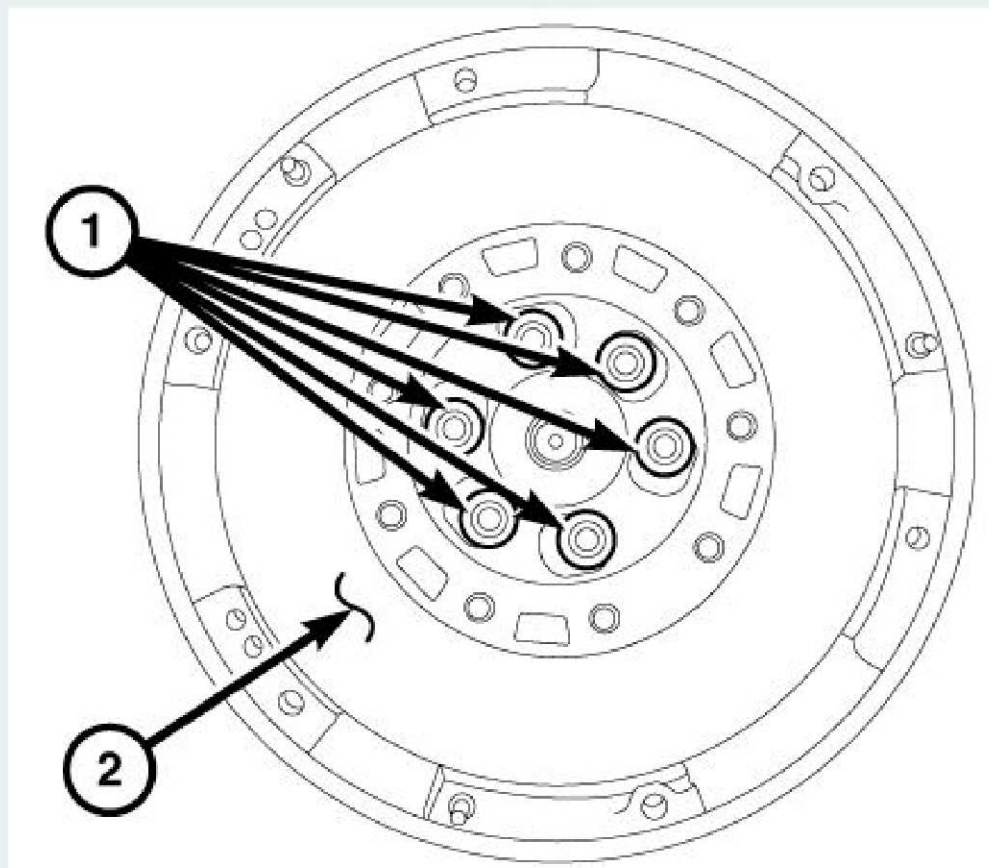


PARAFUSOS DO VOLANTE MOTOR AO VIRABREQUIM

160 Nm (16,0 kgm)



PARAFUSO DA POLIA INTERMEDIÁRIA SUPERIOR (1)

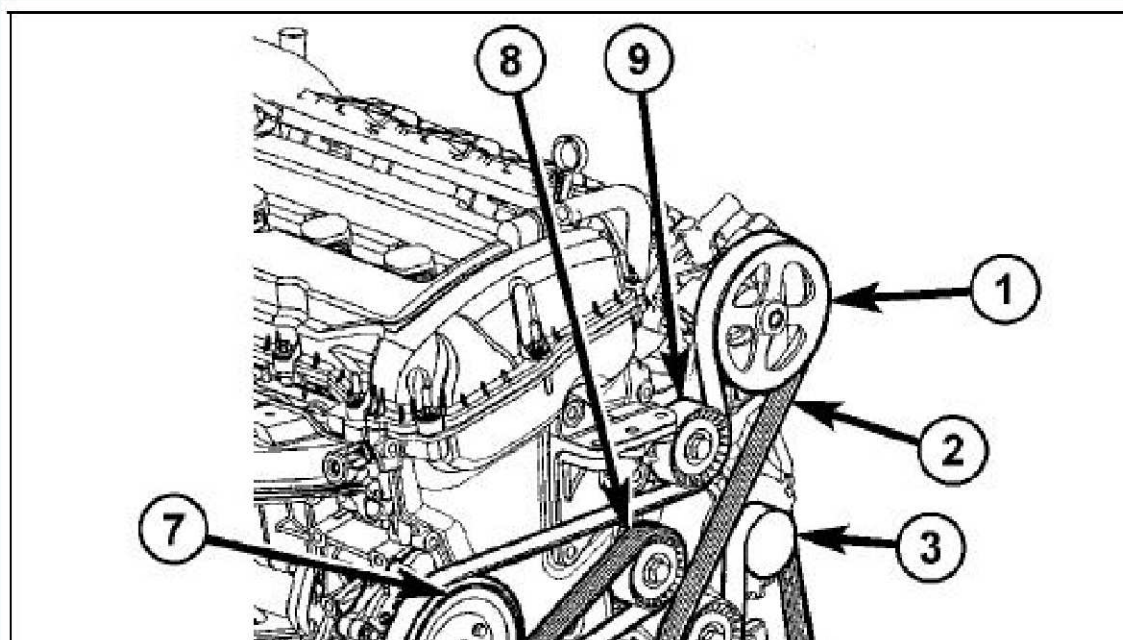
PARAFUSO DA POLIA INTERMEDIÁRIA INFERIOR (2)

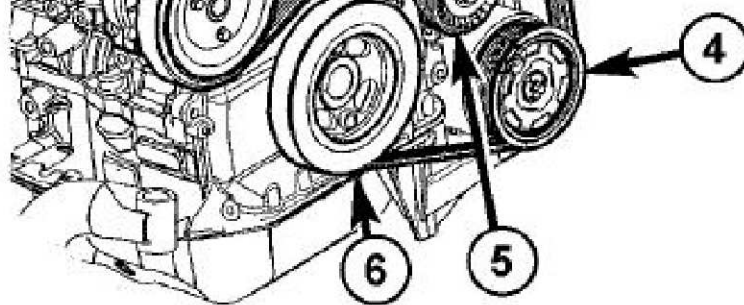
(1) 35 Nm (3,5 kgm)

(2) 35 Nm (3,5 kgm)

PARAFUSO DO TENSOR DA CORREIA DE TRANSMISSÃO AUXILIAR (8)

24 Nm (2,4 kgm)





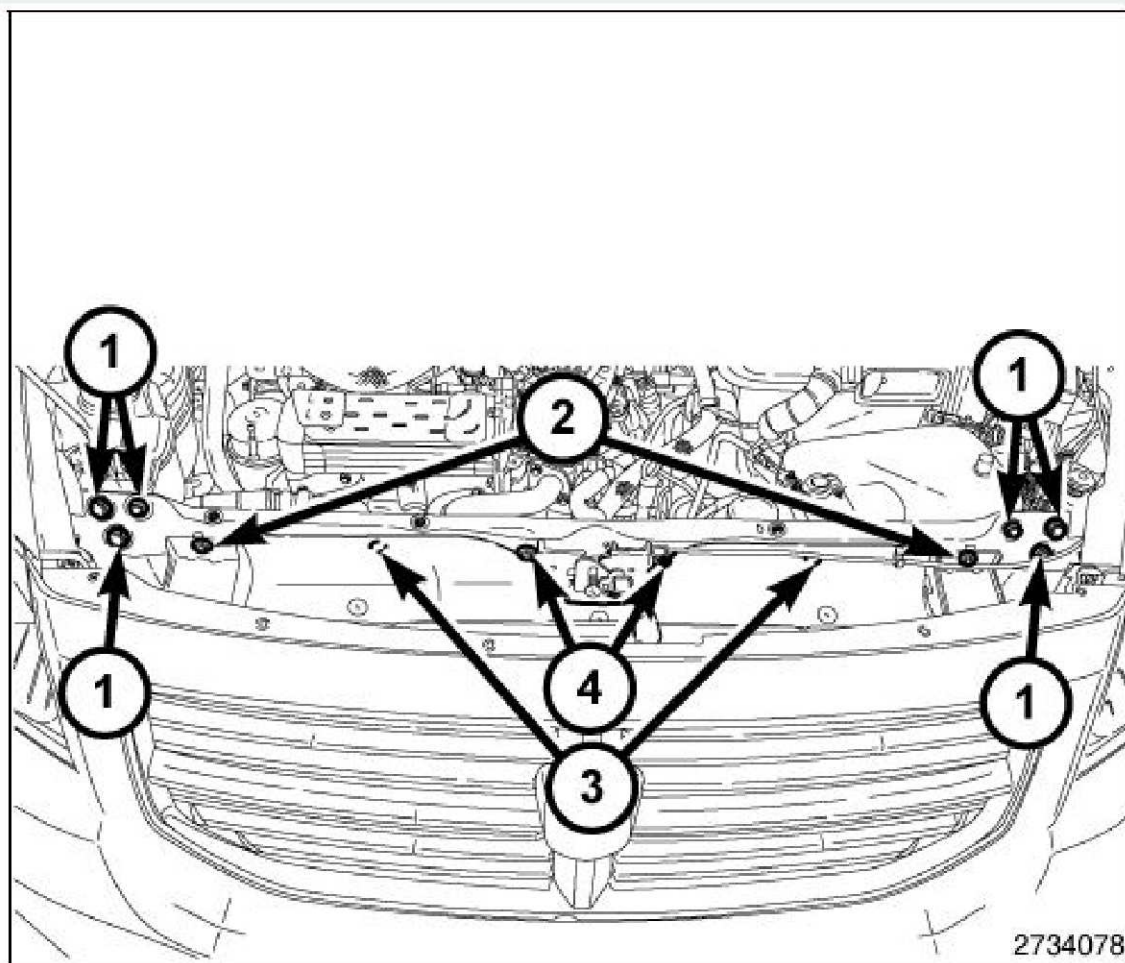
81878a40

PARAFUSOS EXTERNOS DO SUPORTE CENTRAL SUPERIOR DO
RADIADOR

PARAFUSOS INTERNOS DO SUPORTE CENTRAL DO RADIADOR

23 Nm (2,3 kgm) - externos

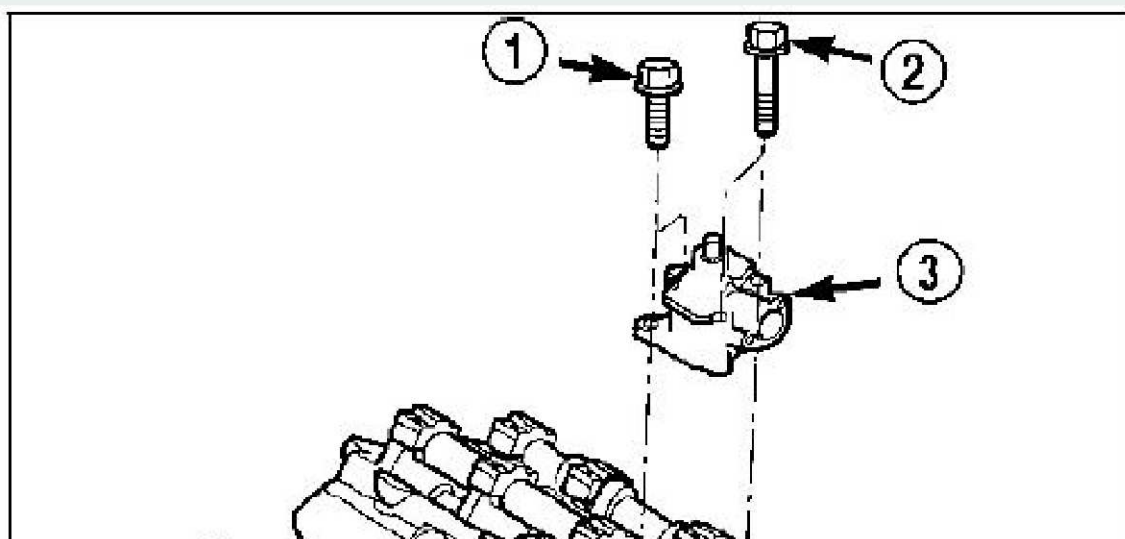
8 Nm (0,8 kgm) - internos

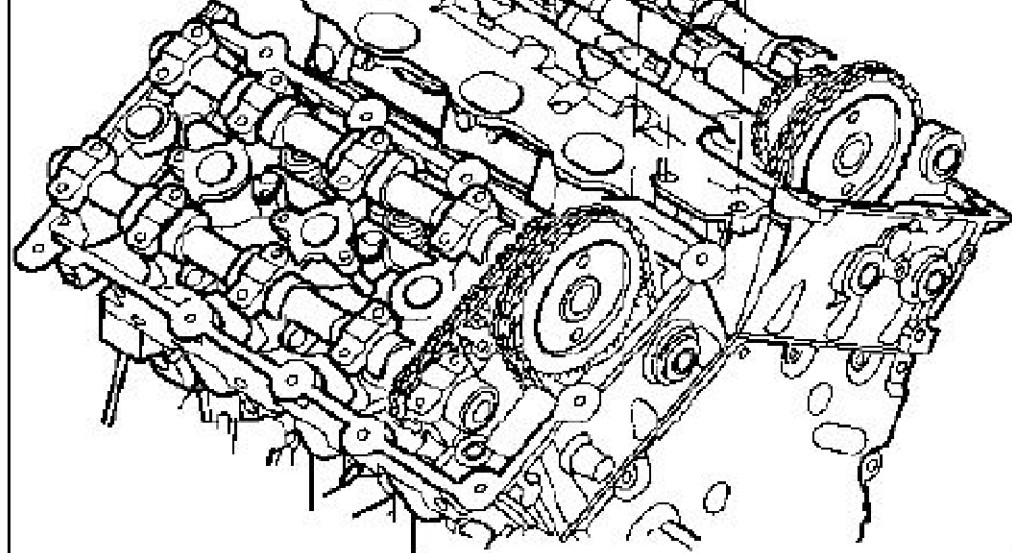


2734078

PARAFUSOS INTERNOS DO SUPORTE CENTRAL DO RADIADOR

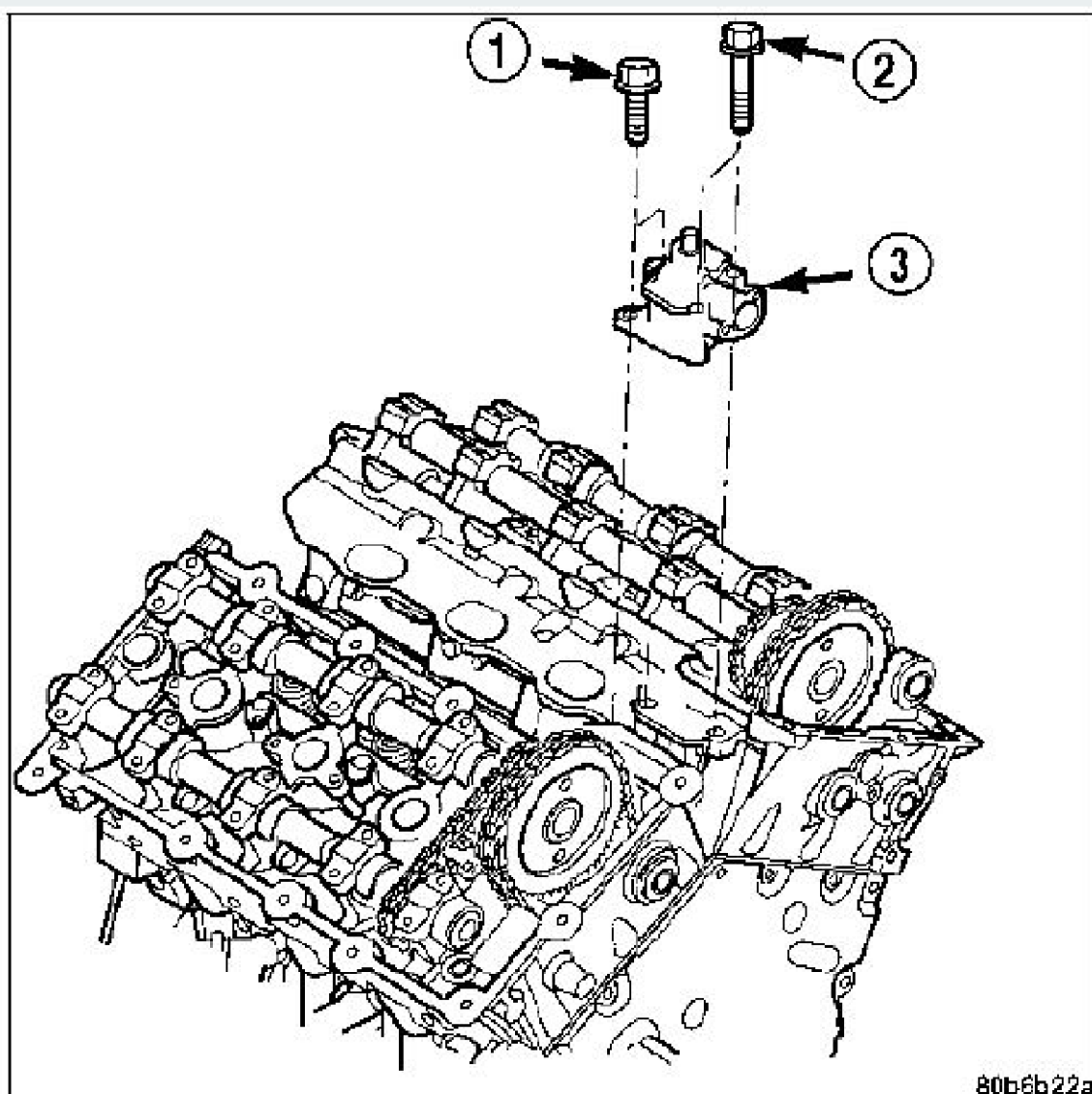
8 Nm (0,8 kgm)





80b6b22a

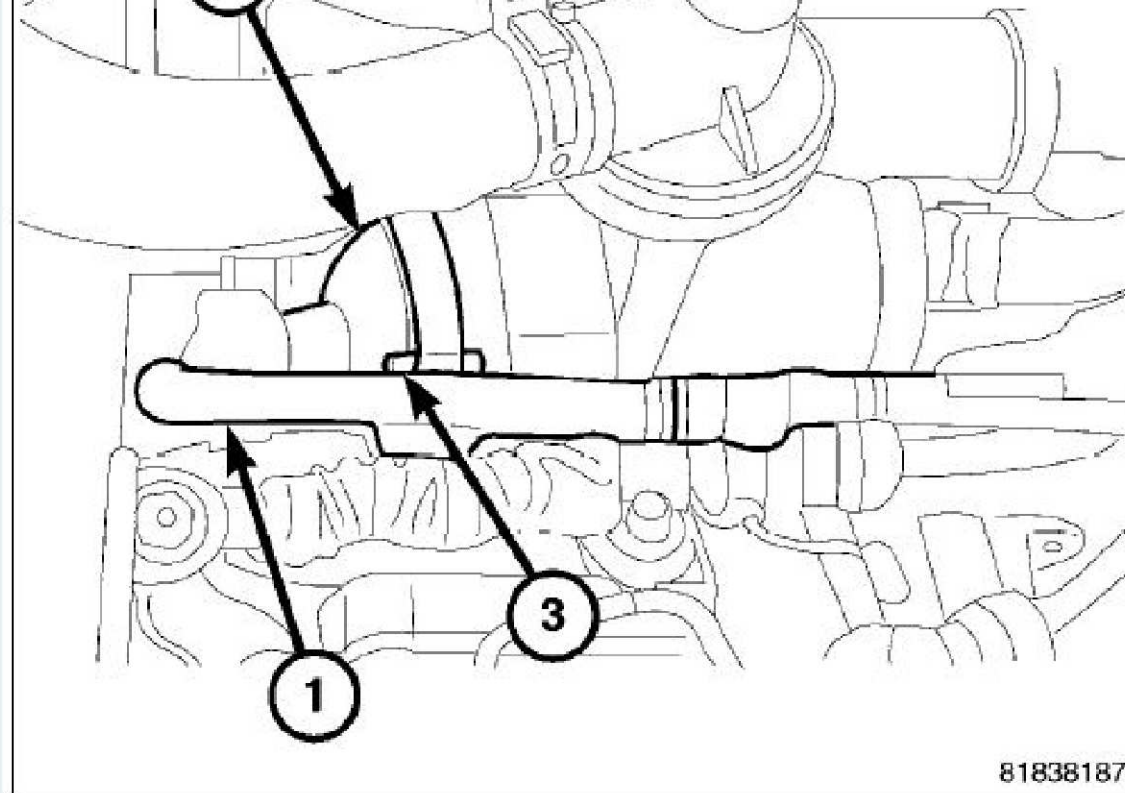
PARAFUSO DO CONECTOR DA SAÍDA DO ARREFECIMENTO
12 Nm (1,2 kgm)



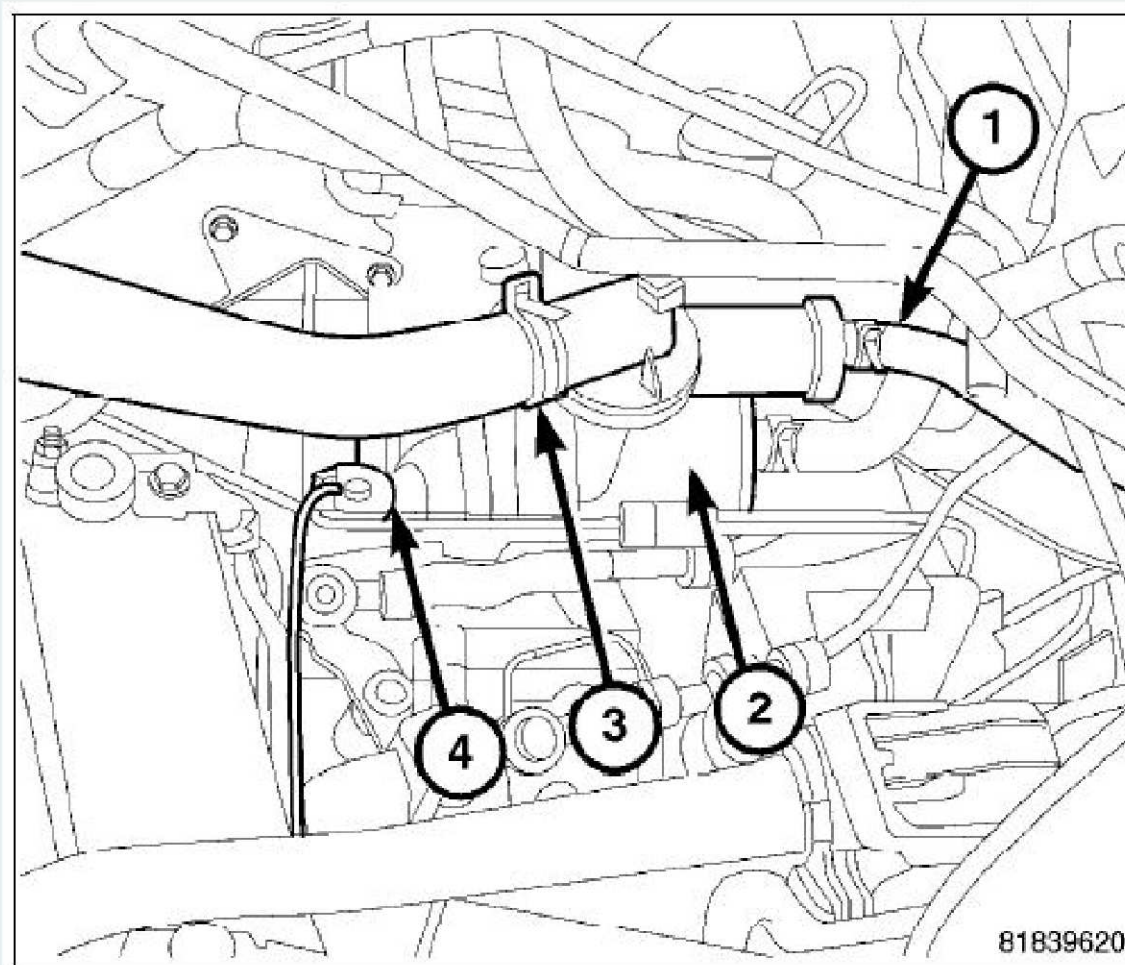
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PARAFUSO DO ALOJAMENTO DE ENTRADA (2) NO ADAPTADOR DO
LÍQUIDO DE ARREFECIMENTO
9 Nm (0,9 kgm)



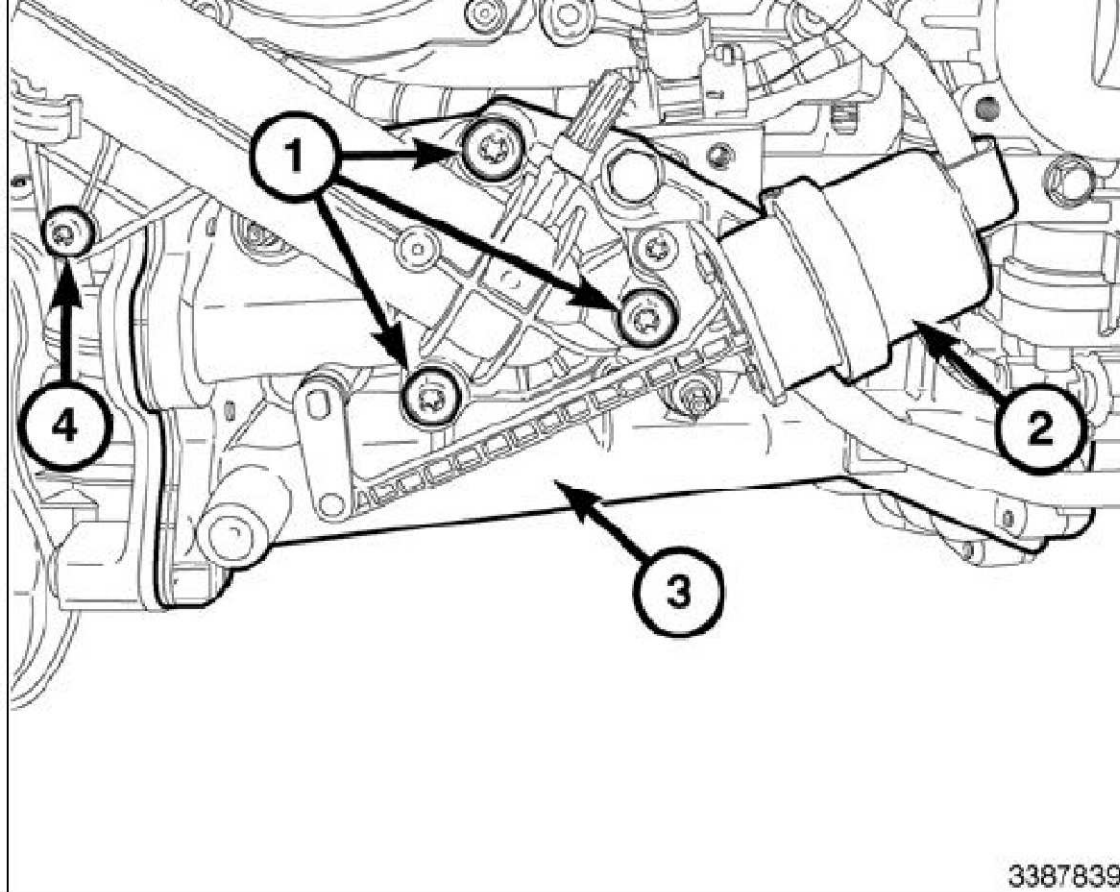


PARAFUSO DO ADAPTADOR DO LÍQUIDO DE ARREFECIMENTO NO TUBO DE ENTRADA DA BOMBA DE ÁGUA E NO CABEÇOTE DO CILINDRO
18,1 Nm (1,8 kgm)

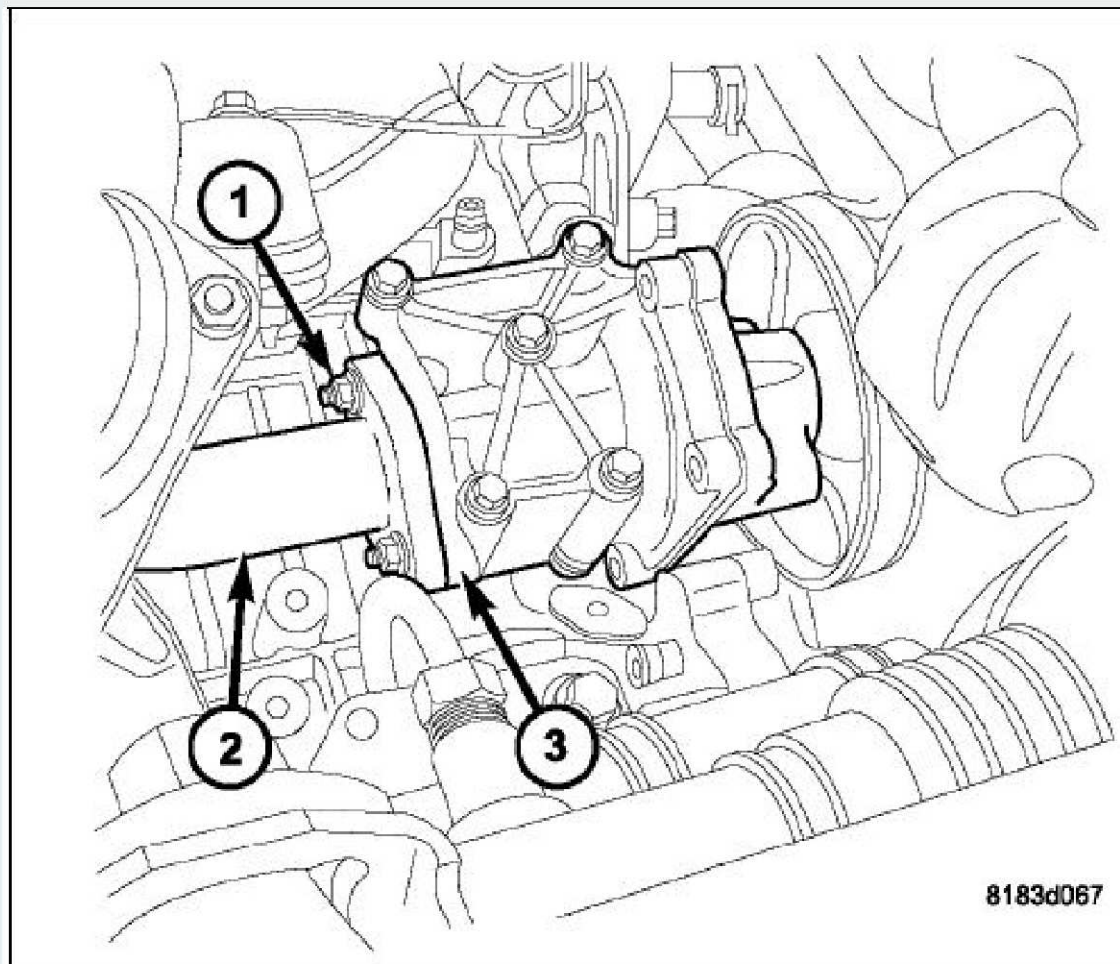


PARAFUSOS DE MONTAGEM DO COMPARTIMENTO DO TERMOSTATO (1)
PARAFUSO DO BRAÇAL DE SUPORTE DO TERMOSTATO INFERIOR
9 Nm (0,9 kgm)
9 Nm (0,9 kgm)

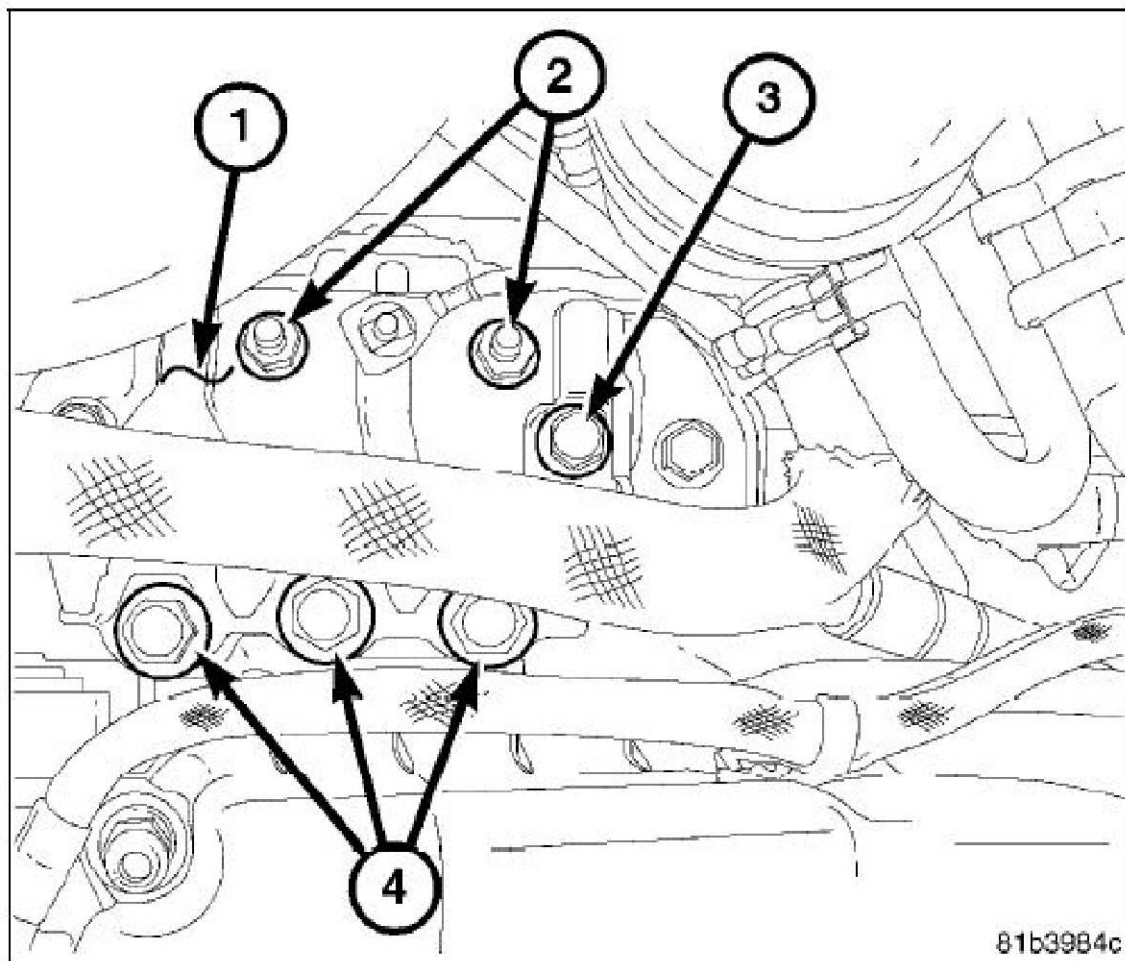




PORCAS DO TUBO DE ENTRADA DA BOMBA DE ÁGUA NA CAIXA DA BOMBA DE ÁGUA
24 Nm (2,4 kgm)



PORCAS DE RETENÇÃO DO SUPORTE DE MONTAGEM DIREITO
PARAFUSOS DO SUPORTE DE MONTAGEM DIREITO (4)
30 Nm (3,0 kgm) - direito
50 Nm (5,0 kgm) - direito (4)



81b3984c

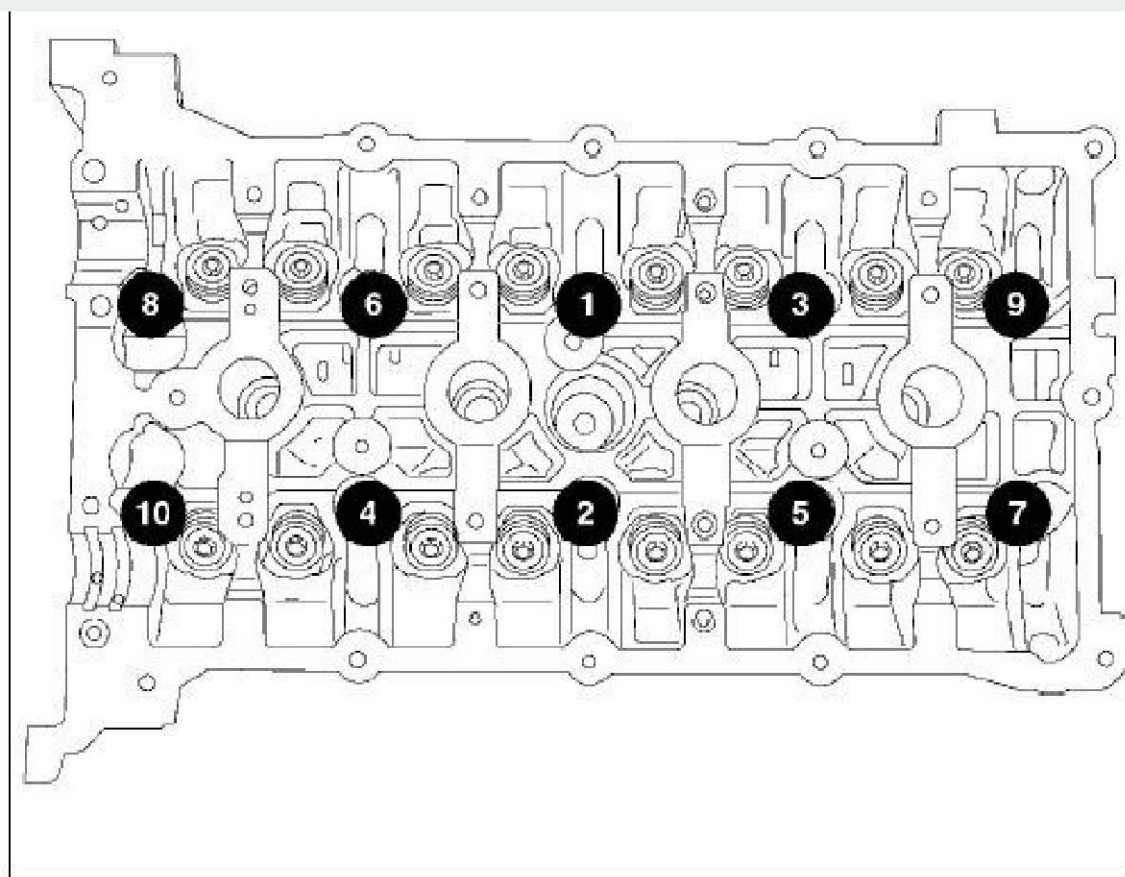
PARAFUSOS DO CABEÇOTE DO CILINDRO (PARAFUSOS CABEÇAS CURTAS)

Primeiro: Todos a 30 Nm (3,0 kgm)

Segundo: Todos a 61 Nm (6,1 kgm)

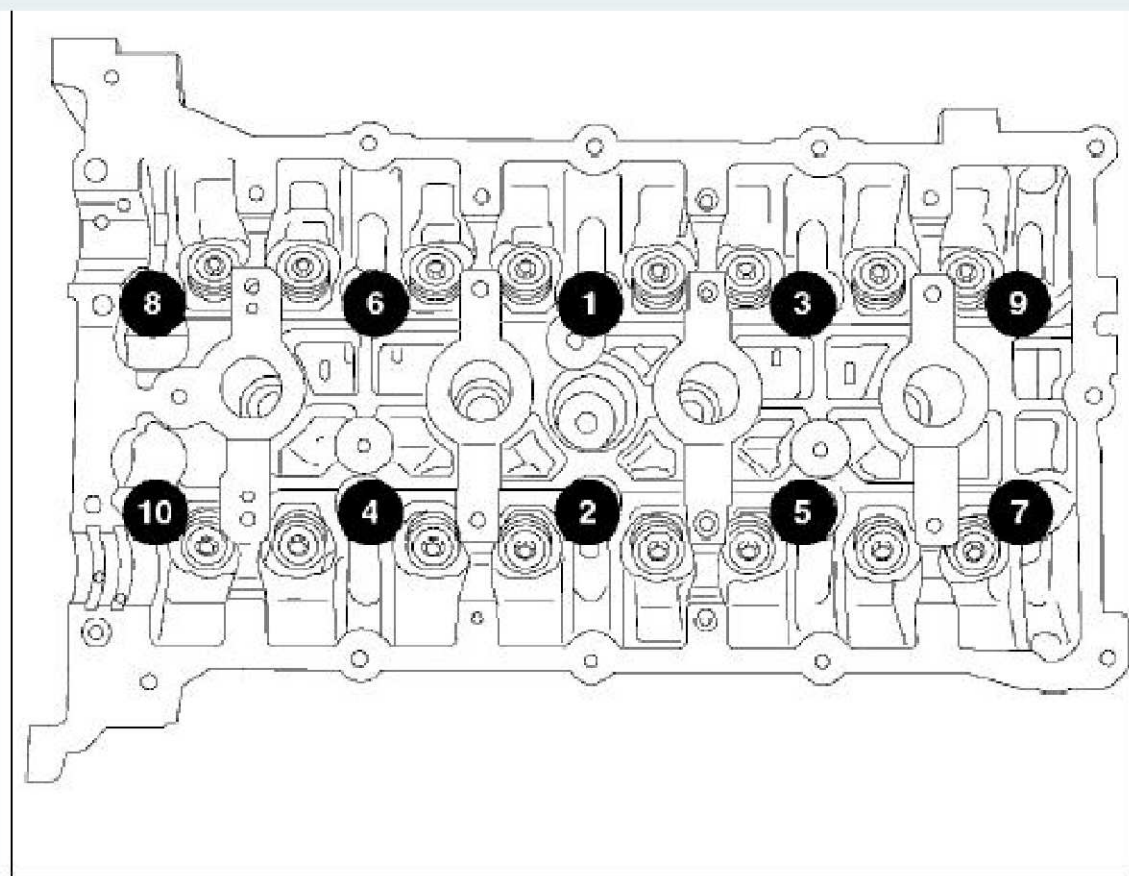
Terceiro: Todos a 61 Nm (6,1 kgm)

Quarto: Um adicional de 90°

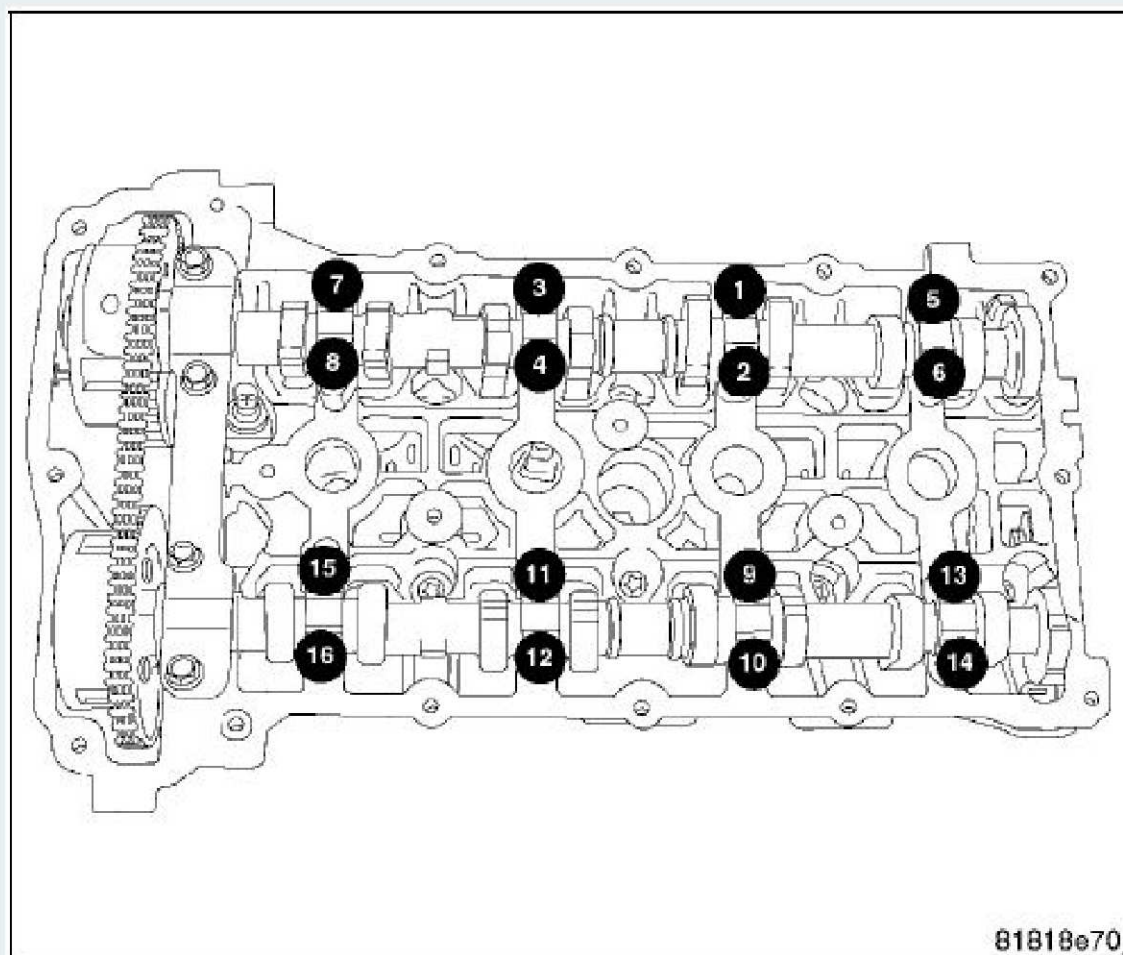


PARAFUSOS DO CABEÇOTE DO CILINDRO (PARAFUSOS CABEÇAS

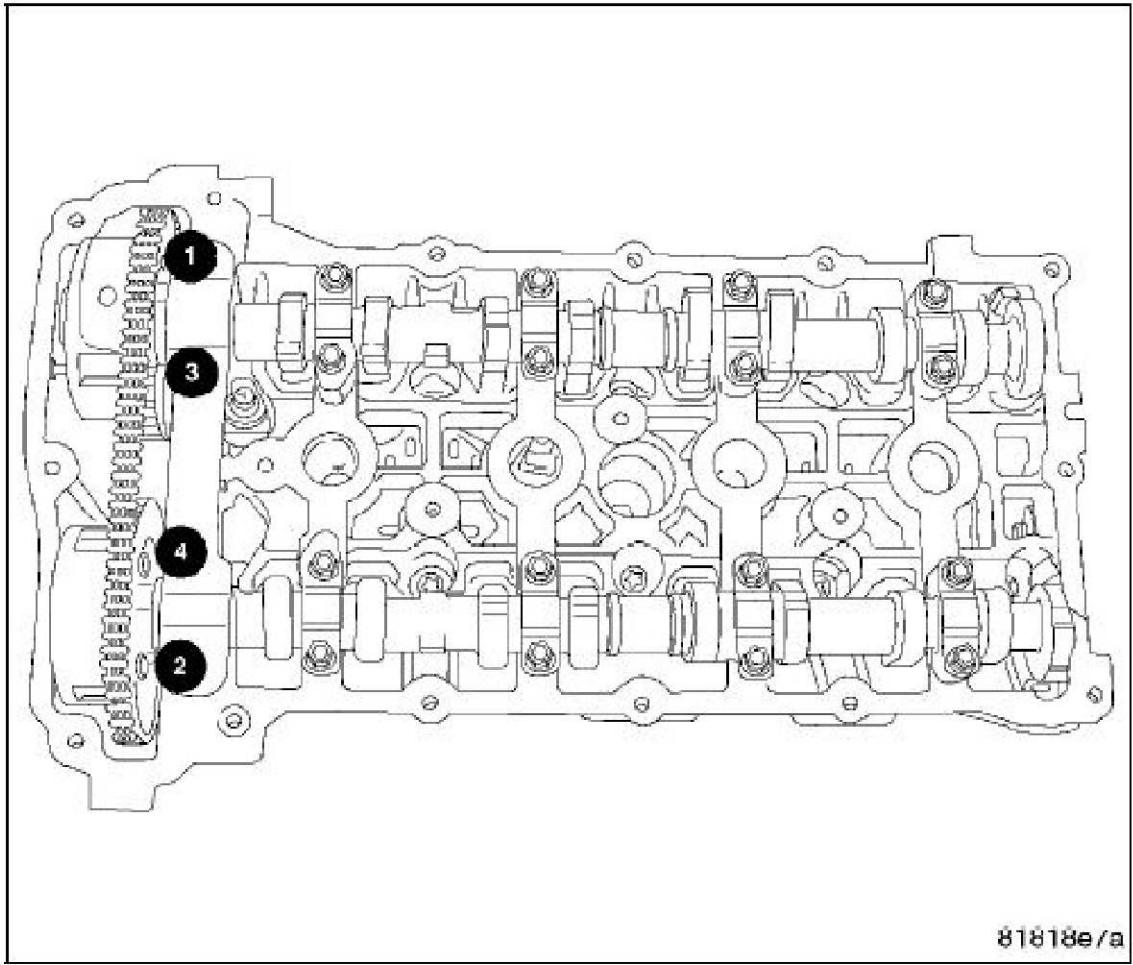
LONGAS)
Primeiro: Todos a 30 Nm (3,0 kgm)
Segundo: Todos a 73 Nm (7,3 kgm)
Terceiro: Todos a 73 Nm (7,3 kgm)
Quarto: Um adicional de 90°



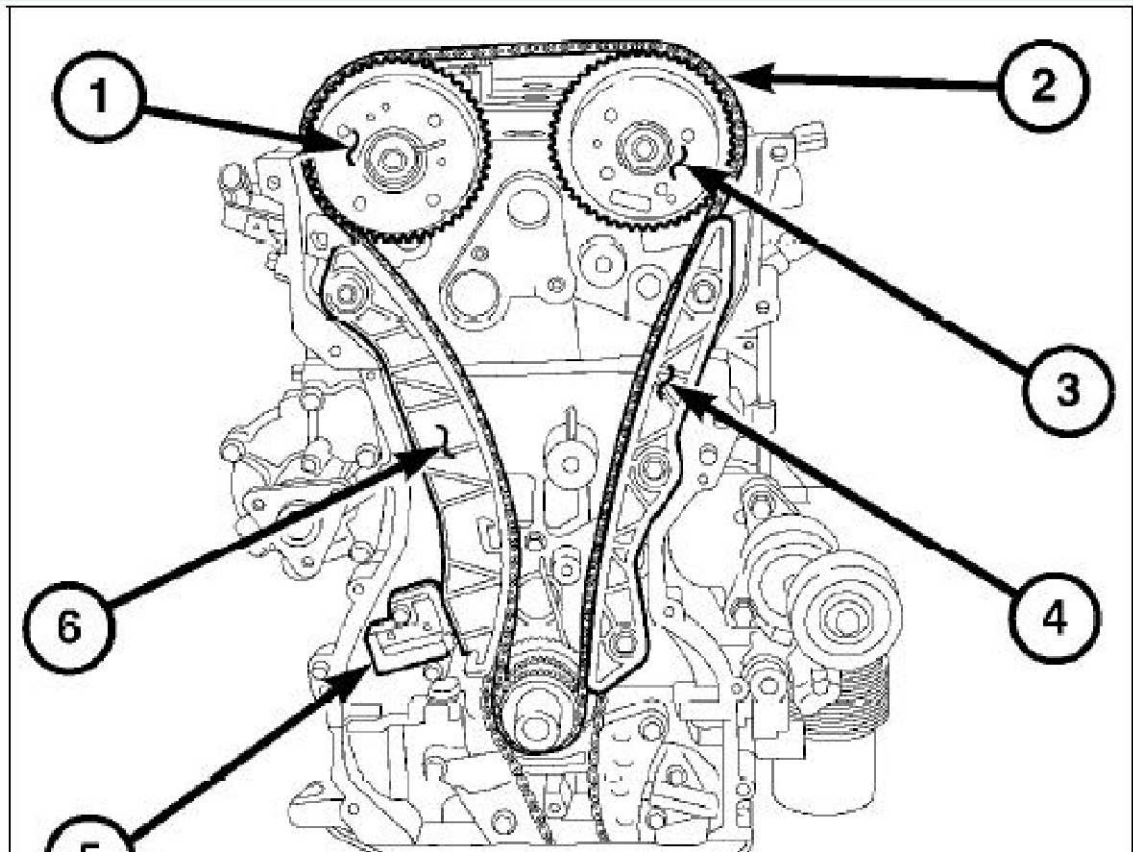
PARAFUSOS DAS CAPAS DE ROLAMENTO DO EIXO COMANDO DE
VÁLVULAS
9,5 Nm (0,9 kgm)



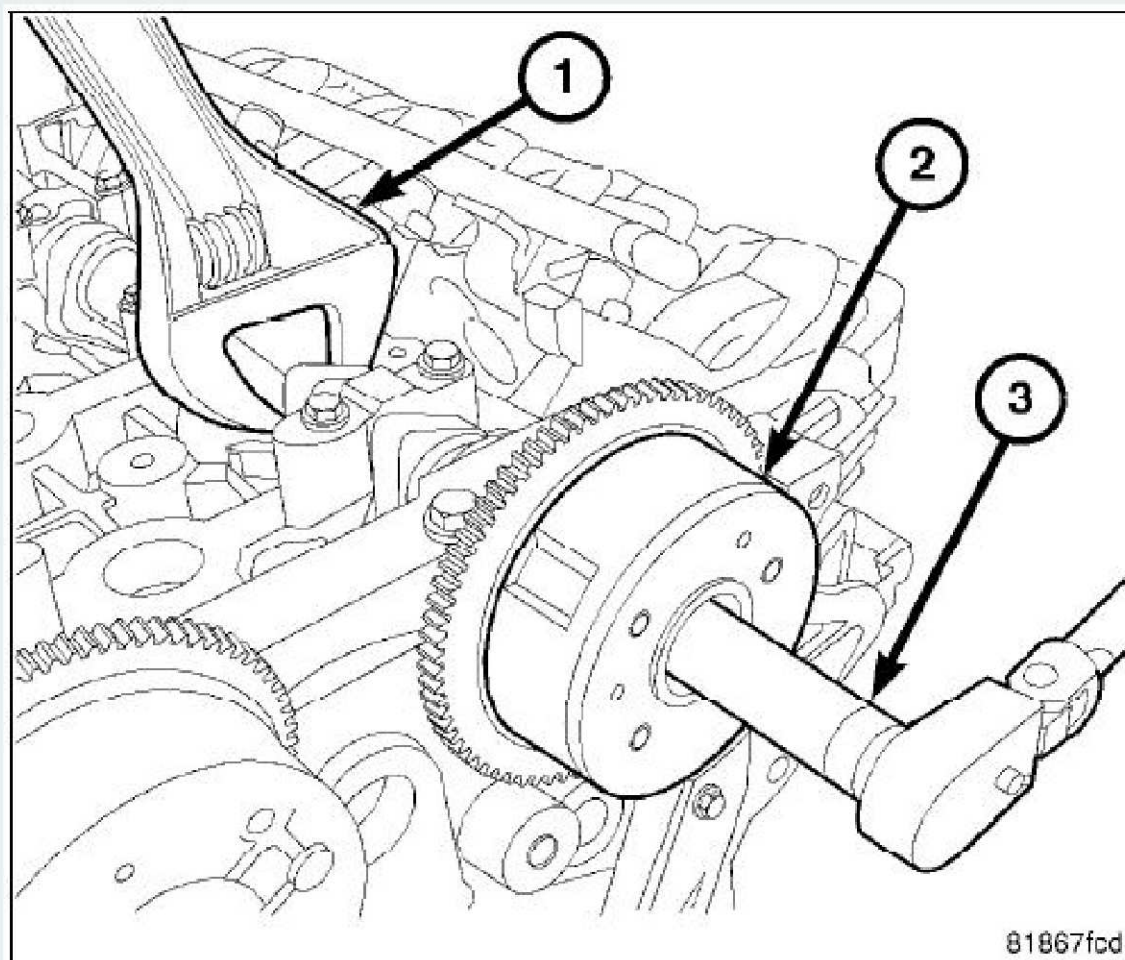
PARAFUSOS DAS CAPAS DO ROLAMENTO DIANTEIRO DE ADMISSÃO E
DE ESCAPE
25 Nm (2,5 kgm)



PARAFUSOS DO TENSOR DA CORRENTE DE DISTRIBUIÇÃO (4)
PARAFUSO DO TENSOR MÓVEL DO BRAÇO DA CORRENTE DE
DISTRIBUIÇÃO (6)
12 Nm (1,2 kgm)
12 Nm (1,2 kgm)

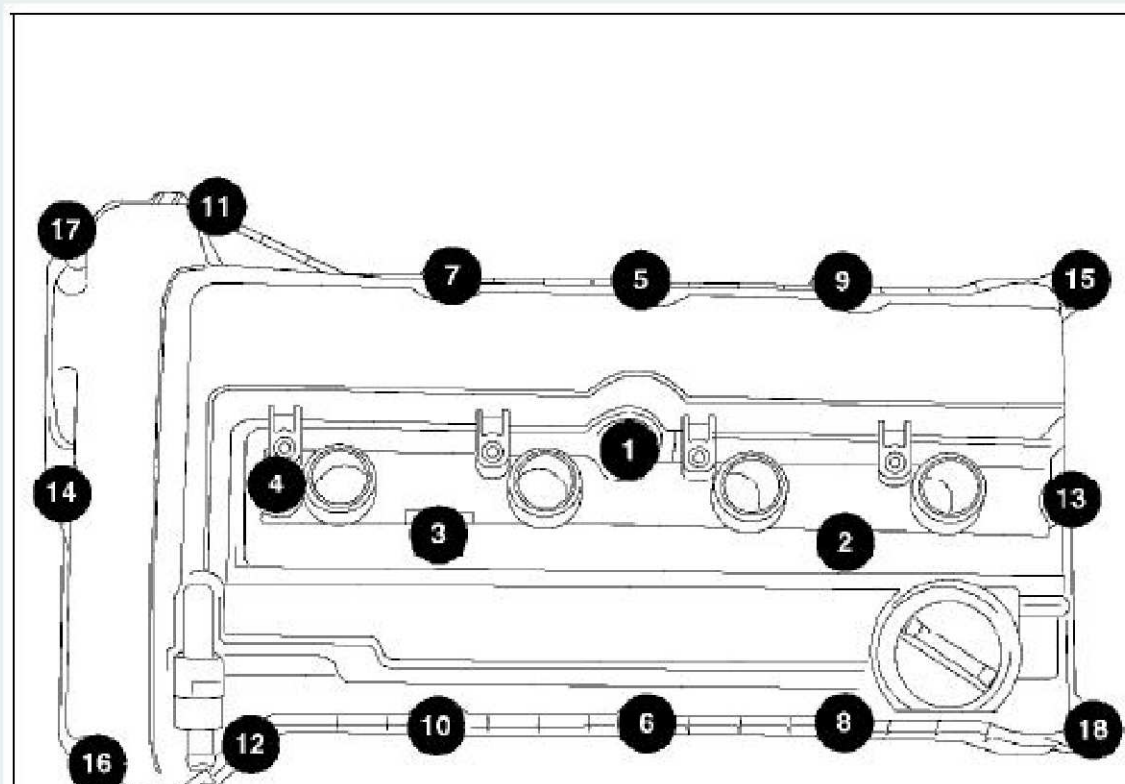


PARAFUSO DE RETENÇÃO DO VARIADOR DE FASE 59 Nm (5,9 kgm)

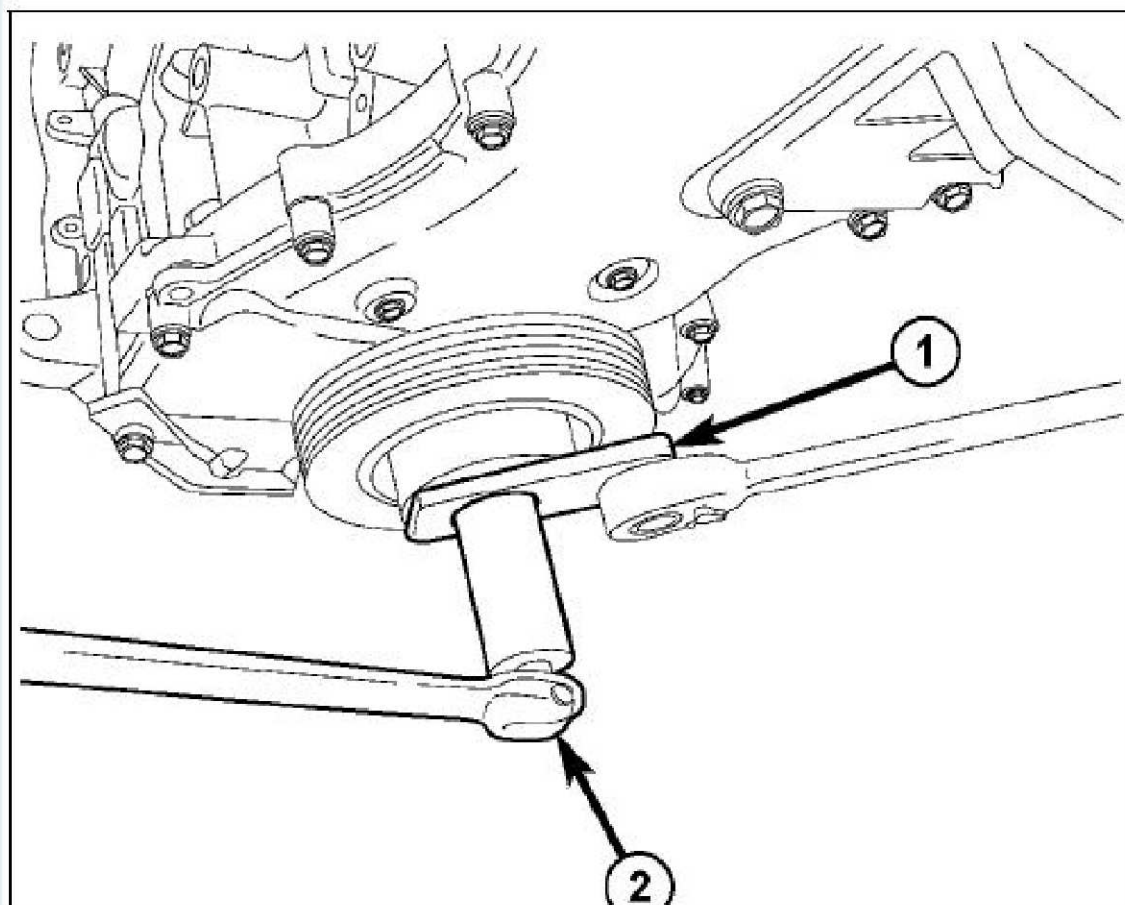


PARAFUSOS DA TAMPA DO CABEÇOTE TORQUE EM DUAS ETAPA 2 DA SEGUINTE FORMA

- a - Aperte os parafusos a 5 Nm (0,5 kgm)
- b - Aperte os parafusos a 10 N?m (1,0 kgm)



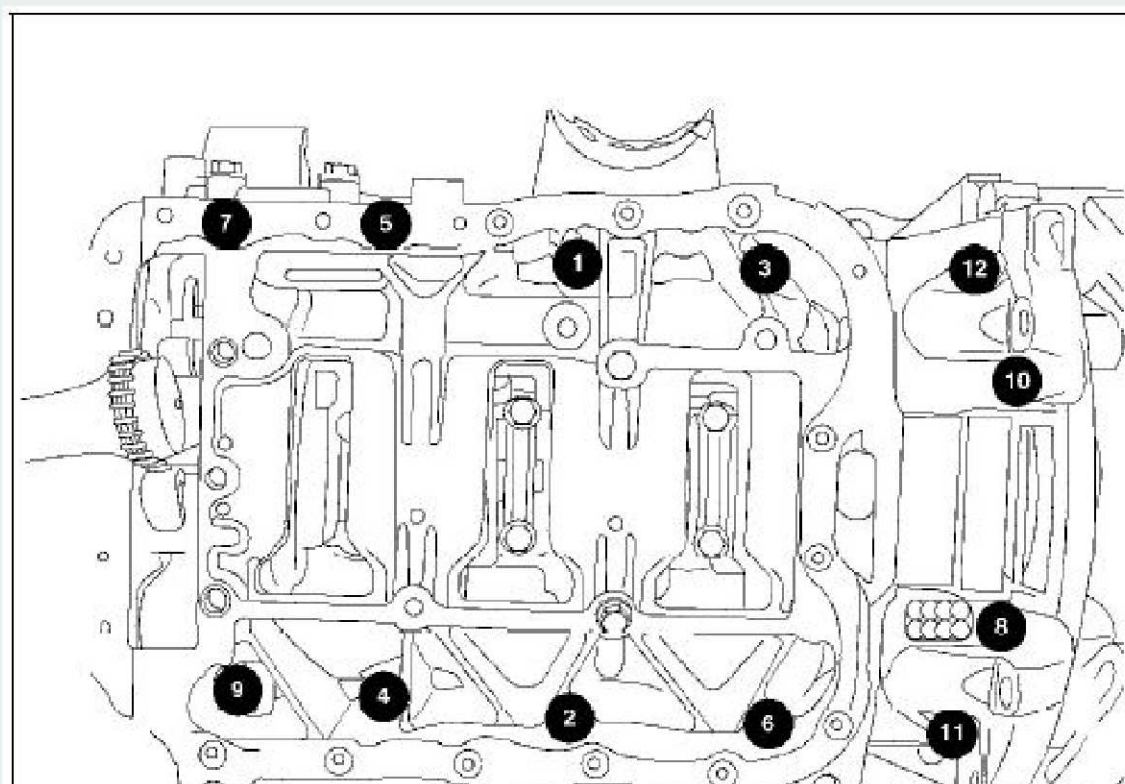
PARAFUSO DA POLIA AMORTECEDORA DO VIRABREQUIM
 210 Nm (21,0 kgm)



PARAFUSOS DO SUB-BLOCO. APERTE OS PARAFUSOS USANDO UM MÉTODO DE DUAS ETAPAS

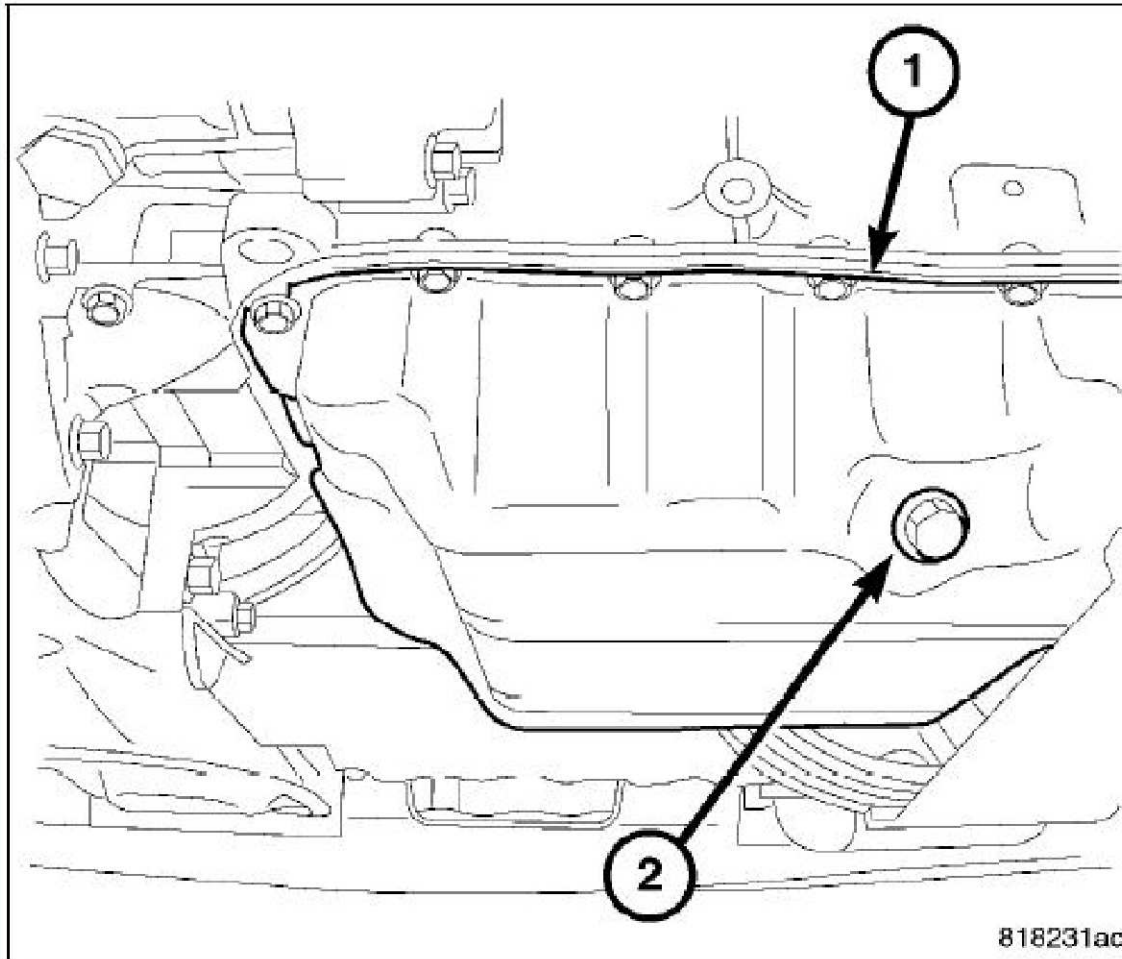
Primeira: Todos a 10 Nm (1,0 kgm)

Segunda: Todos a 26 Nm (2,6 kgm)



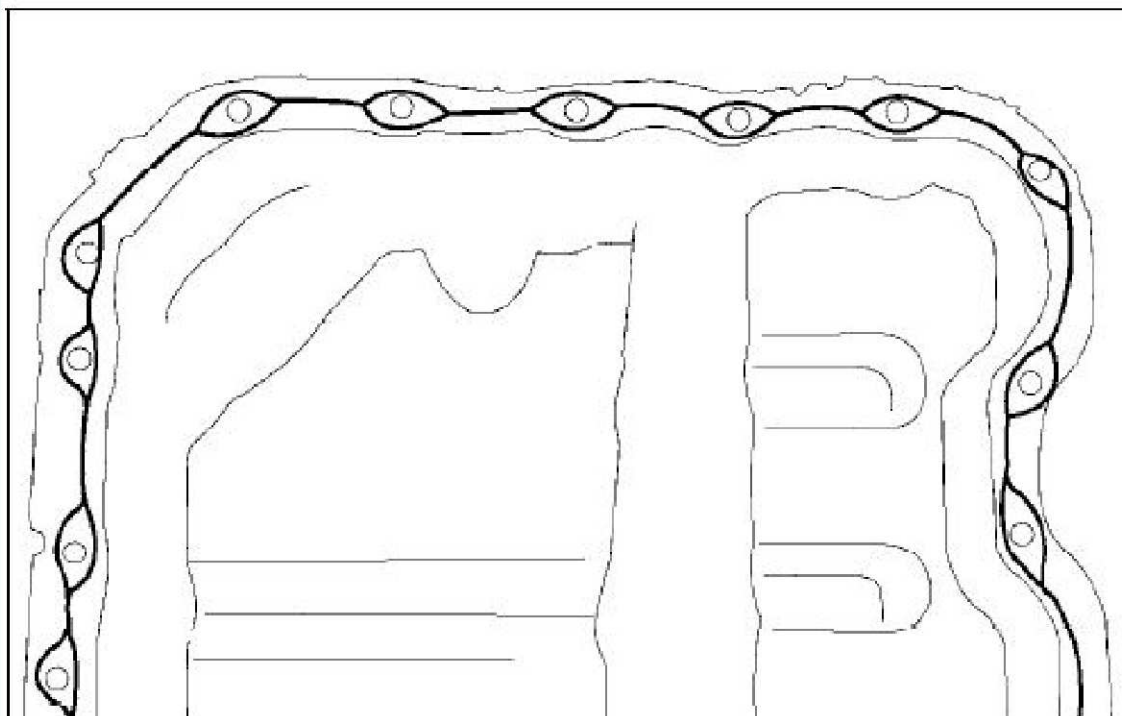
818670ab

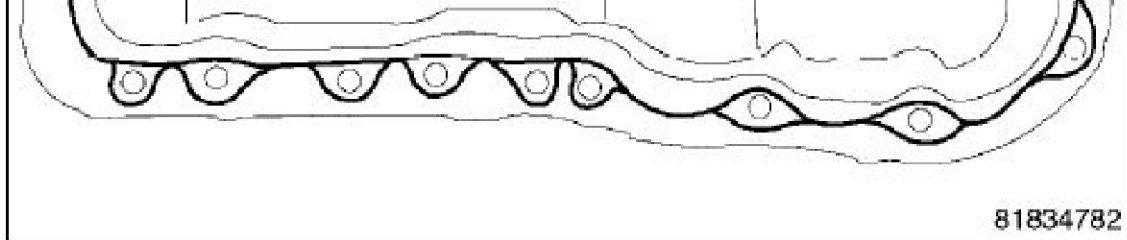
BUJÃO DE DRENAGEM DO CÂRTER DE ÓLEO (2)
40 Nm (4,0 kgm)



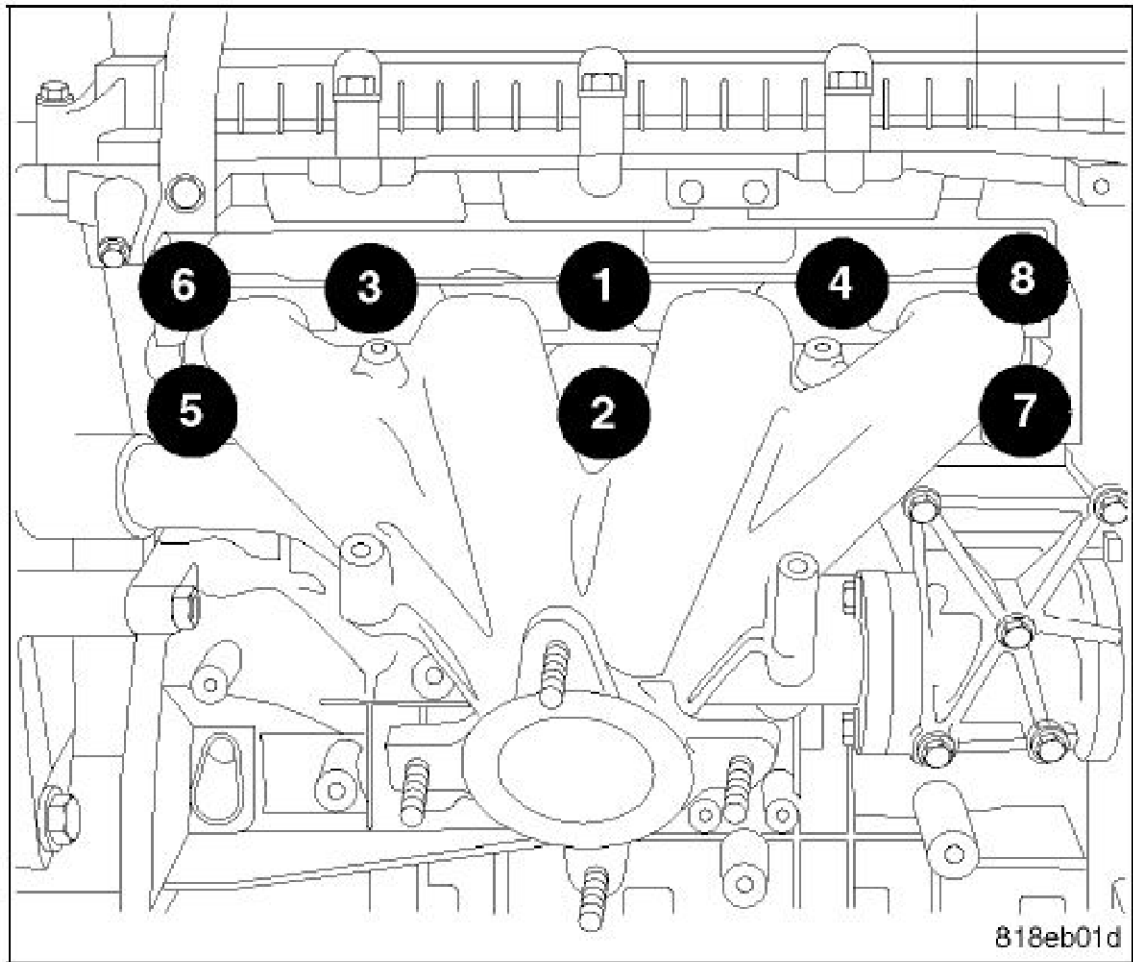
818231ac

PARAFUSOS DO CÂRTER DE ÓLEO (CURTOS)
PARAFUSOS DO CÂRTER DE ÓLEO (LONGOS)
12 Nm (1,2 kgm) - curtos
22 Nm (2,2 kgm) - longos

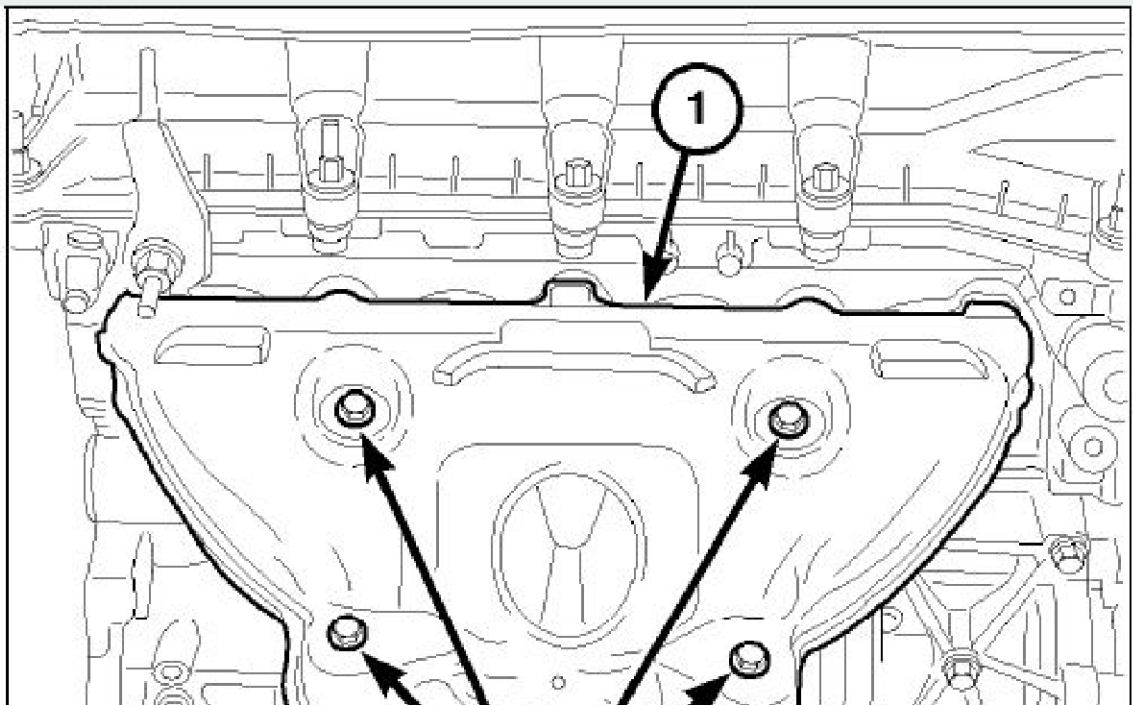


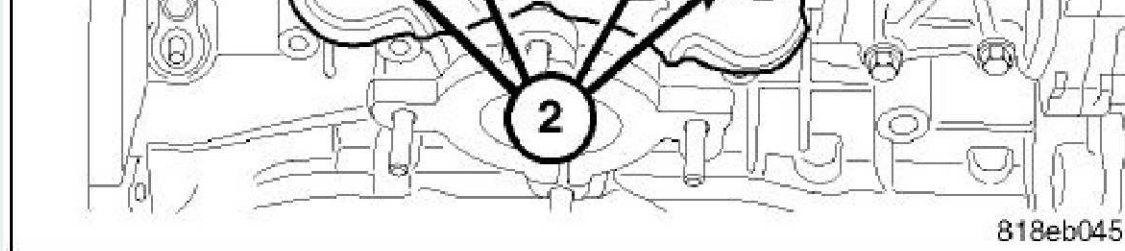


PARAFUSOS DO COLETOR DE ESCAPE
34 Nm (3,4 kgm)

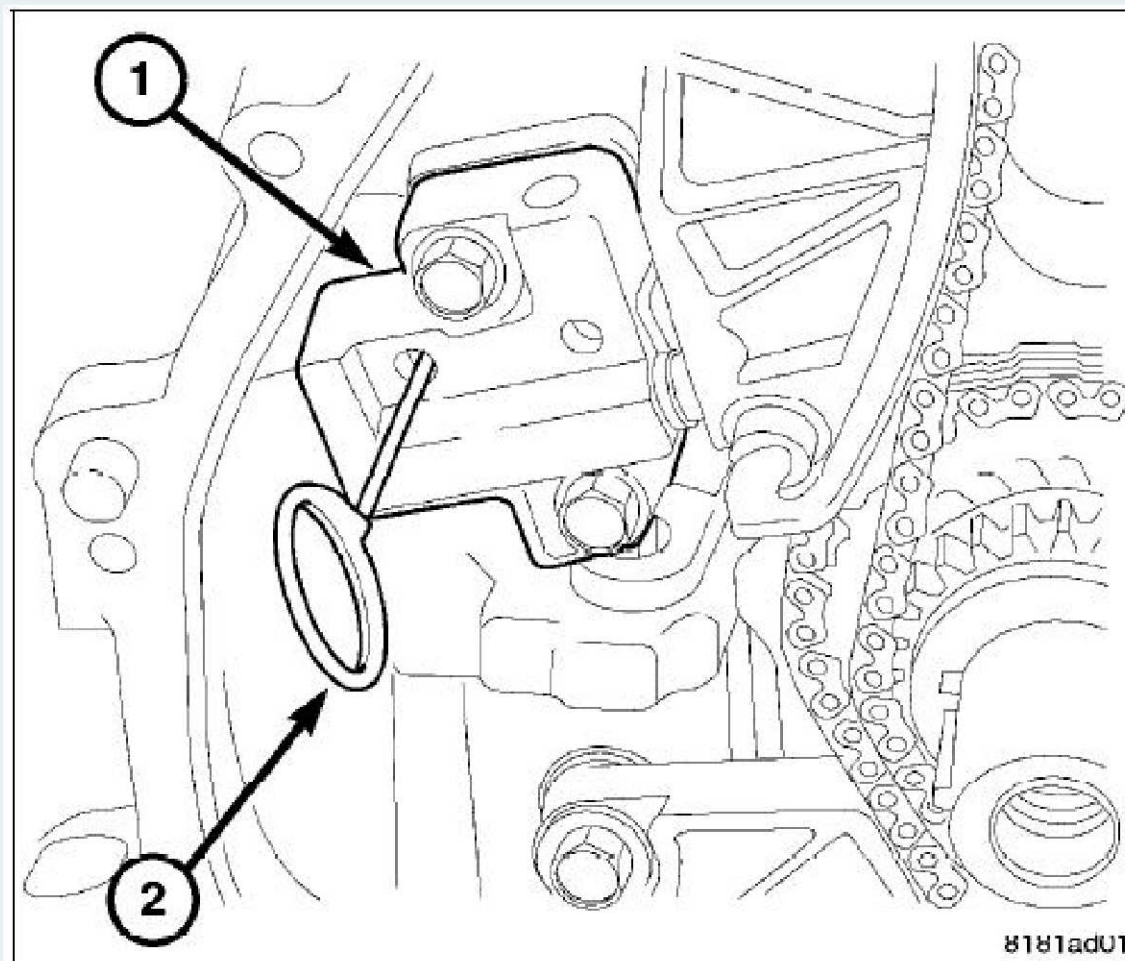


PARAFUSOS DOS PROTETORES TÉRMICOS DO COLETOR DE ESCAPE (2)
12 Nm (1,2 kgm)



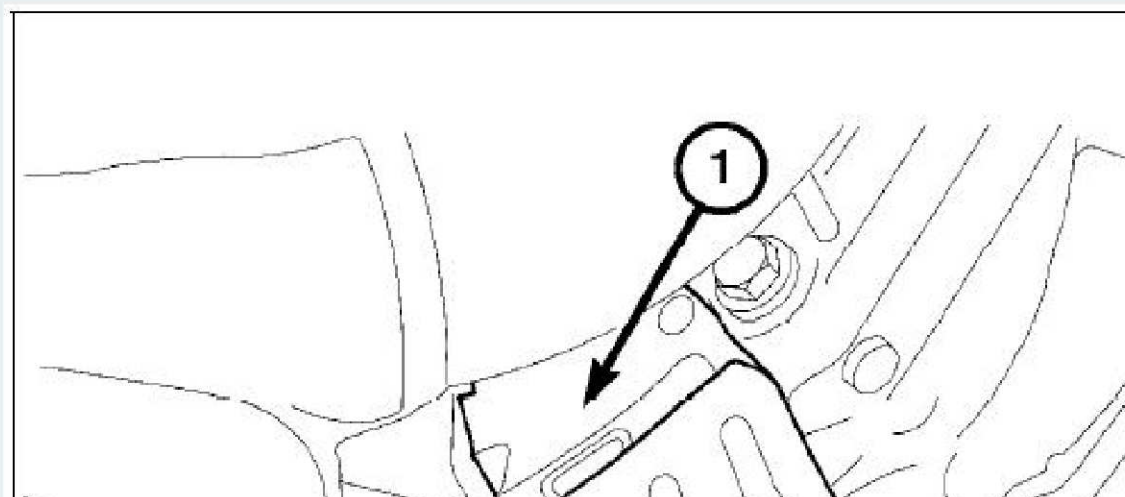


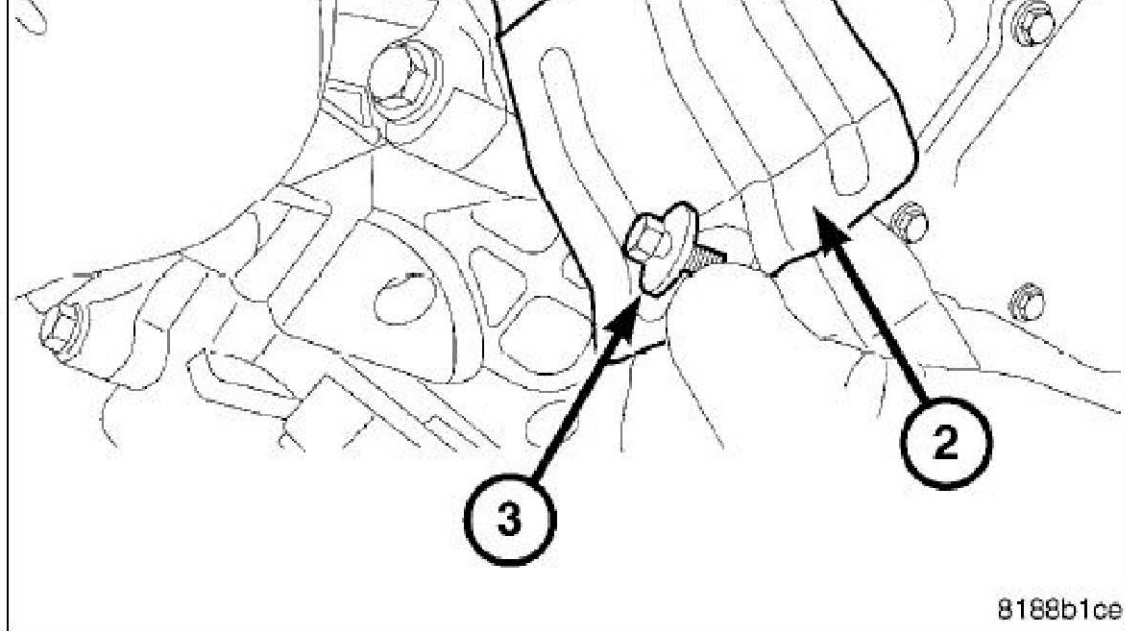
PARAFUSO DO TENSOR DA CORRENTE DE DISTRIBUIÇÃO (1)
12 Nm (1,2 kgm)



PARAFUSOS EXTERNOS INFERIORES DO CONJUNTO MOTRIZ NO MOTOR
PARAFUSOS DO CONVERSOR PARA A TRAVESSA DA TRANSMISSÃO (1)
70 Nm (7,0 kgm)
88 Nm (8,8 kgm)

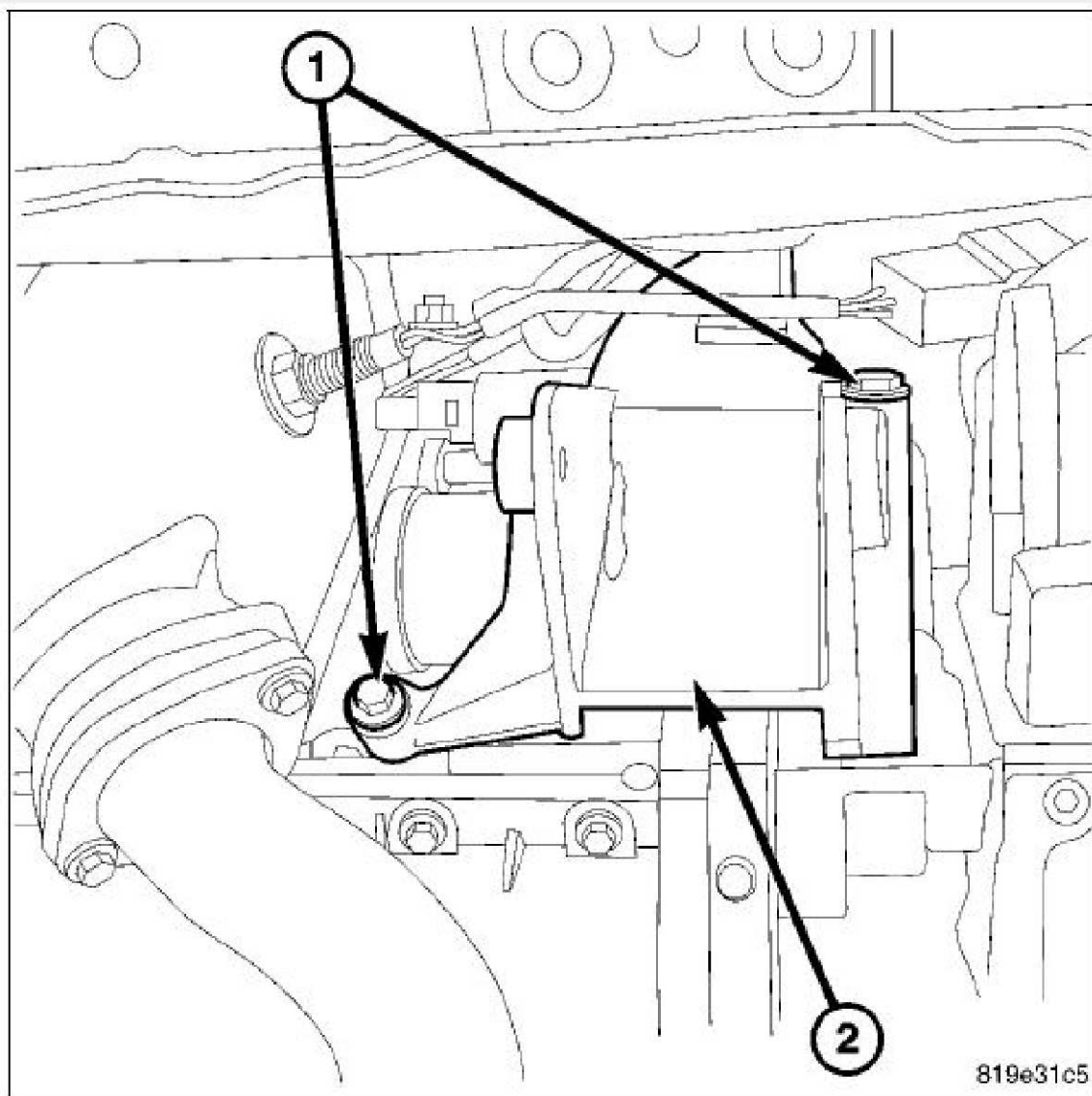
PARAFUSO DO PROTETOR DE POEIRA DO CONVERSOR DE TORQUE
6 Nm (0,6 kgm)



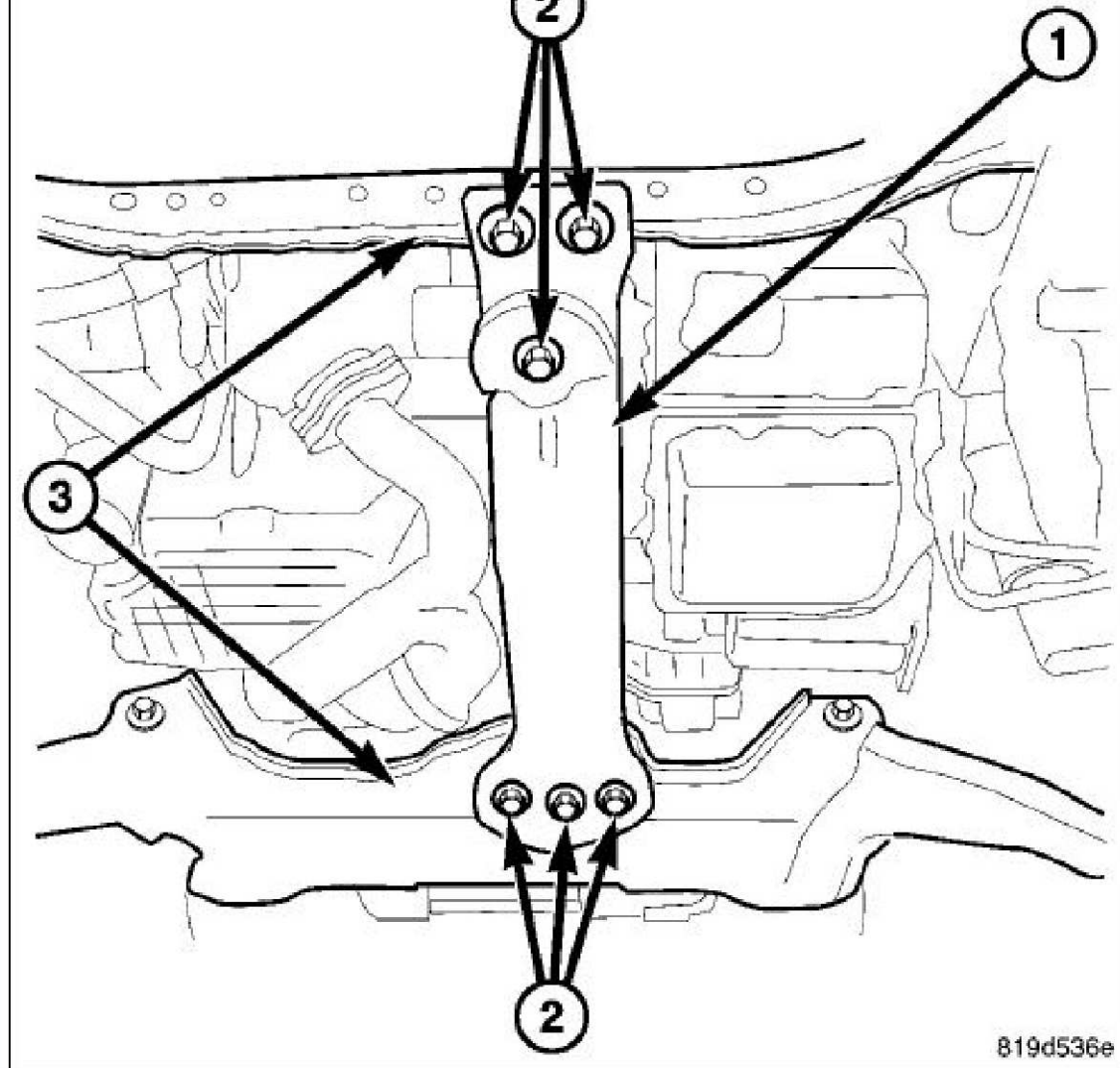


PARAFUSOS (2) DO SUPORTE DE PROTEÇÃO DO ESCAPAMENTO
95 Nm (9,5 kgm)

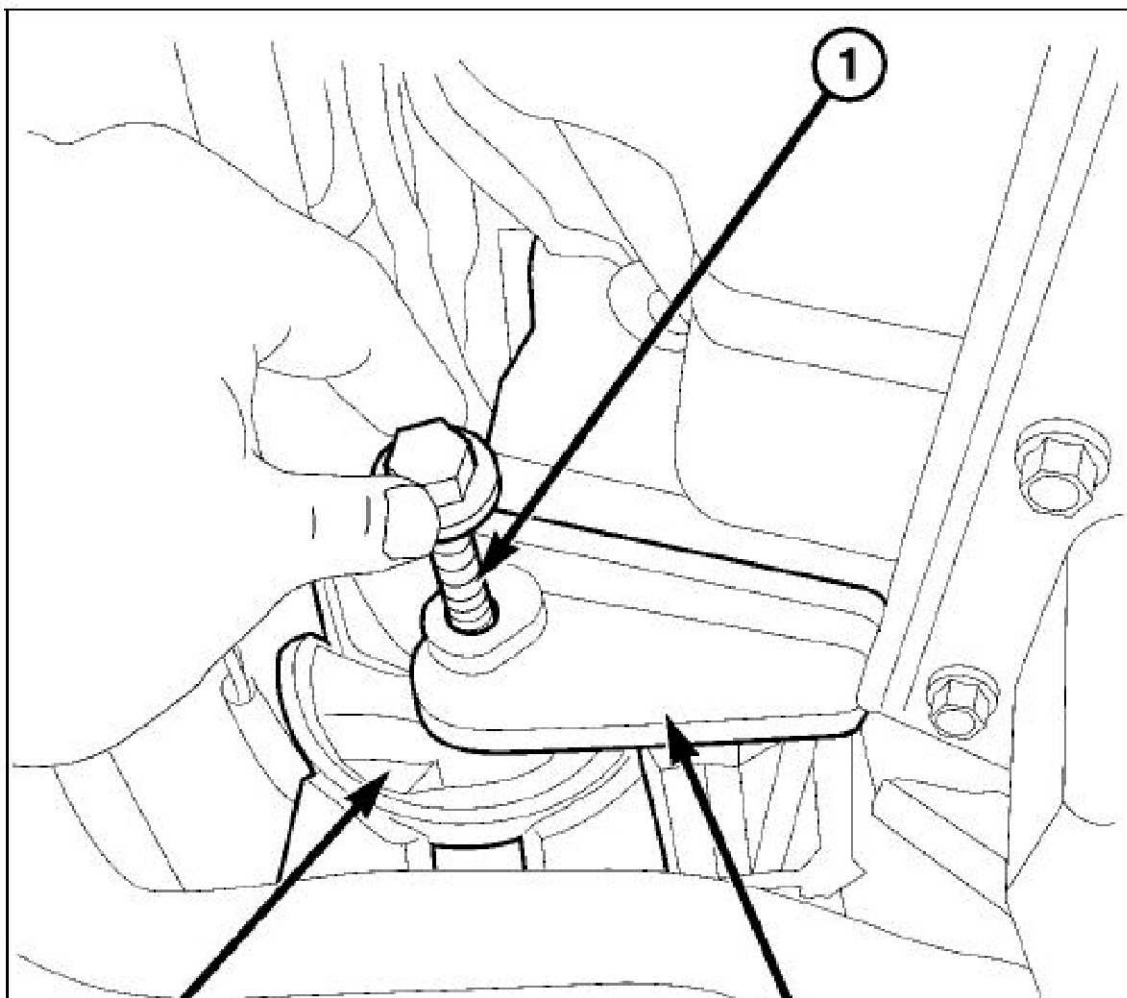
PARAFUSOS DO SUPORTE DO MONTANTE FRONTAL (1)
100 Nm (10,0 kgm)



PARAFUSO DA BARRA TRANSVERSAL DA TRANSMISSÃO
50 Nm (5,0 kgm)



PARAFUSO DO MONTANTE FRONTAL
50 Nm (5,0 kgm)

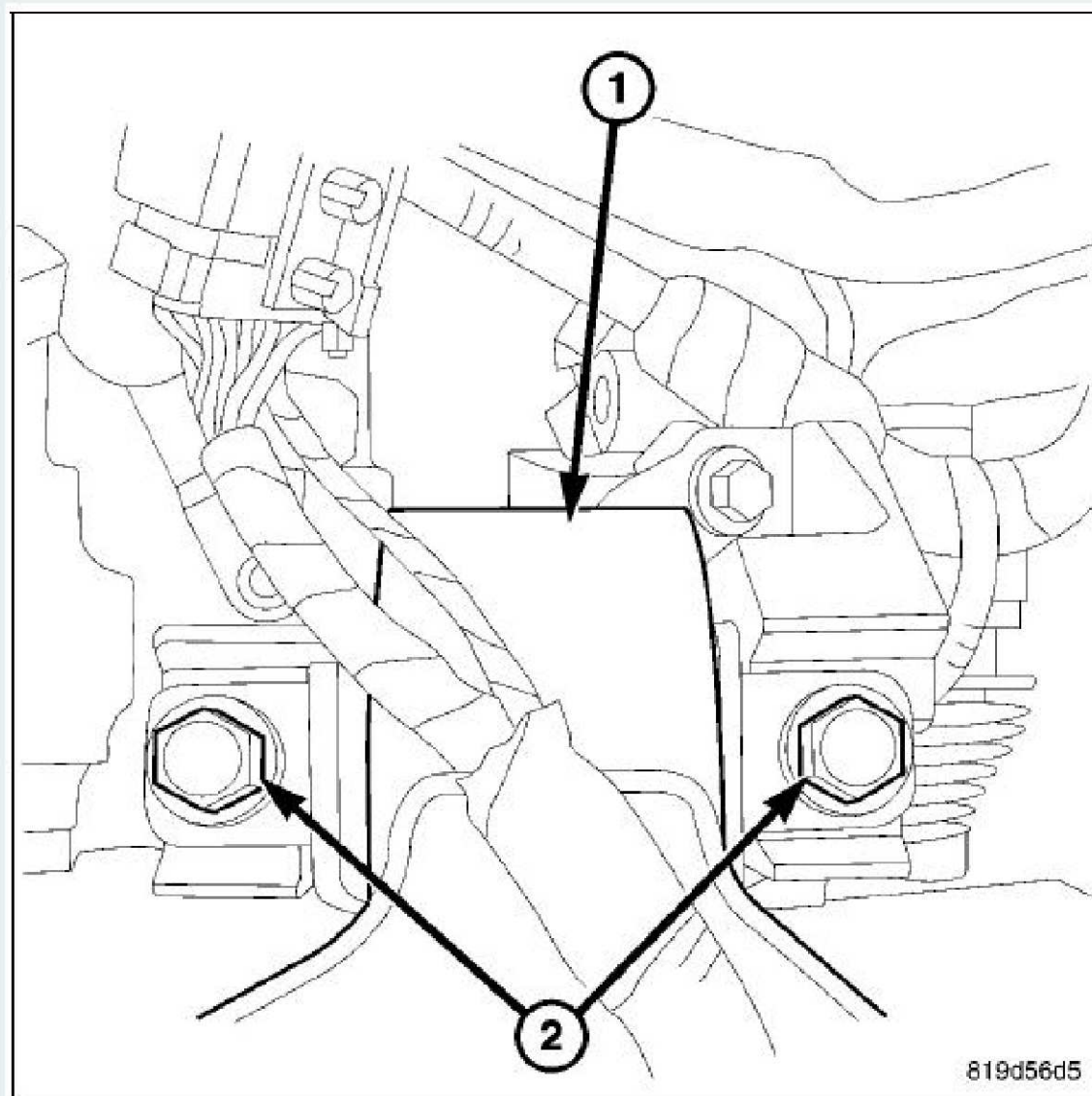


3

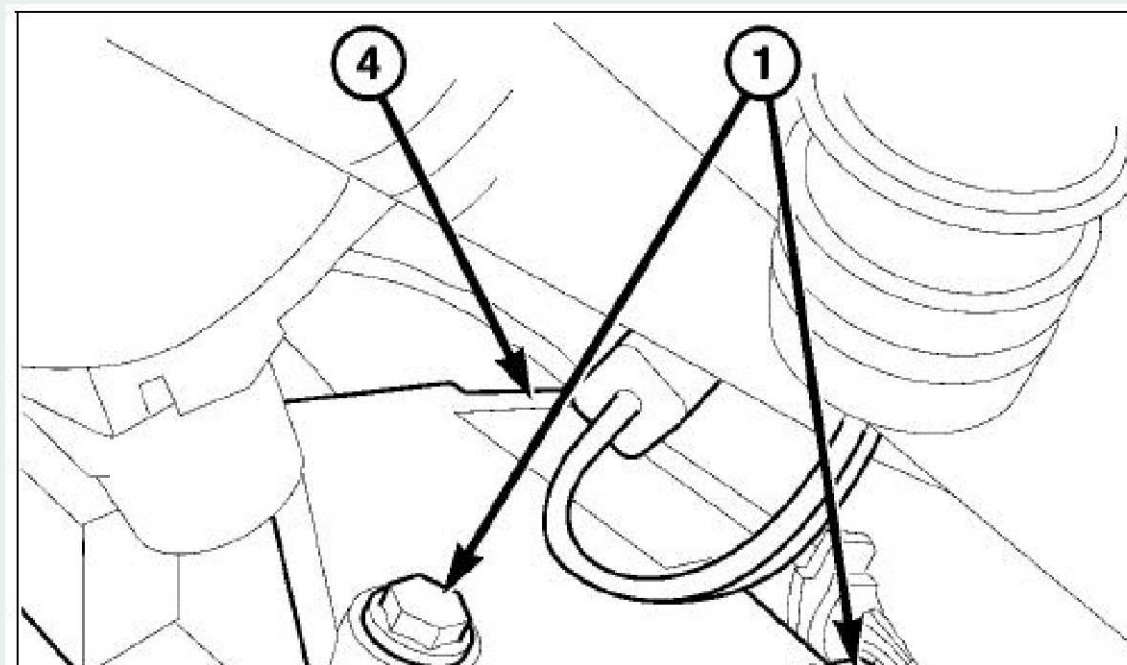
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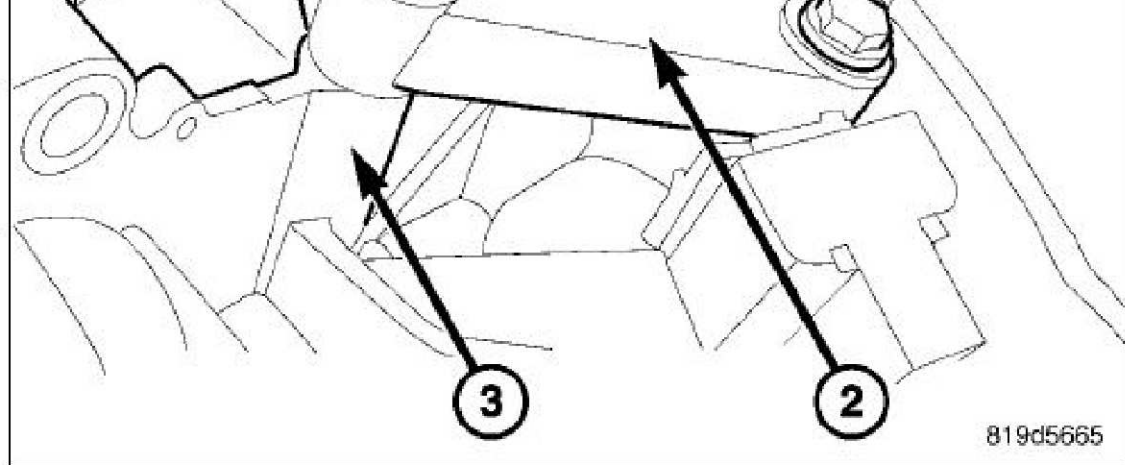
819d5637

PARAFUSOS DO MONTANTE DO LADO ESQUERDO
100 Nm (10,0 kgm)

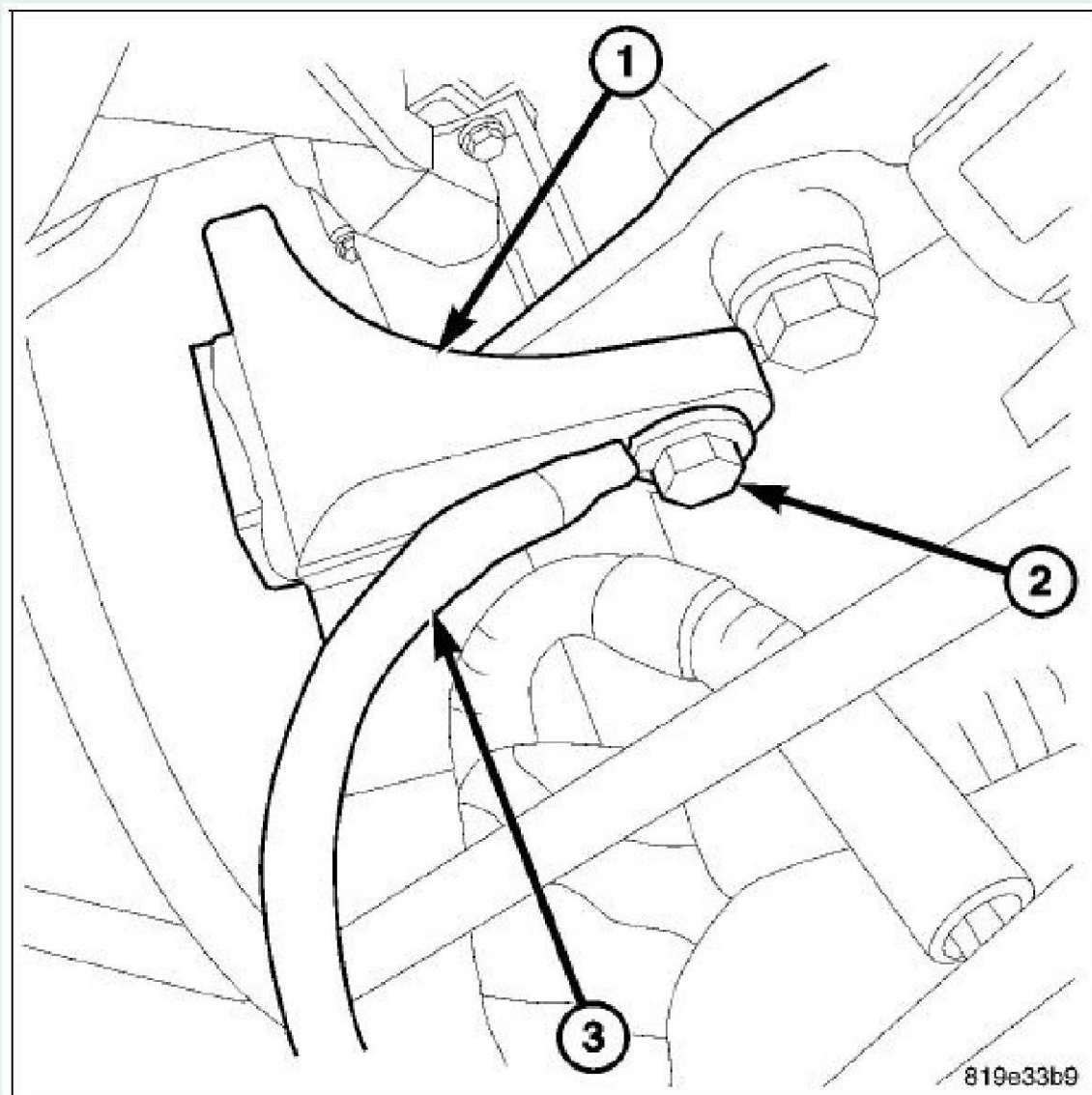


PARAFUSOS DO MONTANTE TRASEIRO
100 Nm (10,0 kgm)

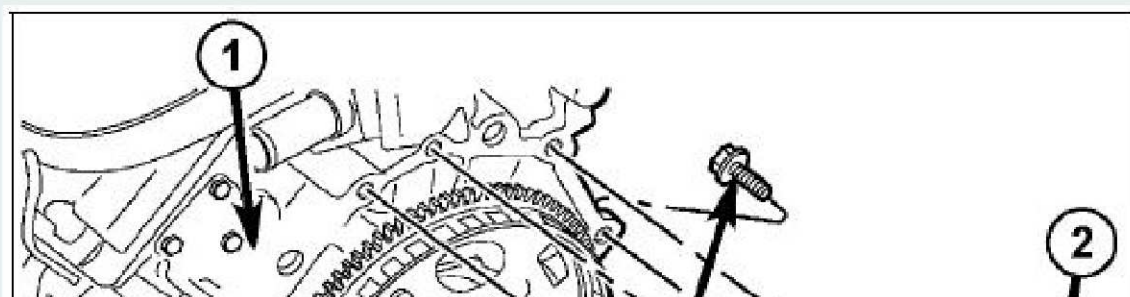


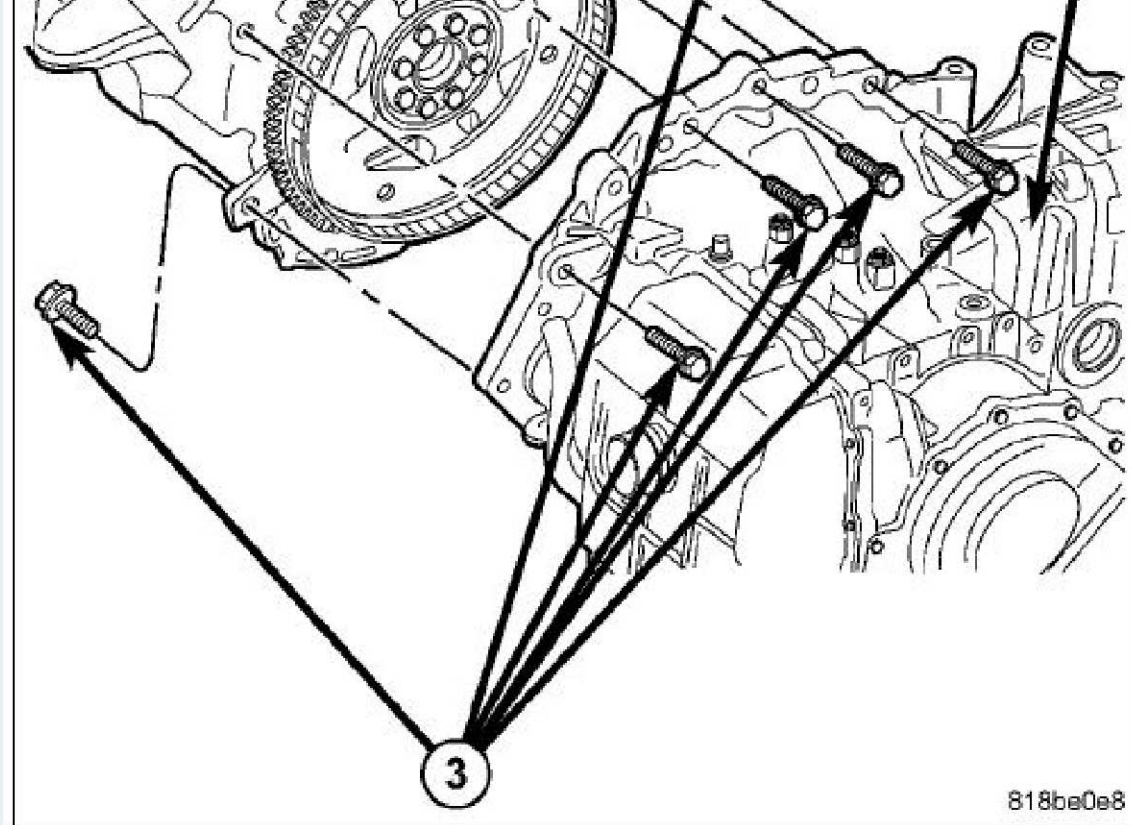


PARAFUSO (2) DO CABO DE ATERRAMENTO NO SUPORTE DE MONTAGEM FRONTAL
50 Nm (5,0 kgm)

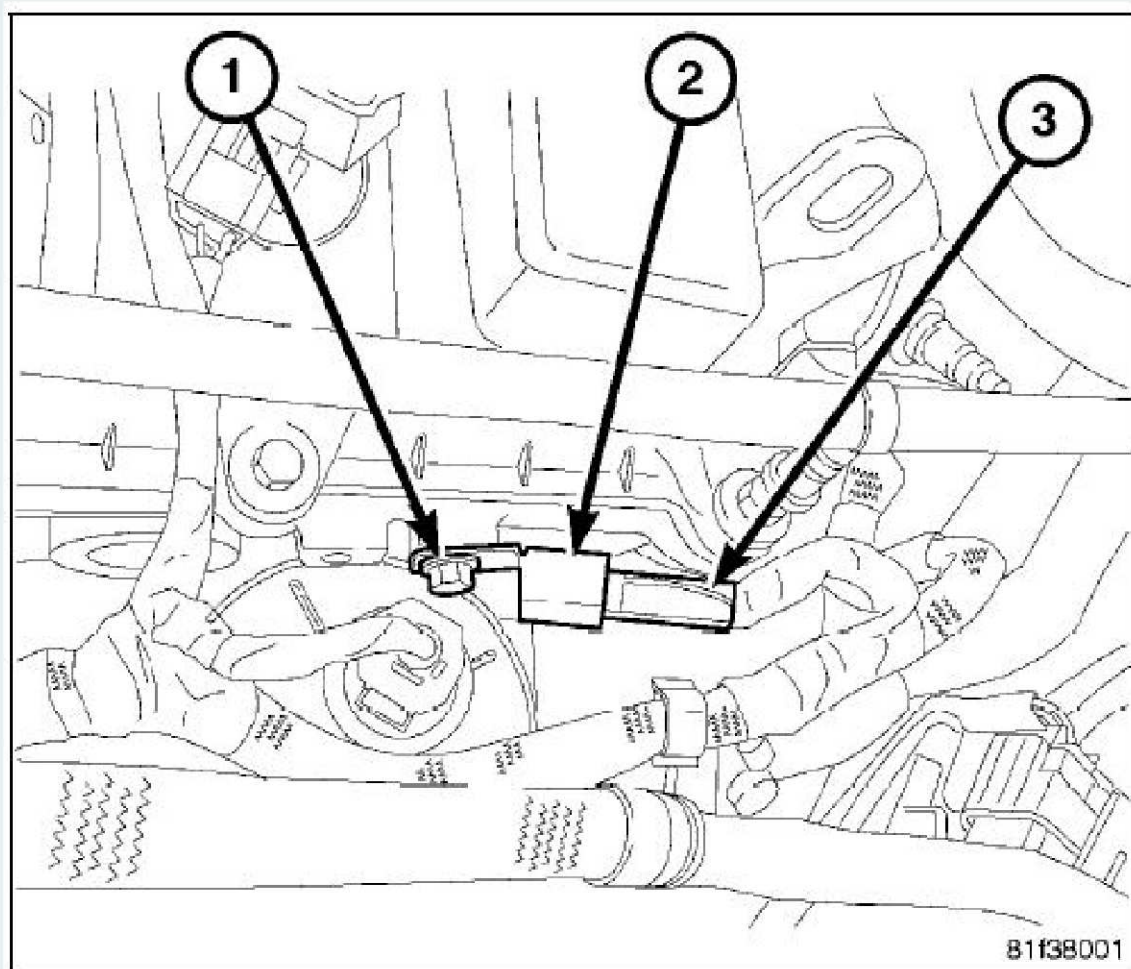


PARAFUSOS SUPERIORES DO CONJUNTO MOTRIZ NO MOTOR
70 Nm (7,0 kgm)





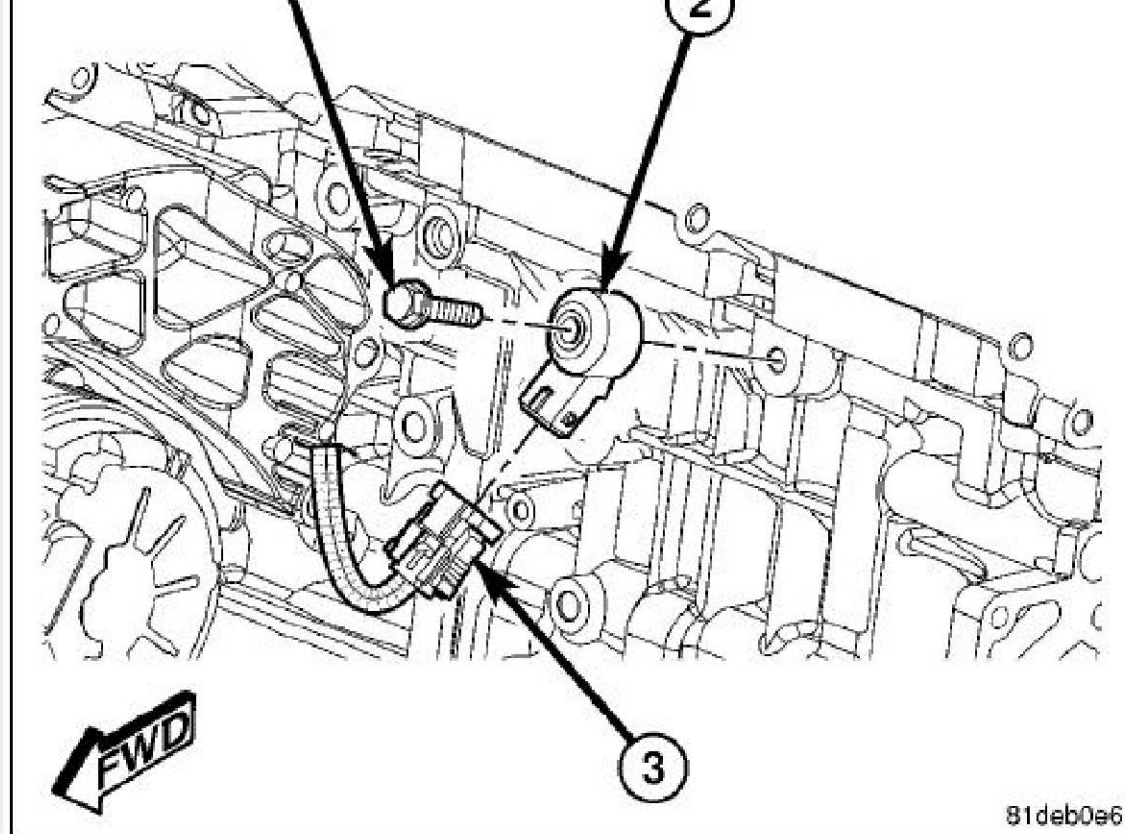
PARAFUSO DE FIXAÇÃO DO CAPACITOR DA BOBINA DE IGNIÇÃO
10 Nm (1,0 kgm)



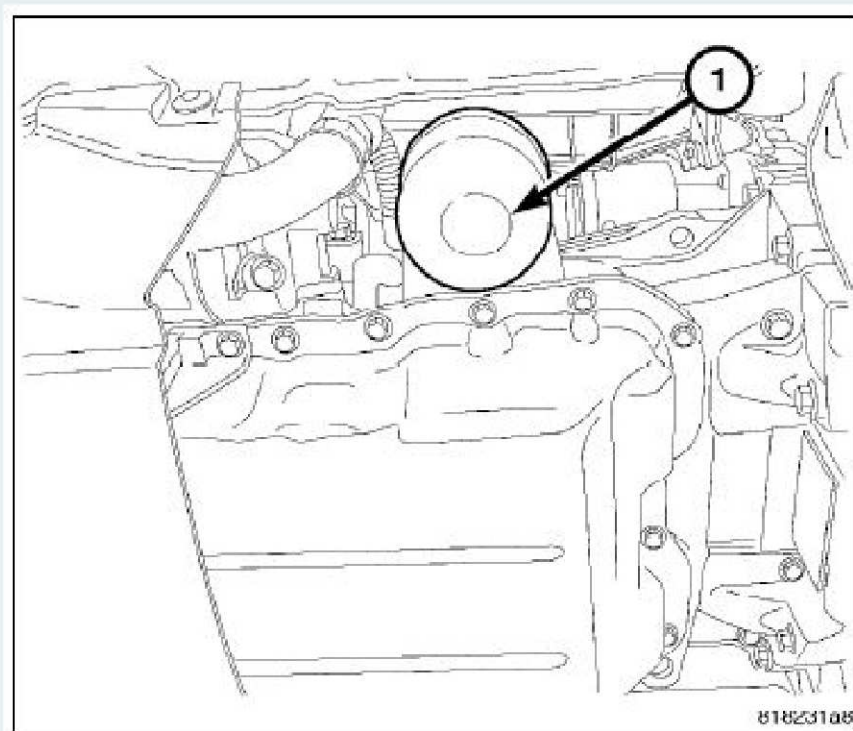
PARAFUSO (1) DE FIXAÇÃO DO SENSOR DE DETONAÇÃO
22 Nm (2,2 kgm)

1

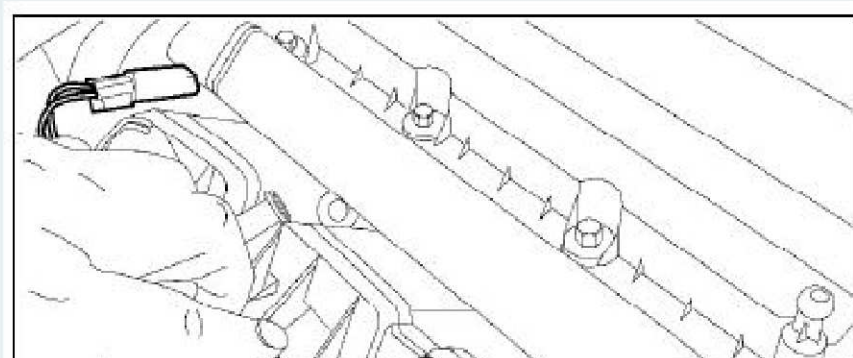
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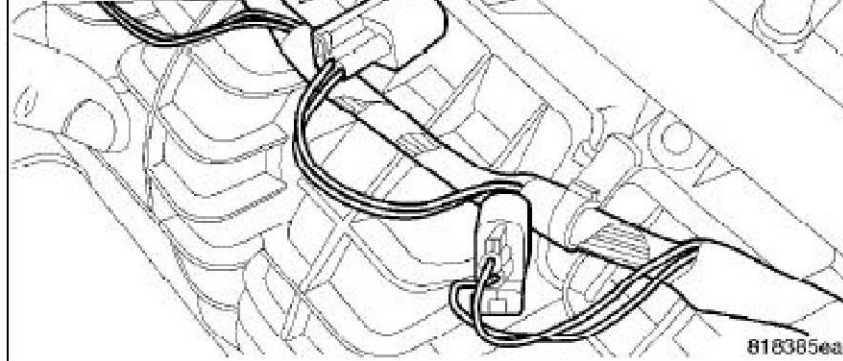


FILTRO DE ÓLEO DO MOTOR
14 Nm (1,4 kgm)



PARAFUSOS DE FIXAÇÃO DO TUBO RÍGIDO DE COMBUSTÍVEL (FLAUTA)
27 Nm (2,7 kgm)





PARAFUSOS DE FIXAÇÃO DO RESERVATÓRIO DE COMBUSTÍVEL
(TANQUE)

48 Nm (4,8 kgm)

SONDAS LAMBDA

41 Nm (4,1 kgm)

PARAFUSOS DE FIXAÇÃO DO CORPO DE BORBOLETA

25 Nm (2,5 kgm)

PARAFUSOS DE FIXAÇÃO DO CÂRTER DE ÓLEO DO CÂMBIO
AUTOMÁTICO

12 Nm (1,2 kgm)

SENSOR DE VELOCIDADE DE ENTRADA

27 Nm (2,7 kgm)

SENSOR DE VELOCIDADE DE SAÍDA

27 Nm (2,7 kgm)