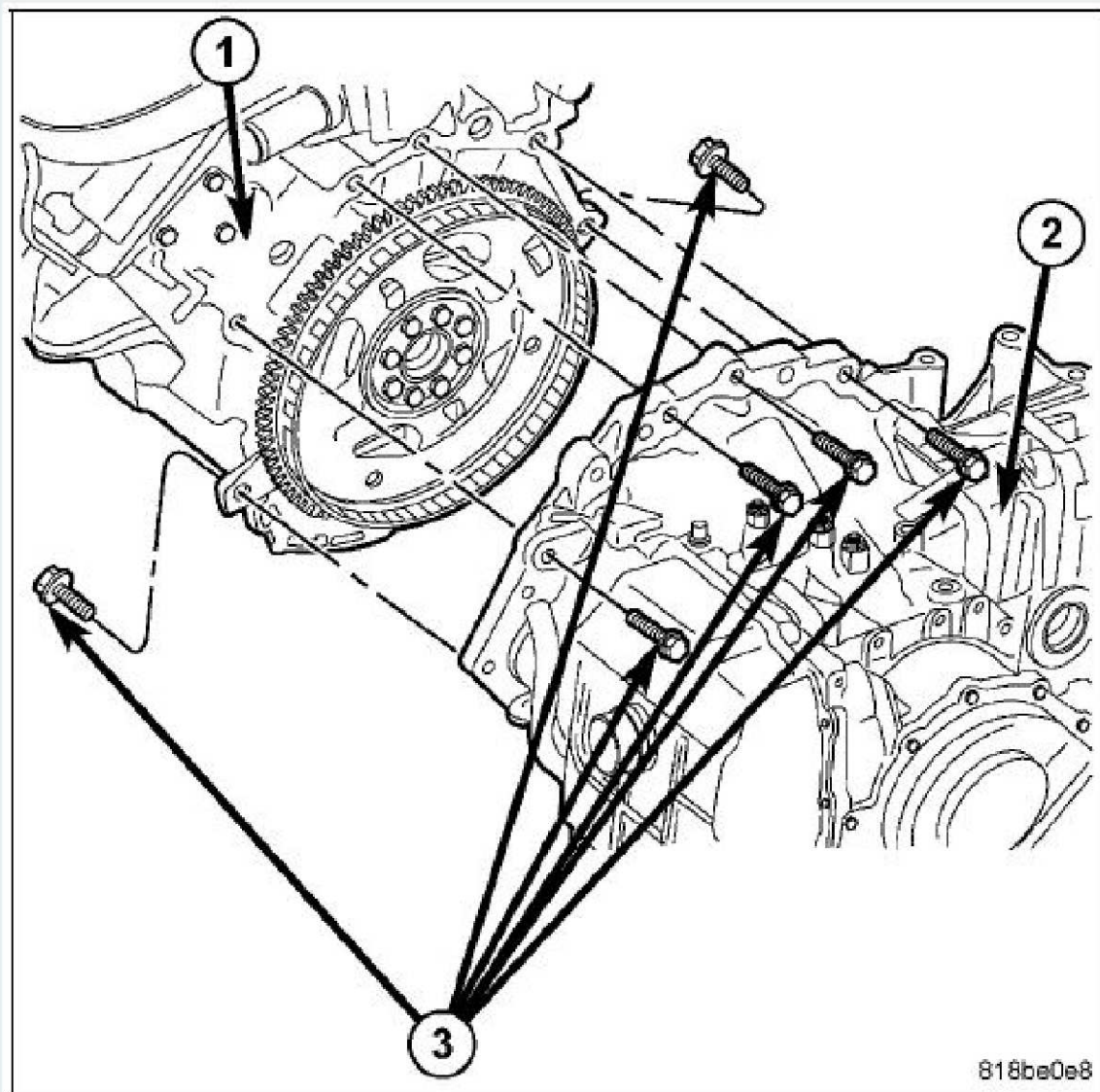


PARAFUSO (2) DO CABO DE ATERRAMENTO NO SUPORTE DE
MONTAGEM FRONTAL
50 Nm (5,0 kgm)

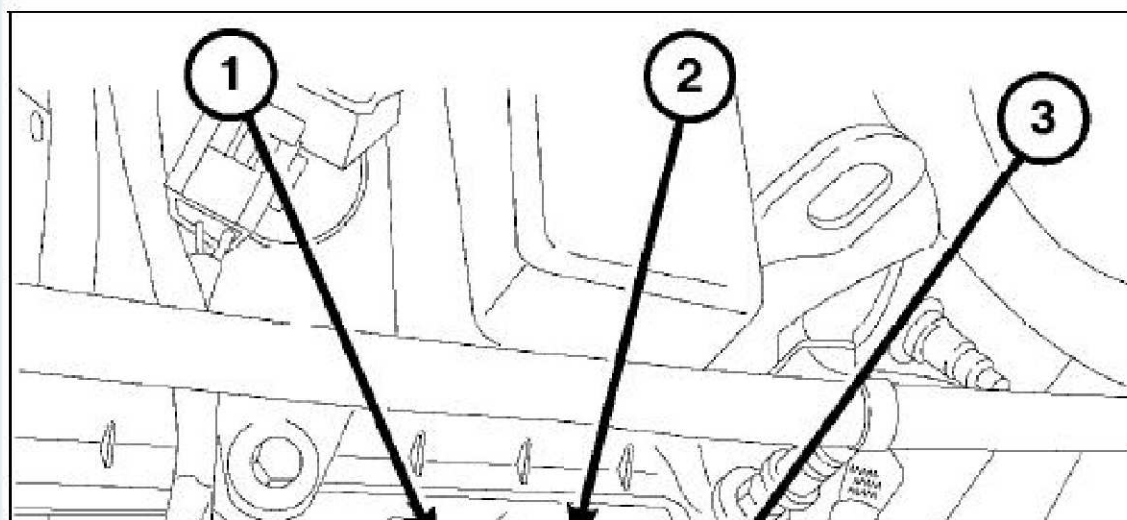


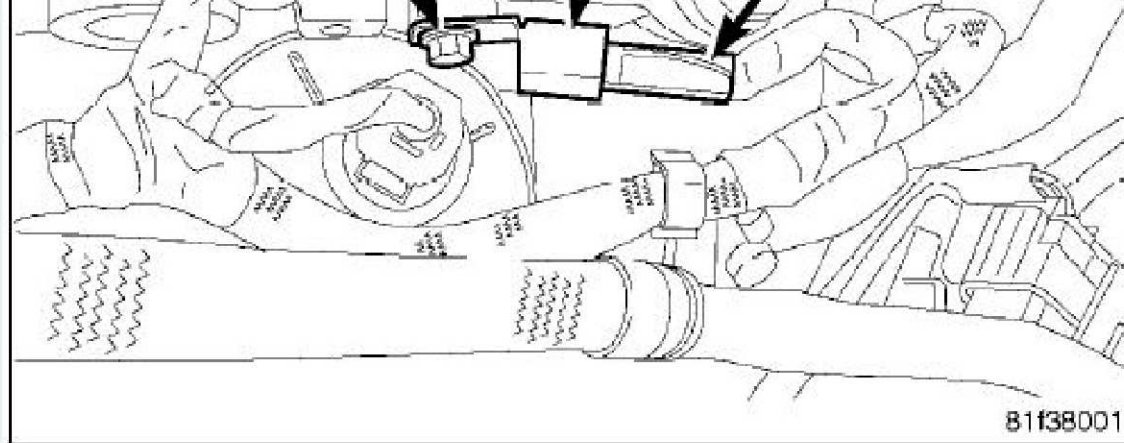


PARAFUSOS SUPERIORES DO CONJUNTO MOTRIZ NO MOTOR
70 Nm (7,0 kgm)

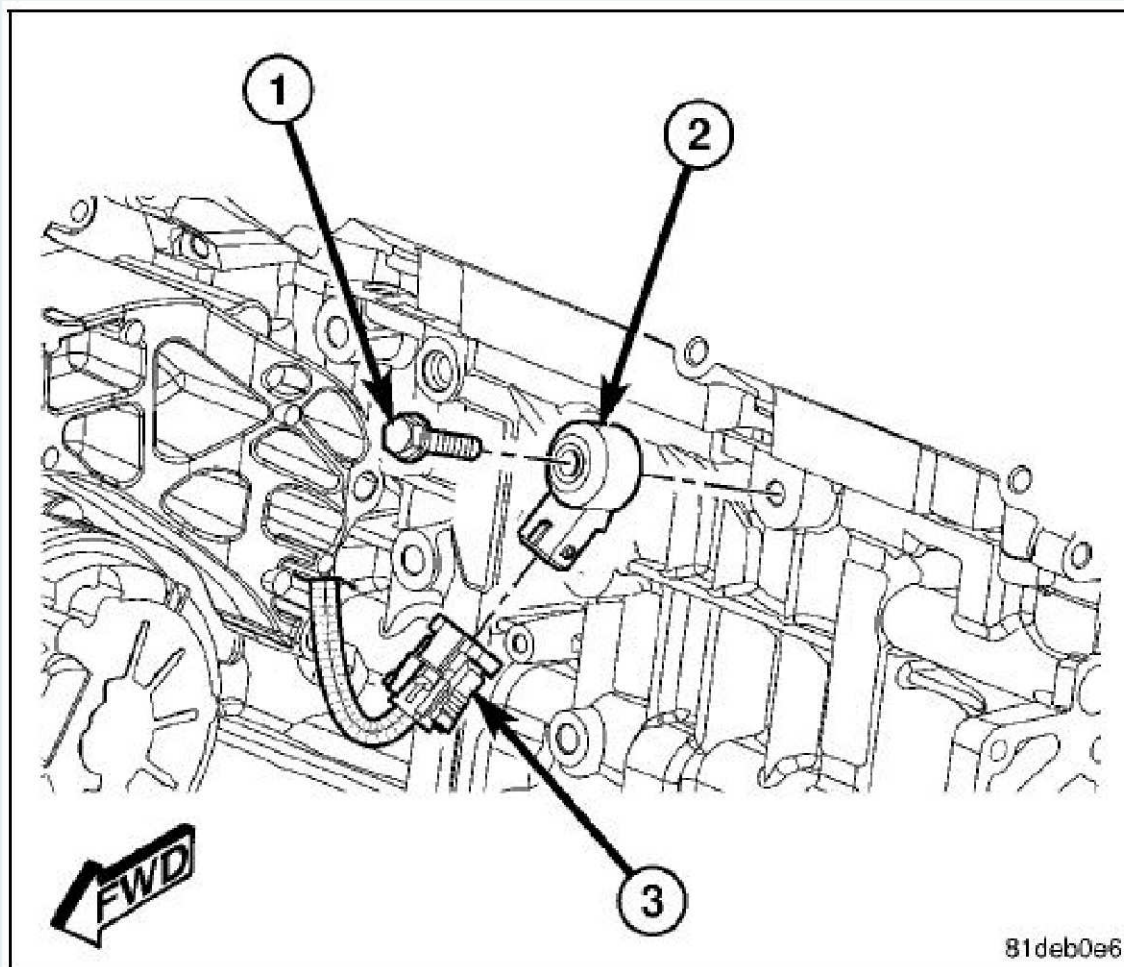


PARAFUSO DE FIXAÇÃO DO CAPACITOR DA BOBINA DE IGNIÇÃO
10 Nm (1,0 kgm)

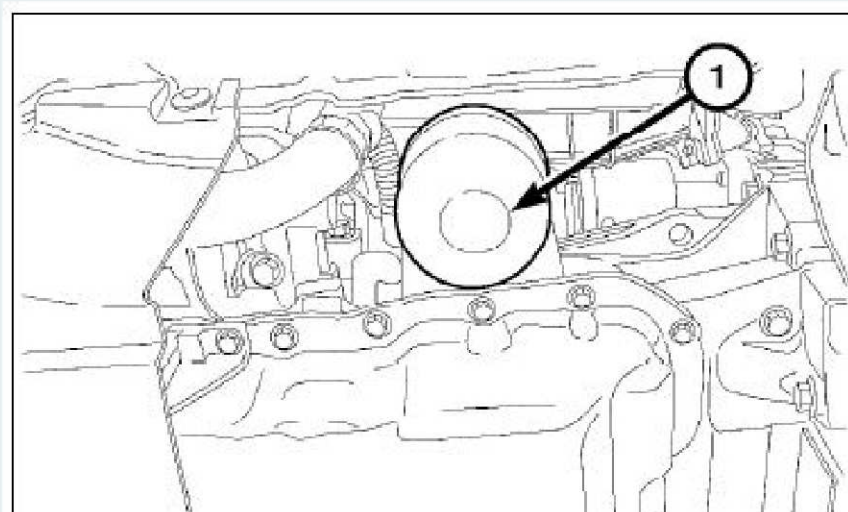


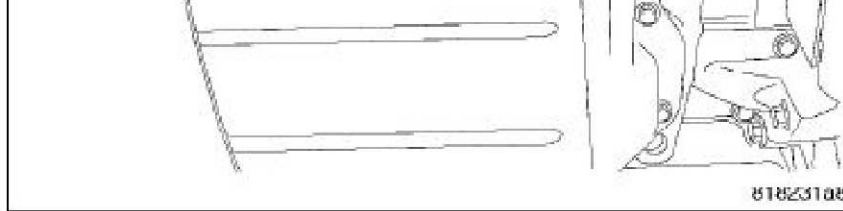


PARAFUSO (1) DE FIXAÇÃO DO SENSOR DE DETONAÇÃO
22 Nm (2,2 kgm)

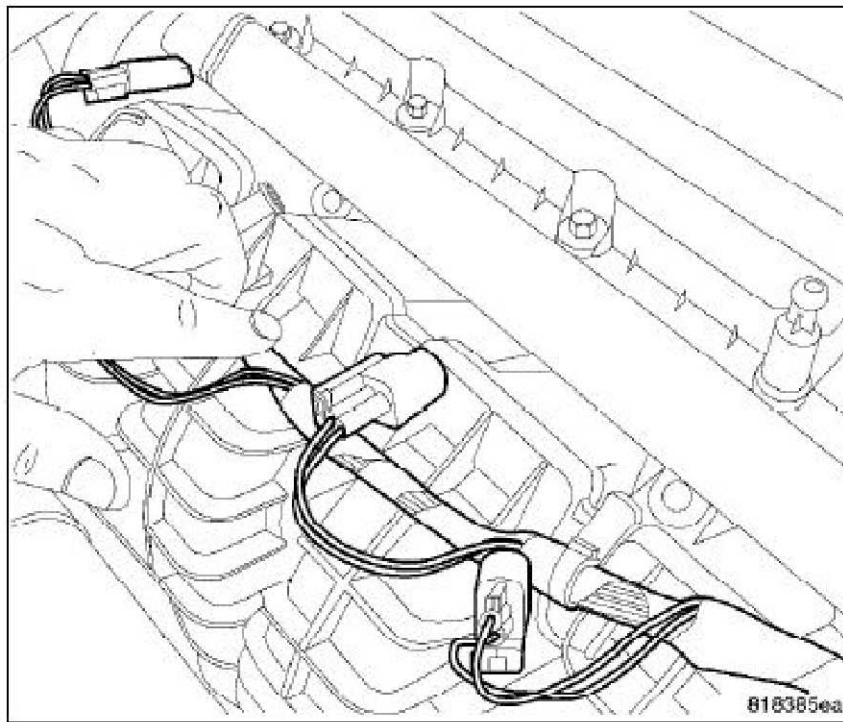


FILTRO DE ÓLEO DO MOTOR
14 Nm (1,4 kgm)

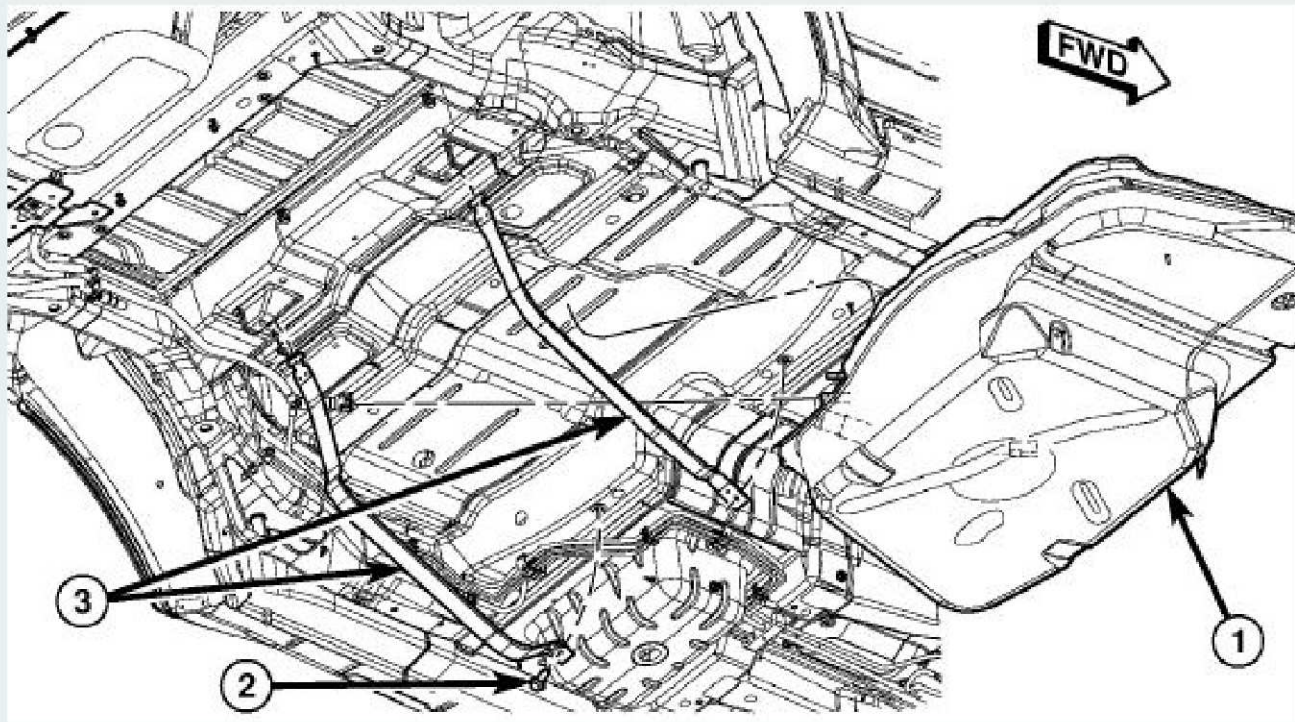




PARAFUSOS DE FIXAÇÃO DO TUBO RÍGIDO DE COMBUSTÍVEL (FLAUTA)
27 Nm (2,7 kgm)

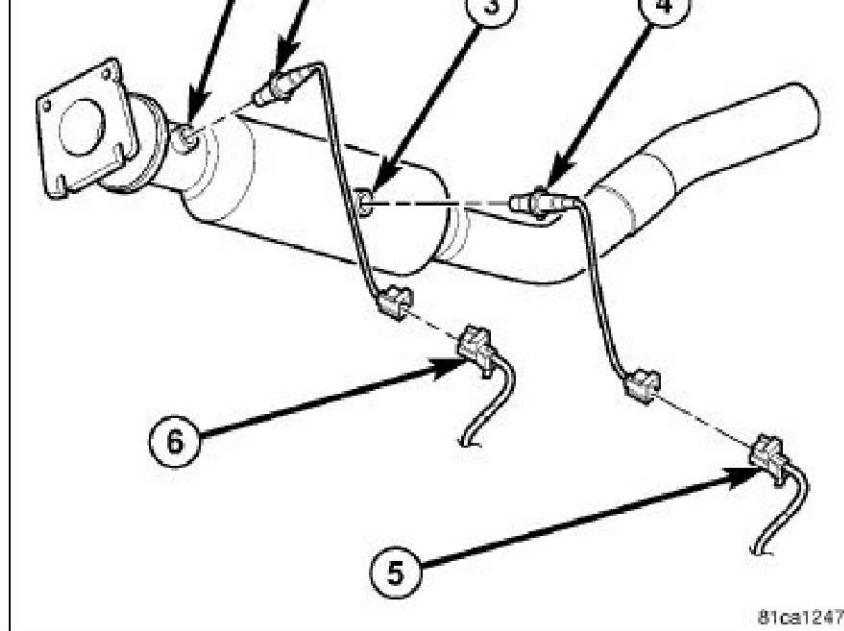


PARAFUSOS DE FIXAÇÃO DO RESERVATÓRIO DE COMBUSTÍVEL
(TANQUE)
48 Nm (4,8 kgm)

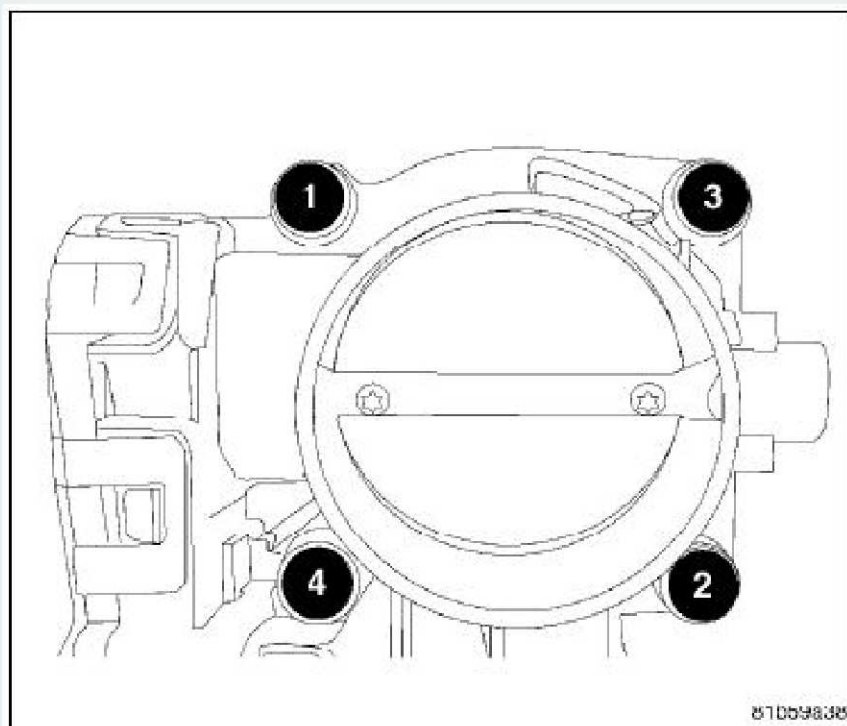


SONDAS LAMBDA
41 Nm (4,1 kgm)

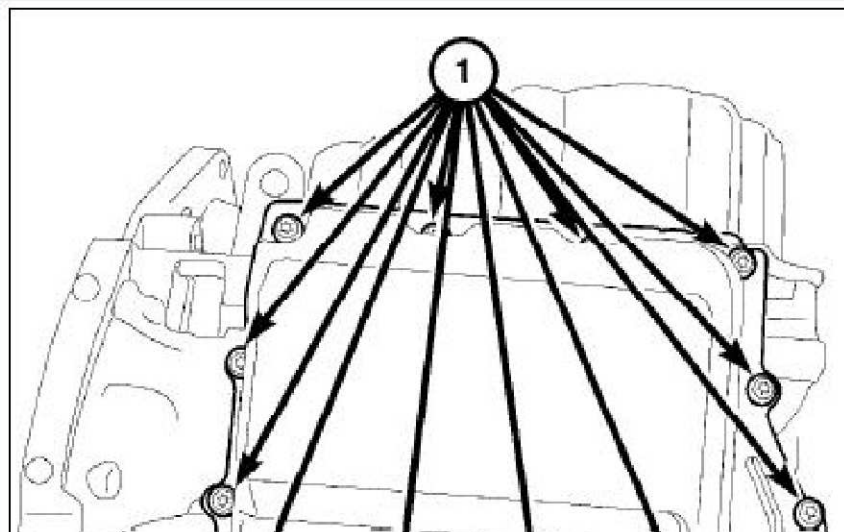


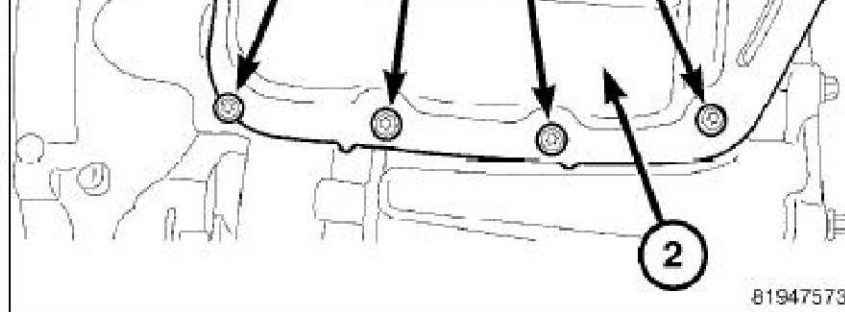


PARAFUSOS DE FIXAÇÃO DO CORPO DE BORBOLETA
25 Nm (2,5 kgm)

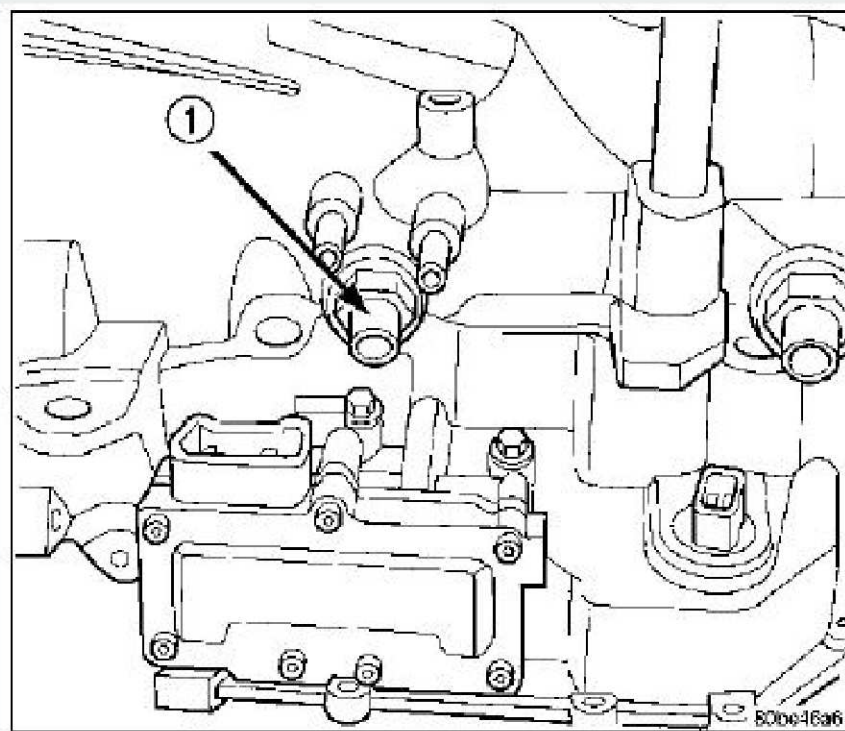


PARAFUSOS DE FIXAÇÃO DO CÂRTER DE ÓLEO DO CÂMBIO
AUTOMÁTICO
12 Nm (1,2 kgm)





SENSOR DE VELOCIDADE DE ENTRADA
27 Nm (2,7 kgm)



SENSOR DE VELOCIDADE DE SAÍDA
27 Nm (2,7 kgm)

